



Mission Statement

At Rhinotek, our mission is to protect lives and property by providing exceptional building services materials to our clients, while elevating the level of service across the UAE.

We are committed to delivering innovative and reliable solutions that meet the unique needs of the GCC, while adhering to the highest standards of safety, quality, and professionalism. With a team of highly trained experts and state-of-the-art equipment, we strive to be the leading provider of fire protection services in our industry.

Our goal is to build long-term relationships with our clients and revolutionise how the GCC views fire safety by making a positive impact on the communities we serve.



Catalogue

Materials List

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Welded Sprinkler Steel Pipe Model:

FIS-Schedule40 / FIS-Schedule10







Technical Features

Standard ASTM A53, GR.A, GR.B

Pipe Ends Plain / bevelled ends

Grooved, threaded and coupled

Coating Hot dipped galvanized /

Red painting / Epoxy powder coating

Certificate UL Listed



Technical Data										
	Nominal Pipe Size (NPS)				SCH 10			SCH 40		
Part No.			O.D.	Wall Thickness	Nominal Weight	Test Pressure	Wall Thickness	Nominal Weight	Test Pressure	
	DN	NPS	MM	ММ	KG/M	MPA	MM	KG/M	MPA	
A53-15	15	1/2	21.3	2.11	1	4.8	2.77	1.27	4.8	
A53-20	20	3/4	26.7	2.11	1.28	4.8	2.87	1.69	4.8	
A53-25	25	1	33.4	2.77	2.09	4.8	3.38	2.5	4.8	
A53-32	32	1 1/4	42.2	2.77	2.69	9	3.56	3.39	9	
A53-40	40	1 1/2	48.3	2.77	3.11	9	3.68	4.05	9	
A53-50	50	2	60.3	2.77	3.93	13.5	3.91	5.44	17.2	
A53-65	65	2 1/2	73.0	3.05	5.26	12.28	5.16	8.63	17.2	
A53-80	80	3	88.9	3.05	6.46	10.09	5.49	11.29	17.2	
A53-90	90	3 1/2	101.6	3.05	7.41	8.83	5.74	13.57	16.61	
A53-100	100	4	114.3	3.05	8.37	7.85	6.02	16.08	15.48	
A53-125	125	5	141.3	3.4	11.56	7.07	6.55	21.77	13.63	
A53-150	150	6	168.3	3.4	13.83	5.94	7.11	28.26	12.42	
A53-200	200	8	219.1	3.76	19.97	5.05	8.18	42.55	10.98	
A53-250	250	10	273.0	4.19	27.78	4.51	9.27	60.29	9.98	
A53-300	300	12	323.9	4.57	35.98	4.15	10.31	79.71	9.36	

Technical Features

Standard ASTM A135, GR.A, GR.B

Pipe Ends Plain / bevelled ends

Grooved, threaded and coupled

Coating Hot dipped galvanized /

Red painting / Epoxy powder coating

Certificate UL Listed



Technical Data									
					SCH 10		SCH 40		
Part No.		Pipe Size PS)	O.D.	Wall Thickness	Nominal Weight	Test Pressure	Wall Thickness	Nominal Weight	Test Pressure
	DN	NPS	MM	MM	KG/M	MPA	ММ	KG/M	MPA
A135-15	15	1/2	21.3	-	-	-	2.77	1.27	17.24
A135-20	20	3/4	26.7	2.11	1.28	17.24	2.87	1.69	17.24
A135-25	25	1	33.4	2.77	2.09	17.24	3.38	2.5	17.24
A135-32	32	1 1/4	42.2	2.77	2.7	17.24	3.56	3.39	17.24
A135-40	40	1 1/2	48.3	2.77	3.1	16.55	3.68	4.05	17.24
A135-50	50	2	60.3	2.77	3.93	13.10	3.91	5.44	17.24
A135-65	65	2 1/2	73	3.05	5.26	11.72	5.16	8.63	17.24
A135-80	80	3	88.9	3.05	6.45	9.65	5.49	11.29	17.24
A135-90	90	3 1/2	101.6	3.05	7.41	8.27	5.74	13.57	16.27
A135-100	100	4	114.3	3.05	8.36	7.58	6.02	16.08	15.17
A135-125	125	5	141.3	3.4	11.58	6.89	6.55	21.77	13.35
A135-150	150	6	168.3	-	-	-	7.11	28.26	12.17
A135-200	200	8	219.1	-	-	-	8.18	42.55	10.75



Welded Sprinkler Steel Pipe Model: FIS-Schedule40 /

FIS-Schedule10







Technical Features

Standard ASTM A795, GR.A, GR.B

Pipe Ends Plain / bevelled ends

Grooved, threaded and coupled

Coating Hot dipped galvanized /

Red painting / Epoxy powder coating

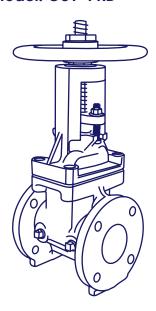
Certificate **UL Listed**

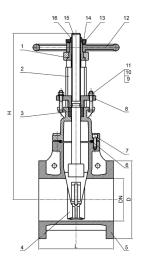


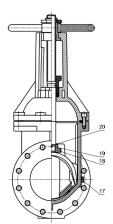
Technical Data									
					SCH 10			SCH 30/40	
Part No.		Pipe Size PS)	O.D.	Wall Thickness	Nominal Weight	Test Pressure	Wall Thickness	Nominal Weight	Test Pressure
	DN	NPS	MM	MM	KG/M	MPA	MM	KG/M	MPA
A795-15	15	1/2	21.3	-	-	-	2.77	1.27	4.83
A795-20	20	3/4	26.7	2.11	1.28	4.83	2.87	1.69	4.83
A795-25	25	1	33.4	2.77	2.09	4.83	3.38	2.5	4.83
A795-32	32	1 1/4	42.2	2.77	2.69	6.89	3.56	3.39	6.89
A795-40	40	1 1/2	48.3	2.77	3.11	6.89	3.68	4.05	6.89
A795-50	50	2	60.3	2.77	3.93	6.89	3.91	5.45	6.89
A795-65	65	2 1/2	73	3.05	5.26	6.89	5.16	8.64	6.89
A795-80	80	3	88.9	3.05	6.46	6.89	5.49	11.29	6.89
A795-90	90	3 1/2	101.6	3.05	7.41	8.27	5.74	13.58	8.27
A795-100	100	4	114.3	3.05	8.37	8.27	6.02	16.09	8.27
A795-125	125	5	141.3	3.4	11.58	8.27	6.55	21.79	8.27
A795-150	150	6	168.3	3.4	13.85	6.89	7.11	28.29	8.27
A795-200	200	8	219.1	4.78	25.26	5.51	7.04	36.82	8.27
A795-250	250	10	273.1	4.78	31.62	4.83	7.08	51.05	6.89



300PSI OS & Y Flanged End Gate Valve Model: OSY-FRD















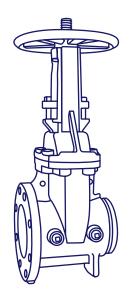
Technical Features				
Nominal Pressure	300PSI			
Flange Standard	ASME / ANSI B 16.1 Class 125 or ASME / ANSI B 16.42 Class 150 or BS EN 1092-2 PN 16			
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"			
Face to Face Standard	ASME B 16.10			
Approvals	UL & FM			
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600 PSI) conforms to UL262 & FM 1120 / 1130			
Maximum Working Temperature	80°C / 176°F			
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request			
NPT plug on body with 2 operating nuts				

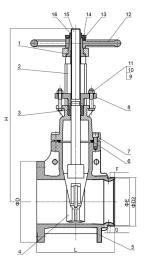
Val	Valve Material List				
No	Description	Material			
1	Gasket	C95400			
2	Bonnet	Ductile Iron			
3	Packing	Graphite			
4	Disc	Ductile Iron + EPDM			
5	Body	Ductile Iron			
6	Sealing Ring	EPDM			
7	Bolt	Steel 1045			
8	Gland	Ductile Iron			
9	Nut	Steel 1045			
10	Flat Washer	Steel 1045			
11	Bolt	Steel 1045			
12	Handwheel	Ductile Iron			
13	Lock Nut	C95400			
14	Locating Screw	Stainless Steel 304			
15	Stem	Stainless Steel 304			
16	Stem Nut	C95400			
17	Plug	C95400			
18	Lifting Nut	CF8			
19	Pin	Stainless Steel 304			
20	Sealing Ring	EPDM			

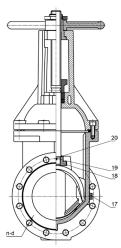
Dimensions								
Part No.	Size	DN	L	D	Н			
OSY-FRD-065	2 1/2"	65	190	178	370			
OSY-FRD-080	3″	80	203	191	420			
OSY-FRD-100	4"	100	229	229	447			
OSY-FRD-125	5″	125	254	254	547			
OSY-FRD-150	6"	150	267	279	607			
OSY-FRD-200	8″	200	292	343	754			
OSY-FRD-250	10"	250	330	406	890			
OSY-FRD-300	12"	300	356	483	1031			



300PSI OS & Y Flanged X Grooved End Gate Valve Model: OSY-FRA















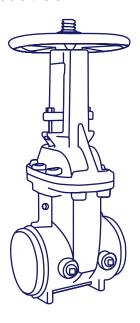


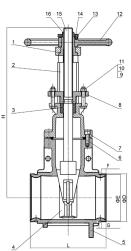
Technical Features					
Nominal Pressure	300PSI				
Face to Face Standard	ASME B16.10				
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"				
Flange Standard	ASME / ANSI B16.1 Class 125 or ASME / ANSI B16.42 Class 150 or BS EN1092-2 PN16				
Groove Standard	Metric or ANSI / AWWA C606				
Approvals	UL & FM				
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600 PSI) conforms to UL262 & FM 1120 / 1130				
Maximum Working Temperature	80°C / 176°F				
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request				
NPT plug on body with 2 operating nuts					

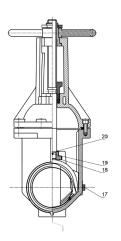
Val	Valve Material List					
No	Description	Material				
1	Gasket	Stainless Steel 304 or C95400				
2	Bonnet	Ductile Iron				
3	Packing	Graphite				
4	Disc	Ductile Iron + EPDM				
5	Body	Ductile Iron				
6	Sealing Ring	EPDM				
7	Bolt	Stainless Steel 304 or Steel 1045				
8	Gland	Ductile Iron				
9	Nut	Stainless Steel 304 or Steel 1045				
10	Flat Washer	Stainless Steel 304 or Steel 1045				
11	Bolt	Stainless Steel 304 or Steel 1045				
12	Handwheel	Ductile Iron				
13	Lock Nut	C95400				
14	Locating Screw	Stainless Steel 304 or Steel 1045				
15	Stem	Stainless Steel 304 or C95400				
16	Stem Nut	C95400				
17	Plug	C95400				
18	Lifting Nut	CF8 or C95400				
19	Pin	Stainless Steel 304				
20	Sealing Ring	EPDM				

Dimensions									
Part No.	Size	DN	L	D	F	D2	E	G	Н
OSY-FRA-065	2 1/2"	65	190	178	15.9	73	69.1	7.9	370
US1-FRA-005	2 72	05	190	1/6	15.9	76.1	72.3	7.9	3/0
OSY-FRA-080	3″	80	203	191	15.9	88.9	84.9	7.9	420
OSY-FRA-100	4″	100	229	229	15.9	114.3	110.1	9.5	447
OSY-FRA-125	5″	125	254	254	15.9	139.7	135.5	9.5	547
O31-FRA-125	5	125	254	254	15.9	141.3	137	9.5	
OSY-FRA-150	6"	150	267	279	15.9	165.1	160.8	9.5	607
O51-FKA-150	0	150	207	219	15.9	168.3	163.9	9.5	607
OSY-FRA-200	8"	200	292	343	19	216.3	211.6	11.1	754
US1-FRA-200	, °	200	292	343	19	219.1	214.3	11.1	/54
OSY-FRA-250	10"	250	330	406	19	273	268.3	12.7	890
OSY-FRA-300	12"	300	356	483	19	323.9	318.3	12.7	1031

300PSI OS & Y Grooved End Gate Valve Model: OSY-RED

















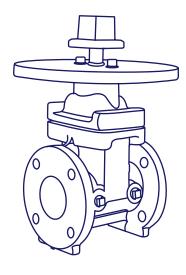
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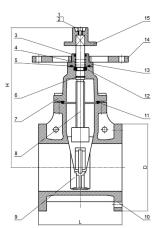
Technical Features					
Nominal Pressure	300PSI				
Groove Standard	Metric or ANSI / AWWA C606				
Face to Face Standard	ASME B16.10				
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"				
Approvals	UL & FM				
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600 PSI) conforms to UL 262 & FM 1120 / 1130				
Maximum Working Temperature	80°C / 176°F				
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request				
NPT plug on body with 2 operating nuts					

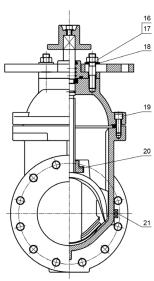
Val	Valve Material List					
No	Description	Material				
1	Gasket	Stainless Steel 304 or C95400				
2	Bonnet	Ductile Iron				
3	Packing	Graphite				
4	Disc	Ductile Iron + EPDM				
5	Body	Ductile Iron				
6	Sealing Ring	EPDM				
7	Bolt	Stainless Steel 304 or Steel 1045				
8	Gland	Ductile Iron				
9	Nut	Stainless Steel 304 or Steel 1045				
10	Flat Washer	Stainless Steel 304 or Steel 1045				
11	Bolt	Stainless Steel 304 or Steel 1045				
12	Handwheel	Ductile Iron				
13	Lock Nut	C95400				
14	Locating Screw	Stainless Steel 304 or Steel 1045				
15	Stem	Stainless Steel 304 or C95400				
16	Stem Nut	C95400				
17	Plug	C95400				
18	Lifting Nut	CF8/CF8M or C95400				
19	Pin	Stainless Steel 304				
20	Sealing Ring	EPDM				

Dimensions								
Part No.	Size	DN	L	F	D	E	G	Н
OSY-RED-065	2 1/2"	65	190	15.9	73	69.1	7.0	370
O31-RED-005	Z 72	05	190	15.9	76.1	72.3	7.9	370
OSY-RED-080	3"	80	203	15.9	88.9	84.9	7.9	420
OSY-RED-100	4"	100	229	15.9	114.3	110.1	9.5	447
OSY-RED-125	5″	125	254	15.9	159.7	135.5	9.5	547
O31-RED-125				15.9	141.3	137		
OSY-RED-150	6"	150	267	15.9	165.1	160.8	9.5	607
O31-KED-150	0	150	207	15.9	168.3	163.9	9.5	607
OSY-RED-200	8″	200	292	19	216.3	211.6	11.1	754
O31-RED-200	8	200	292	19	219.1	214.3	11.1	/54
OSY-RED-250	10"	250	330	19	273	268.3	12.7	890
OSY-RED-300	12"	300	356	19	323.9	318.3	12.7	1031

300PSI NRS Flanged End Gate Valve Model: NRS-FRD















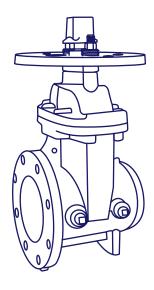


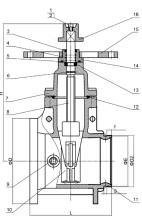
Technical Features				
Nominal Pressure	300PSI			
Flange Standard	ASME / ANSI B16.1 Class 125 or ASME / ANSI B16.42 Class 150 or BS EN 1092-2 PN16			
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"			
Face to Face Standard	ASME B16.10			
Approvals	UL & FM			
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600PSI) conforms to UL262 & FM 1120 / 1130			
Maximum Working Temperature	80°C / 176°F			
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request			
NPT plug on body with 2 operating nuts				

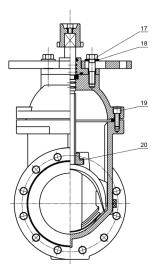
Val	Valve Material List				
No	Description	Material			
1	Flat Washer	Steel 1045 or Stainless Steel 304			
2	Inner Hexagon Screw	Steel 1045 or Stainless Steel 304			
3	Sealing Gland	EPDM			
4	O-Ring	EPDM			
5	Sealing Ring	EPDM			
6	O-Ring	EPDM			
7	Bonnet	Ductile Iron			
8	Stem	Stainless Steel 304			
9	Disc	Ductile Iron + EPDM			
10	Body	Ductile Iron			
11	Sealing Ring	EPDM			
12	Retaining Ring	C95400			
13	Gland	Ductile Iron			
14	Terminal Pad	Ductile Iron			
15	Link Block	Ductile Iron			
16	Nut	Stainless Steel 304 or Steel 1045			
17	Studs	Stainless Steel 304 or Steel 1045			
18	Washer	Steel 1045			
19	Inner Hexagon Screw	Steel 1045			
20	Master Screw	C95400			
21	Plug	C95400			

Dimensions					
Part No.	Size	DN	L	D	Н
NRS-FRD-065	2 ½"	65	190	178	292
NRS-FRD-080	3″	80	203	191	322
NRS-FRD-100	4"	100	229	229	342
NRS-FRD-125	5″	125	254	254	412
NRS-FRD-150	6"	150	267	279	448
NRS-FRD-200	8″	200	292	343	534
NRS-FRD-250	10"	250	330	406	635
NRS-FRD-300	12"	300	356	483	720

300PSI NRS Flanged X Grooved End **Gate Valve Model: NRS-FRA**















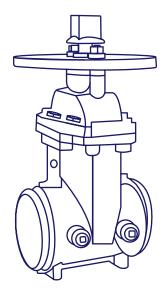


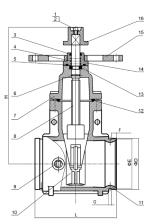
Technical Features	
Nominal Pressure	300PSI
Face to Face Standard	ASME B16.10
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"
Flange Standard	ASME / ANSI B16.1 Class 125 or ASME / ANSI B16.42 Class 150 or BS EN1092-2 PN16
Groove Standard	Metric or ANSI / AWWA C606
Approvals	UL & FM
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600 PSI) conforms to UL262 & FM 1120 / 1130
Maximum Working Temperature	80°C / 176°F
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request
NPT plug on body with 2 opera	iting nuts

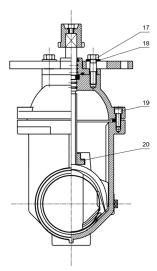
Val	Valve Material List					
No	Description	Material				
1	Flat Washer	Steel 1045 or Stainless Steel 304				
2	Hexagon Socket Screw	Steel 1045 or Stainless Steel 304				
3	Sealing Ring	EPDM				
4	O-Ring	EPDM				
5	Sealing Ring	EPDM				
6	O-Ring	EPDM				
7	Bonnet	Ductile Iron				
8	Stem	Stainless Steel 304 or C95400				
9	Plug	Stainless Steel 304 or C95400				
10	Disc	Ductile Iron + EPDM				
11	Body	Ductile Iron				
12	Sealing Ring	EPDM				
13	Retaining Ring	C95400				
14	Gland	Ductile Iron				
15	Post Flange	Ductile Iron				
16	Wrench Nut	Ductile Iron				
17	Bolt	Stainless Steel 304 or Steel 1045				
18	Washer	Stainless Steel 304 or Steel 1045				
19	Hexagon Socket Screw	Steel 1045 or Stainless Steel 304				
20	Stem Nut	CF8 or C95400				

Dimensions									
Part No.	Size	DN	L	D	F	D2	E	G	Н
NRS-FRA-065	2 1/2"	65	190	178	15.9	73	69.1	7.9	292
14K3-FKA-003	Z /2	05	190	176	15.9	76.1	72.3		272
NRS-FRA-080	3″	80	203	191	15.9	88.9	84.9	7.9	322
NRS-FRA-100	4"	100	229	229	15.9	114.3	110.1	9.5	342
NRS-FRA-125	5″	125	254	254	15.9	139.7	135.5	9.5	412
INKS-FKA-125	5	123	254	254		141.3	137		
NDC EDA 1EO	6"	150	267	279	15.9	165.1	160.8	9.5	440
NRS-FRA-150	0	150	207	2/9	15.9	168.3	163.9	9.5	448
NRS-FRA-200	8"	200	292	7.47	10	216.3	211.6	11 1	534
INKS-FKA-200	O	200	292	343	19	219.1	214.3	11.1	554
NRS-FRA-250	10"	250	330	406	19	273	268.3	12.7	635
NRS-FRA-300	12"	300	356	483	19	323.9	318.3	12.7	720

300PSI NRS Grooved End Gate Valve Model: NRS-RED









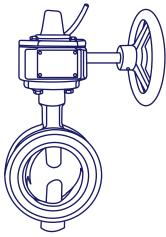


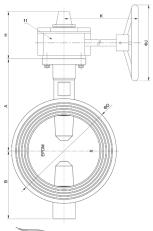
Technical Features	
Nominal Pressure	300PSI
Groove Standard	Metric or ANSI / AWWA C606
Face to Face Standard	ASME B16.10
Sizes	2½", 3", 4", 5", 6", 8", 10", 12"
Approvals	UL & FM
Maximum Working Pressure	300PSI (Maximum Testing Pressure: 600 PSI) conforms to UL262 & FM 1120 / 1130
Maximum Working Temperature	80°C / 176°F
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request
NPT plug on body with 2 oper	ating nuts

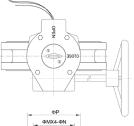
Val	Valve Material List					
No	Description	Material				
1	Flat Washer	Steel 1045 or Stainless Steel 304				
2	Hexagon Socket Screw	Steel 1045 or Stainless Steel 304				
3	Sealing Ring	EPDM				
4	O-Ring	EPDM				
5	Sealing Ring	EPDM				
6	O-Ring	EPDM				
7	Bonnet	Ductile Iron				
8	Stem	Stainless Steel 304 or C95400				
9	Plug	Stainless Steel 304 or C95400				
10	Disc	Ductile Iron + EPDM				
11	Body	Ductile Iron				
12	Sealing Ring	EPDM				
13	Retaining Ring	C95400				
14	Gland	Ductile Iron				
15	Post Flange	Ductile Iron				
16	Wrench Nut	Ductile Iron				
17	Bolt	Stainless Steel 304 or Steel 1045				
18	Washer	Stainless Steel 304 or Steel 1045				
19	Hexagon Socket Screw	Steel 1045 or Stainless Steel 304				
20	Stem Nut	CF8 or C95400				

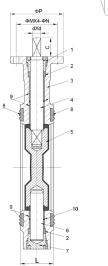
Dimensions								
Part No.	Size	DN	L	F	D	E	G	Н
NRS-RED-065	2 1/2"	65	190	15.9	73	69.1	7.9	000
NK3-KED-005	Z 72	05	190	15.9	76.1	72.3	7.9	292
NRS-RED-080	3"	80	203	15.9	88.9	84.9	7.9	322
NRS-RED-100	4"	100	229	15.9	114.3	110.1	9.5	342
NRS-RED-125	5″	125	254	15.9	139.7	135.5	9.5	412
INKS-KED-125	5	125	254	15.9	141.3	137	9.5	412
NRS-RED-150	6"	150	267	15.9	165.1	160.8	9.5	440
INKS-KED-150	0	150	207	15.9	168.3	163.9	9.5	448
NRS-RED-200	8"	200	202	10	216.3	211.6	11.1	534
INKS-KED-200	0	3" 200 292	200 292 19	219.1	214.3	11.1	554	
NRS-RED-250	10"	250	330	19	273	268.3	12.7	635
NRS-RED-300	12"	300	356	19	323.9	318.3	12.7	720

Butterfly Valve / Wafer End Model: BVW-001















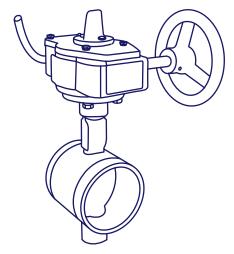


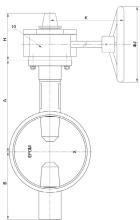
Technical Features	
Flange Standard	ANSI 125 / 150, DIN2501 PN10/16
Connection	Wafer End
Sizes	2", 2½", 3", 4", 5", 6", 8", 10", 12"
Approvals	UL & FM
Maximum Working Pressure	300 PSI (Maximum Testing Pressure: 600 PSI) conforms to UL1091 & FM 1112
Maximum Working Temperature	80°C / 176°F
Application	Indoor & Outdoor Use, Fire inflow water, drain pipe, high-rising building fire fighting system, industrial factory building fire protection system
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request
Disc	Ductile Iron EPDM Rubber Encapsulated
Top Flange Standard	ISO 5211

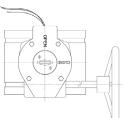
Val	Valve Material List							
No	Description	Material						
1	Upper Shaft Sealing Nut	WCB						
2	Shaft Seal	EPDM						
3	Body	Ductile Iron						
4	Upper Shaft	416 Stainless Steel						
5	Disc + Rubber Seat	Ductile Iron + EPDM						
6	Lower Shaft	416 Stainless Steel						
7	Lower Shaft Sealing Nut	WCB						
8	End Face Seal	EPDM						
9	Stem Bushing	PTFE / C95400						
10	O-Ring	EPDM						
11	Gearbox							

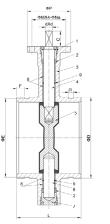
Dimensions														
Part No.	Size	Α	В	С	D	н	ı	K	J	Р	М	N	d	L
BVW-001-050	2"	110	85	32	100	111	153	218	152	90	70	9	10	42
BVW-001-065	2 1/2"	125	95	32	112	111	153	218	152	90	70	9	10	44.2
BVW-001-080	3"	140	100	32	120	111	153	218	152	90	70	9	11	45.3
BVW-001-100	4"	160	100	32	161	111	153	218	152	90	70	9	14	52
BVW-001-125	5″	170	125	32	182	111	153	218	152	90	70	9	14	54.4
BVW-001-150	6"	190	140	32	216	111	153	218	200	90	70	9	16	55.8
BVW-001-200	8"	230	175	32	260	126	210	232	300	125	102	12	19	60.5
BVW-001-250	10"	260	200	45	320	126	210	232	300	125	102	12	24	66.5
BVW-001-300	12"	300	240	45	375	161	24	49	350	150	125	14	26	76.9

Butterfly Valve / Grooved End Model: BVG-001















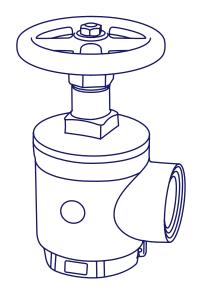


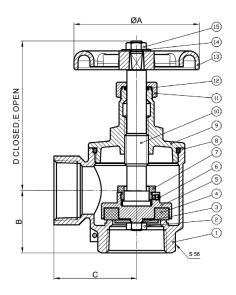
Technical Features	
Conforms	ANSI / AWWA C606 or Metric Standard Clear Waterway design
Connection	Grooved End
Sizes	2", 2½", 3", 4", 5", 6", 8", 10", 12"
Approvals	UL & FM
Maximum Working Pressure	300 PSI (Maximum Testing Pressure: 600 PSI) conforms to UL1091 & FM 1112
Maximum Working Temperature	80°C / 176°F
Application	Indoor & Outdoor Use, Fire inflow water, drain pipe, high-rising building fire fighting system, industrial factory building fire protection system
Coating Details	Epoxy coated interior and exterior by Electrostatic Spray or coating upon request
Disc	Ductile Iron EPDM Rubber Encapsulated
Top Flange Standard	ISO 5211

Val	Valve Material List							
No	Description	Material						
1	Upper Shaft Sealing Nut	WCB						
2	Shaft Seal	EPDM						
3	Body	Ductile Iron						
4	Upper Shaft	416 Stainless Steel						
5	Disc + Rubber Seat	Ductile Iron + EPDM						
6	Lower Shaft	416 Stainless Steel						
7	Lower Shaft Sealing Nut	WCB						
8	Stem Bushing	PTFE / C95400						
9	O-Ring	EPDM						
10	Gearbox							

Dimer	Dimensions																	
Part No.	Size	Α	В	С	D	E	F	G	н		K	J	Р	М	N	d	L	
BVG-001- 050	2"	110	85	32	60.3	57.15	15.9	7.9	111	153	218	152	90	70	9	10	81 88	
BVG-001-	2 1/2"	125	95	32	73	69.1	15.9	7.9	111	153	218	152	90	70		10	96.4	
065	2 72	125	95	32	76.1	72.3	15.9	7.9	""	155	218	152		/0	9	10	90.4	
BVG-001- 080	3″	140	100	32	88.9	84.9	15.9	7.9	111	153	218	152	90	70	9	11	97	
BVG-001- 100	4"	160	100	32	114.3	110.1	15.9	9.5	111	153	218	152	90	70	9	14	115.1	
BVG-001-	5"	5" 170	170	125	32	139.7	135.5	15.9	9.5	111	153	218	152	90	70	9	14	132.4
125	5	170	125	32	141.3	137	15.9	9.5	""	155	155 218	216 152	70	/0	9	14	148	
BVG-001-	. 6"	190	100	140	32	165.1	160.9	15.9	9.5	111	153	218	200	90	70	9	16	132.4
150		190	140	32	168.3	164	15.9	9.5	1111	153	210	200	90	/0	9	10	148	
BVG-001-	8"	230	175	32	219.1	214.4	19	11.1	126	210	232	300	125	102	12	19	133	
200	•	230	1/5	32	216.3	211.6	19	11.1	120	210	232			102	12	19	147.4	
BVG-001-	10"	260	200	45	267.4	262.6	19	12.7	126	210	232	300	125	102	12	24	159	
250	10	200	200	45	273	268.3	19	12.7	120	210	232	300	125	102	12	24	139	
BVG-001-	12"	300	240	10 45	318.5	312.9	10	12.7	161		49	350	150	125	14	26	165	
300	12	300	240	45	323.8	318.3	19	12.7	101	-	+7	330	130	125	14	20	105	

Landing Valve Model: FIS281 (Female X Female)







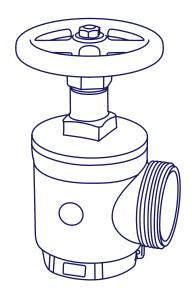
Technical Features							
Used with a Fire Hose Rack Assembly or as a Fire Department outlet connection							
DOUBLE FEMALE							
Standard Equipment	Female NPT inlet and outlet Forged brass valve Red hand wheel						
Optional Finishes	PB - Polished Brass RC - Rough Chrome Plated PC - Polished Chrome Plated						
NYFD	2 ½" FNPT x FNPT 1 ½" FNPT x FNPT						
Maximum Working Pressure	300 PSI						

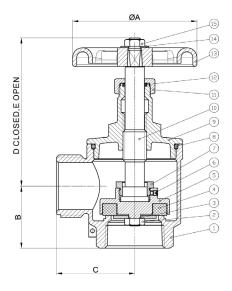
Val	Valve Material List							
No	Description	Material						
1	Body	ASTM B283 C37700						
2	Nut	ASTM B283 C37700						
3	Washer	304						
4	Seat Seal	EPDM (A70)						
5	Holder	C37700						
6	Set Screw	304						
7	Lock Nut	ASTM B283 C37700						
8	O-Ring	EPDM (A70)						
9	Bonnet	ASTM B283 C37700						
10	Stem	ASTM B283 C37700						
11	Lock Nut	ASTM B283 C37700						
12	O-Ring	EPDM (A70)						
13	Handle Wheel	ZL 102						
14	Wheel Washer	304						
15	Wheel Nut	ASTM B283 C37700						

Dimensions										
Part No.	Size	Α	В	С	D	E				
FIS281-040FF	1½" x 1½"	100	50	66	119	145				
FIS281-065FF	2 ½" x 2 ½"	127	68	84	157	200				



Landing Valve Model: FIS281 (Female X Male)









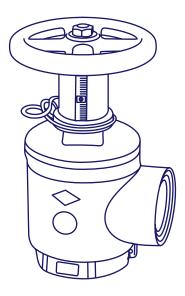


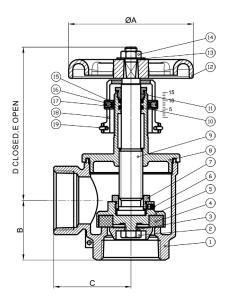
Technical Features							
Used with a Fire Hose Rack Assembly or as a Fire Department outlet connection							
FEMALE X MALE							
Standard Equipment	Female NPT inlet x male hose thread outlet Forged brass valve Red hand wheel						
Optional Finishes	PB - Polished Brass RC - Rough Chrome Plated PC - Polished Chrome Plated						
Thread	2 ½" FNPT x MNST MBCT, MONT, MPHX, MQST, MCLV, MTEM						
NYFD	1½" FNPT x MNST MNPSH						
Maximum Working Pressure	300 PSI						

Val	Valve Material List							
No	Description	Material						
1	Body	ASTM B283 C37700						
2	Nut	ASTM B283 C37700						
3	Washer	304						
4	Seat Seal	EPDM (A70)						
5	Holder	ASTM B283 C37700						
6	Set Screw	304						
7	Lock Nut	ASTM B283 C37700						
8	O-Ring	EPDM (A70)						
9	Bonnet	ASTM B283 C37700						
10	Stem	ASTM B283 C37700						
11	Lock Nut	ASTM B283 C37700						
12	O-Ring	EPDM (A70)						
13	Handle Wheel	ZL 102						
14	Wheel Washer	304						
15	Wheel Nut	ASTM B283 C37700						

Dimensions						
Part No.	Size	Α	В	С	D	E
FIS281-040FM	1 ½" x 1 ½"	100	50	63	119	145
FIS281-065FM	2 ½" x 2 ½"	127	68	79	157	200

Pressure Reducing and Restricting Device Model: FIS282 (Female X Female)











Technical Features

Pressure Reducing Device Angle Valve 175 lb Rated. Adjustable restriction of residual pressure up to 175 lb. Locking pin device restricts full opening of valve by untrained personnel. Pin may be removed by firefighters to allow full opening of valve.

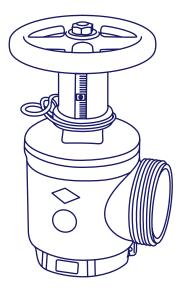
DOUBLE FEMALE	
Standard Equipment	Female NPT inlet and outlet Forged brass valve Red hand wheel
Optional Finishes	PB - Polished Brass RC - Rough Chrome Plated PC - Polished Chrome Plated
Maximum Working Pressure	UL Certificate 175 PSI FM Certificate 175 PSI / 300 PSI

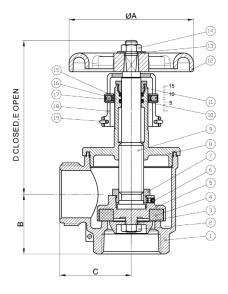
Val	Valve Material List		
No	Description Material		
1	Body	ASTM B283 C37700	
2	Nut	ASTM B283 C37700	
3	Washer	304	
4	Seat Seal	EPDM (A70)	
5	Holder	ASTM B283 C37700	
6	Set Screw	304	
7	Lock Nut	ASTM B283 C37700	
8	Bonnet	ASTM B283 C37700	
9	Stem	ASTM B283 C37700	
10	O-Ring	EPDM (A70)	
11	Lock Nut	ASTM B283 C37700	
12	Handle Wheel	ZL 102	
13	Wheel Washer	304	
14	Wheel Nut	ASTM B283 C37700	
15	Collar	ASTM B283 C37700	
16	Washer	PA6	
17	Set Screw	304	
18	Set Numbers	ASTM B283 C37700	
19	Wire	304	

Dimensions							
Part No.	Model	Size	Α	В	С	D	E
FIS282-040FF	FIS282	1 ½" x 1 ½"	100	48	62	123	145
FIS282-065FF	FIS282	2 ½" x 2 ½"	127	67	83	165	206



Pressure Reducing and Restricting Device Model: FIS282 / FISJ282 (Female X Male)











Technical Features

Pressure Reducing Device Angle Valve 175 lb. Rated Adjustable restriction of residual pressure up to 175 lb. Locking pin device restricts full opening of valve by untrained personnel. Pin may be removed by firefighters to allow full opening of valve.

,	, 3	' 3
FEMALE X MALE		
Standard Equipmen	i	Female NPT inlet x male hose thread outlet Forged brass valve Red hand wheel
Optional Finishes		PB - Polished Brass RC - Rough Chrome Plated PC - Polished Chrome Plated
Maximum Working F	ressure	UL Certificate 175 PSI FM Certificate 175 PSI / 300 PSI

Val	Valve Material List		
No	Description	Material	
1	Body	ASTM B283 C37700	
2	Nut	ASTM B283 C37700	
3	Washer	304	
4	Seat Seal	EPDM (A70)	
5	Holder	ASTM B283 C37700	
6	Set Screw	304	
7	Lock Nut	ASTM B283 C37700	
8	Bonnet	ASTM B283 C37700	
9	Stem	ASTM B283 C37700	
10	O-Ring	EPDM (A70)	
11	Lock Nut	ASTM B283 C37700	
12	Handle Wheel	ZL 102	
13	Wheel Washer	304	
14	Wheel Nut	ASTM B283 C37700	
15	Collar	ASTM B283 C37700	
16	Washer	PA6	
17	Set Screw	304	
18	Set Numbers	ASTM B283 C37700	
19	Wire	304	

Dimensions							
Part No.	Model	Size	Α	В	С	D	Е
FIS282-040FM	FIS282	1½" x 1½"	100	48	58	123	145
FISJ282-065FM	FISJ282	2 ½" x 2 ½"	127	67	77	165	206



Commercial Sprinklers











Mode	Sidewall Sprinkler
Туре	HA01
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	5mm glass bulb
Style	Standard Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	FM / UL



Mode	Sidewall Sprinkler
Туре	HA02
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	3mm glass bulb
Style	Quick Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	FM / UL



Mode	Upright Sprinkler	
Туре	HA03	
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)	
Thermos sensitive element	5mm glass bulb	
Style	Standard Response	
Temp.	57°C, 68°C, 79°C, 93°C, 141°C	
Thread Size	½" NPT or ½" BSPT	
Cert.	FM / UL	



Mode	Upright Sprinkler
Туре	HA04
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	3mm glass bulb
Style	Quick Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	FM / UL



Mode	Pendent Sprinkler
Туре	HA05
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	5mm glass bulb
Style	Standard Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	FM / UL



Mode	Pendent Sprinkler
Туре	HA06
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	3mm glass bulb
Style	Quick Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	FM / UL



Mode	Conventional Sprinkler
Туре	HA07
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	5mm glass bulb
Style	Standard Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	UL



Mode	Conventional Sprinkler
Туре	HA08
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	3mm glass bulb
Style	Quick Response
Temp.	57°C, 68°C, 79°C, 93°C, 141°C
Thread Size	½" NPT or ½" BSPT
Cert.	UL



Mode	Concealed Pendent Sprinkler
Туре	HA09
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	5mm glass bulb
Style	Standard Response
Temp.	57°C / 74°C (Cover Plate), 57°C, 68°C, 79°C, 93°C (Sprinkler)
Thread Size	½" NPT or ½" BSPT
Cert.	UL



Mode	Concealed Pendent Sprinkler
Туре	HA10
K Factor gpm / (psi) ½ (L3 / min (bar) ½)	5.6 (80)
Thermos sensitive element	3mm glass bulb
Style	Quick Response
Temp.	57°C / 74°C (Cover Plate), 57°C, 68°C, 79°C, 93°C (Sprinkler)
Thread Size	½" NPT or ½" BSPT
Cert.	UL



Sprinkler Accessories





Mode	Adjustable Two-Piece Escutcheon
Туре	HA210
Material	SPCC
Surface treatment	Chrome Plated / White Plated
Outer dia.	73mm
Inner dia.	43.8mm
Apply	½", ¾" sprinklers



Mode	One-Piece Escutcheon
Туре	HA211
Material	SS304 / SPCC
Outer dia.	73.6mm
Height	5mm
Apply	½" sprinklers



Mode	Concealed Cover Plate
Туре	HA212
Material	Brass
Surface treatment	Chrome Plated / White Plated
Outer dia.	82mm
Apply	½" Concealed type sprinklers



Mode	Sprinkler Wrench
Туре	HA-W1
Material	Carbon steel
Surface treatment	Black coated
Length	250mm
Apply	½" sprinklers



Mode	Concealed Sprinkler Wrench
Туре	HA-2
Material	Carbon steel
Surface treatment	Galvanize
Apply	½" Concealed type sprinklers



Mode	Sprinkler Head Guard
Туре	HA155
Material	Steel
Surface treatment	Polyester Coating
Apply	½" sprinklers



Mode	Sprinkler Head Guard
Туре	HA156
Material	Steel
Surface treatment	Polyester Coating
Apply	½" sprinklers

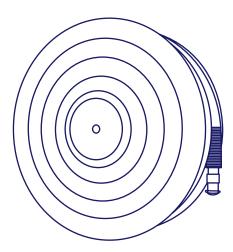


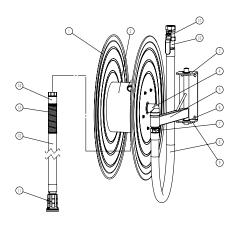
Mode	Sprinkler Spare Cabinet
Туре	HA351
Material	SPCC
Surface treatment	Red / Customized
Apply	½" or ¾" sprinklers
Optional	3 / 6 / 12 / 24 / 36 pieces



Manual Hose Reel Model: FIS-07-B (25mm) Model: FIS-08-A (19mm)











Par	Parts Name					
No	Description					
1	Hose Reel Disc					
2	Roller					
3	Bracket					
4	Manual Waterway					
5	Swinging Arm					
6	Locking Screw					
7	Inlet Joint					
8	Connection Hose					
9	Holder					
10	Valve					
11	Nozzle					
12	Fire Hose					
13	Spring Jacket					
14	Outlet Joint					

Connector

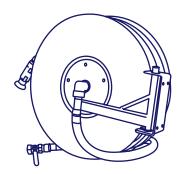
Pro	Product Characteristics							
No	Description							
1	Full brass waterway which will never rot. We use nipples not hose clamps to fill in the interface between hose and waterway. Once screwed tightly, no leakage.							
2	Hose reel with powder coated and anti-ultraviolet side discs. There can be pressure gauge at the reel axis.							
3	High pressure resistance; working at 30kg pressure but not affected.							
4	Endurance test on reel rotation; after over 3000 rotations, hose reels show no visible leakage. Our swinging hose reels are able to swing 1000 times to minimum 170° and show no visible leakage or damage.							
5	High pressure spray. The nozzle can be adjusted to jet/spray.							
6	Our hose reels can be also used for cleaning when used for fire fighting.							
7	Fire hose with anti-aging and anti-ultraviolet function. Maximum WP is 12Bar. Average BP can be up to 45Bar.							

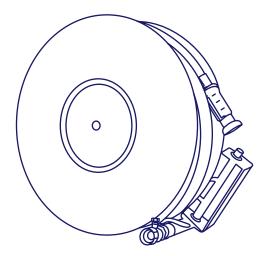
Product Specification & Installation Measurement									
Model	Model Hose Specification (mm)				Reel Width (mm)	Remarks			
FIS-07-A	25mm x 25m / 30m	600 / 555	320	150 / 180	/				
FIS-O8-B	19mm x 25m / 30m	555	300	150	/				

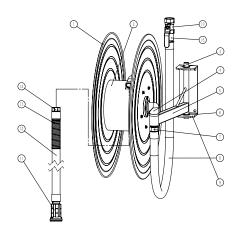
ι	Usage						
1		Open the valve (10), pull hose towards fire, open nozzle (11) to spray/jet and aim at base of fire.					
2	2	After use, close the valve (10), drain water from hose, rewind the hose and close nozzle (11).					



Automatic Hose Reel Model: FIS-06-B (25mm) Model: FIS-10-B (19mm)









Par	Parts Name						
No	Description						
1	Hose Reel Disc						
2	Roller						
3	Bracket						
4	Automatic Waterway						
5	Swinging Arm						
6	Locking Screw						
7	Inlet Joint						
8	Connection Hose						
9	Holder						
10	Valve						
11	Nozzle						
12	Fire Hose						
13	Spring Jacket						
14	Outlet Joint						
15	Connector						

Pro	Product Characteristics							
No	Description							
1	Full brass waterway which will never rot. We use nipples not hose clamps to fill in the interface between hose and waterway. Once screwed tightly, no leakage.							
2	Waterway automatic mechanism will be fully opened by no more than 3 complete revolutions of the reel. Hose reel with powder coated and anti-ultraviolet side discs. There can be pressure gauge at the reel axis.							
3	High pressure resistance; working at 30kg pressure but not affected.							
4	Endurance test on reel rotation; after over 3000 rotations, hose reels show no visible leakage. Our swinging hose reels are able to swing 1000 times to minimum 170° and show no visible leakage or damage.							
5	High pressure spray. The nozzle can be adjusted to jet/spray.							
6	Our hose reels can be also used for cleaning when used for fire fighting.							
7	Fire hose with anti-aging and anti-ultraviolet function. Maximum WP is 12Bar. Average BP can be up to 45Bar.							

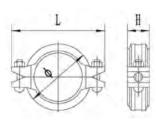
Product Specification & Installation Measurement										
Model	Hose Specification (mm)	Diameter (mm)	Bracket Length (mm)	Reel Width (mm)	Remarks					
FIS-06-B	25mm x 20m / 30m	600 / 555	300	150 / 180	Pressure Gauge Optional					
FIS-10-B	19mm x 20m / 30m	555	280	150	Pressure Gauge Optional					

Us	Usage							
1	According to the indication on hose reel, spin the reel ① 2-3 rotations to "ON" direction. The automatic waterway ④ will be open. Then pull hose towards fire, open nozzle to spray/jet and aim hose at fire.							
2	After use, rewind the hose in "OFF" direction on hose reel.							



Rigid Coupling Model: XGQT01













Product Description

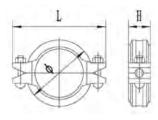
FIS MENA Model XGQT01 is Ductile Iron Grooved Rigid Couplings. XGQT01 is designed for use on schedule 10, schedule 30, schedule 40, GB/T3091 and WGalweld 7 pipe. Sizes of XGQT01 from 25mm - 300mm / 1" - 12". Pressure of XGQT01 conform to the list from UL and FM.

Technical Data											
	Nominal Pip			Bolt Size	Dimer						
Part No.	Size mm/in	O.D. mm/ in	Pressure PSI/MPa	No Size mm	Ø	L	н	UL	FM		
XGQT01-25	25 1	33.7 1.327	500 3.45	2 - M10 x 45	57.5 2.264	99 3.898	43.5 1.713	UL	FM		
XGQT01-32	32 1 ¼	42.4 1.669	500 3.45	2 - M10 x 45	70 2.756	106 4.173	44 1.732	UL	FM		
XGQT01-40	40 1 ½	48.3 1.900	500 3.45	2 - M10 x 45	73 2.874	108 4.252	44 1.732	UL	FM		
XGQT01-50	50 2	60.3 2.375	500 3.45	2 - M10 x 55	87 3.425	123 4.843	44 1.732	UL	FM		
XGQT01-65-1	65 2 ½	73.0 2.875	500 3.45	2 - M10 x 55	100 3.937	138 5.433	44 1.732	UL	FM		
XGQT01-65-2	65 2 ½	76.1 3.000	500 3.45	2 - M10 x 55	103 4.055	142 5.591	45 1.772	UL	FM		
XGQT01-80	80 3	88.9 3.500	500 3.45	2 - M12 x 60	117 4.606	166 6.535	45 1.772	UL	FM		
XGQT01-100-1	100 4	108.0 4.250	500 3.45	2 - M12 x 65	137 5.393	188 7.401	48 1.889	UL	FM		
XGQT01-100-2	100 4	114.3 4.500	500 3.45	2 - M12 x 65	139 5.472	190 7.480	49 1.929	UL	FM		
XGQT01-125-1	125 5	133.0 5.250	300 2.07	2 - M12 x 75	162.6 6.401	216 8.504	48 1.889	UL	FM		
XGQT01-125-2	125 5	139.7 5.500	400 2.75	2 - M12 x 75	168 6.614	218 8.583	49 1.929	UL	FM		
XGQT01-125-3	125 5	141.3 5.563	400 2.75	2 - M12 x 75	167 6.575	219 8.622	49 1.929	UL	FM		
XGQT01-150-1	150 6	159.0 6.250	300 2.07	2 - M12 x 75	189.4 7.456	240 9.448	48 1.889	UL	FM		
XGQT01-150-2	150 6	165.1 6.500	400 2.75	2 - M12 x 75	193 7.598	241 9.488	49 1.929	UL	FM		
XGQT01-150-3	150 6	168.3 6.625	400 2.75	2 - M12 x 75	198.5 7.815	249 9.803	50 1.969	UL	FM		
XGQT01-200	200 8	219.1 8.625	300 2.07	2 - M16 x 85	253 9.961	320 12.598	59 2.323	UL	FM		
XGQT01-250	250 10	273 10.748	300 2.07	2 - M22 x 130	335 13.189	426 16.772	68 2.677	UL	FM		
XGQT01-300	300 12	323.9 12.752	300 2.07	2 - M22 x 130	380 14.96	470 18.504	65 2.559	UL	FM		



Rigid Coupling Model: XGQT01P











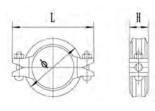


Technical Data										
	Nominal	Pipe O.D.	Working	Bolt Size	Dimen	sions L n	nm/in			
Part No.	Size mm/in	mm/ in Pressure PSI/MPa	No Size mm	Ø	L	н	UL	FM		
XGQT01P-125-1	125 5	139.7 5.500	500 3.45	2 - M16 x 85	169.5 6.673	229 9.016	52 2.047	UL	FM	
XGQT01P-125-2	125 5	141.3 5.563	500 3.45	2 - M16 x 85	170.5 6.713	232 9.134	52 2.047	UL	FM	
XGQT01P-150-1	150 6	165.1 6.50	500 3.45	2 - M16 x 85	195 7.677	256 10.079	52 2.047	UL	FM	
XGQT01P-150-2	150 6	168.3 6.625	500 3.45	2 - M16 x 85	202.5 7.972	263.5 10.374	52 2.047	UL	FM	
XGQT01P-200	200 8	219.1 8.625	500 3.45	2 - M20 x 120	256.5 10.098	336 13.228	62 2.441	UL	FM	
XGQT01P-250	250 10	273.0 10.750	500 3.45	2 - M24 x 130	326 12.835	410 16.142	65 2.441	UL	FM	
XGQT01P-300	300 12	323.9 12.750	500 3.45	2 - M24 x 130	384 15.118	472 18.583	66 2.598	UL	FM	



Flexible Coupling Model: XGQT02













Product Description

FIS MENA Model XGQT02 is Ductile Iron Grooved Flexible Couplings. XGQT02 is designed for use on schedule 10, schedule 30, schedule 40, GB/T3091 and WGalweld 7 pipe. Sizes of XGQT02 from 25mm - 300mm / 1″-12″. Pressure of XGQT02 conform to the list from UL and FM.

Technical Data										
	Nominal	Pipe O.D.	Working	Bolt Size	Dimen					
Part No.	Size mm/ Pressure PSI/MPa	No Size mm	Ø	L	Н	UL	FM			
XGQT02-25	25 1	33.7 1.327	500 3.45	2 - M10 x 45	60 2.362	98 3.858	43.5 1.713	UL	FM	
XGQT02-32	32 1 ¼	42.4 1.669	500 3.45	2 - M10 x 45	67 2.638	106 4.173	44 1.732	UL	FM	
XGQT02-40	40 1 ½	48.3 1.900	500 3.45	2 - M10 x 45	73 2.874	108 4.252	44 1.732	UL	FM	
XGQT02-50	50 2	60.3 2.375	500 3.45	2 - M10 x 55	87 3.425	123 4.843	44 1.732	UL	FM	
XGQT02-65-1	65 2 ½	73.0 2.875	500 3.45	2 - M10 x 55	100 3.937	138 5.433	44 1.732	UL	FM	
XGQT02-65-2	65 2 ½	76.1 3.000	500 3.45	2 - M10 x 55	103 4.055	142 5.591	45 1.772	UL	FM	
XGQT02-80	80 3	88.9 3.500	500 3.45	2 - M12 x 60	117 4.606	166 6.535	45 1.772	UL	FM	
XGQT02-100-1	100 4	108.0 4.250	500 3.45	2 - M12 x 65	137 5.393	188 7.401	48 1.889	UL	FM	
XGQT02-100-2	100 4	114.3 4.500	500 3.45	2 - M12 x 65	139 5.472	190 7.480	49 1.929	UL	FM	
XGQT02-125-1	125 5	133.0 5.250	300 2.07	2 - M12 x 75	162.6 6.401	216 8.504	48 1.889	UL	FM	
XGQT02-125-2	125 5	139.7 5.500	400 2.75	2 - M12 x 75	168 6.614	218 8.583	49 1.929	UL	FM	
XGQT02-125-3	125 5	141.3 5.563	400 2.75	2 - M12 x 75	167 6.575	219 8.622	49 1.929	UL	FM	
XGQT02-150-1	150 6	159.0 6.250	300 2.75	2 - M12 x 75	189.4 7.456	240 9.448	48 1.889	UL	FM	
XGQT02-150-2	150 6	165.1 6.500	400 2.07	2 - M12 x 75	193 7.598	241 9.488	49 1.929	UL	FM	
XGQT02-150-3	150 6	168.3 6.625	400 2.75	2 - M12 x 75	198.5 7.815	249 9.803	50 1.969	UL	FM	
XGQT02-200	200 8	219.1 8.625	300 2.07	2 - M16 x 85	253 9.961	320 12.598	59 2.323	UL	FM	
XGQT02-250	250 10	273 10.748	300 2.07	2 - M22 x 130	317 12.480	401 10.787	63 2.480	UL	FM	
XGQT02-300	300 12	323.9 12.752	300 2.07	2 - M22 x 130	375 14.764	455 17.913	64 2.520	UL	FM	



Flexible Coupling Model: XGQT02P









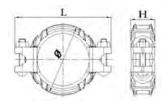


Technical Data										
	Nominal	Pipe Working		Bolt Size	Dimen	sions L n	nm/in			
Part No.	Size mm/in	O.D. mm/ in	Pressure PSI/MPa	No Size mm	Ø	L	н	UL	FM	
XGQT02P-125-1	125 5	139.7 5.500	500 3.45	2 - M16 x 85	169.5 6.673	229 9.016	52 2.047	UL	FM	
XGQT02P-125-2	125 5	141.3 5.563	500 3.45	2 - M16 x 85	170.5 6.713	232 9.134	52 2.047	UL	FM	
XGQT02P-150-1	150 6	165.1 6.500	500 3.45	2 - M16 x 85	195 7.677	256 10.079	52 2.047	UL	FM	
XGQT02P-150-2	150 6	168.3 6.625	500 3.45	2 - M16 x 85	202.5 7.972	263.5 10.374	52 2.047	UL	FM	
XGQT02P-200	200 8	219.1 8.625	500 3.45	2 - M20 x 120	256.5 10.098	336 13.228	62 2.441	UL	FM	
XGQT02P-250	250 10	273.0 10.750	500 3.45	2 - M24 x 130	326 12.835	410 16.142	65 2.441	UL	FM	
XGQT02P-300	300 12	323.9 12.750	500 3.45	2 - M24 x 130	384 15.118	472 18.583	66 2.598	UL	FM	



Flexible Coupling Model: XGQT02K













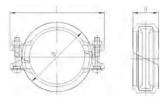
Technical Da	ta							
	Nominal	Pipe O.D.	Working	Dime	ensions L m	m/in		
Part No.	Size mm/in	mm/ in	Pressure PSI/MPa	Ø	L	н	UL	FM
XGQT02K-50	50 2	60.3 2.375	500 3.45	44 1.732	136 5.354	46 1.811	UL	FM
XGQT02K-80	80 3	88.9 3.500	500 3.45	59 2.323	161 6.339	46 1.811	UL	FM
XGQT02K-100	100 4	114.3 4.500	500 3.45	74 2.913	204 8.031	51 2.008	UL	FM
XGQT02K-150	150 6	168.3 6.625	500 3.45	103 4.055	270 10.630	54 2.126	UL	FM
XGQT02K-200	200 8	219.1 8.625	400 2.76	135 5.331	355 13.976	64 2.520	UL	FM
XGQT02K-250	250 10	273 10.75	400 2.76	163 6.417	418 16.457	67 2.638	UL	FM
XGQT02K-300	300 12	323.9 12.75	400 2.76	189 7.441	464 18.268	68 2.677	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Angle Pad Coupling Model: 31A











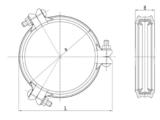


Technical	Data								
	Nominal	Pipe	Working	Bolt Size	Dime	nsions L n	nm/in		
Part No.	Size mm/in	O.D. mm/ in	Pressure PSI/MPa	No Size mm	Ø	L	Н	UL	FM
31A-25	25 1	33.7 1.327	300 2.07	2 - M10 x 45	57.4 2.260	98 3.858	47 1.850	UL	
31A-32	32 1 ¼	42.4 1.669	300 2.07	2 - M10 x 55	65 2.559	106 4.173	47 1.850	UL	FM
31A-40	40 1 ½	48.3 1.900	300 2.07	2 - M10 x 55	70.5 2.776	111 4.370	47 1.850	UL	FM
31A-50	50 2	60.3 2.375	300 2.07	2 - M10 x 60	85 3.346	123.5 4.862	47 1.850	UL	FM
31A-65-1	65 2 ½	73.0 2.875	300 2.07	2 - M10 x 60	99 3.900	137.5 5.413	47 1.850	UL	FM
31A-65-2	65 2 ½	76.1 3.000	300 2.07	2 - M10 x 60	102 4.016	141.5 5.571	47 1.850	UL	FM
31A-80	80 3	88.9 3.500	300 2.07	2 - M12 x 65	117 4.606	164.5 6.476	47.5 1.870	UL	FM
31A-100-1	100 4	108 4.250	300 2.07	2 - M12 x 70	138.5 5.453	186 7.323	52 2.047	UL	FM
31A-100-2	100 4	114.3 4.500	300 2.07	2 - M12 x 70	140.5 5.531	188 7.402	52 2.047	UL	FM
31A-125-1	125 5	139.7 5.500	300 2.07	2 - M12 x 75	167.5 6.595	219 8.622	52 2.047	UL	FM
31A-125-2	125 5	141.3 5.563	300 2.07	2 - M12 x 75	167.5 6.595	219 8.622	52 2.047	UL	FM
31A-150-1	150 6	159.0 6.250	300 2.07	2 - M12 x 75	190 7.480	240 9.449	52.5 2.067	UL	FM
31A-150-2	150 6	165.1 6.500	300 2.07	2 - M12 x 75	193 7.598	243 9.567	52.5 2.067	UL	FM
31A-150-3	150 6	168.3 6.625	300 2.07	2 - M12 x 75	200 7.874	249 9.803	52.5 2.067	UL	FM
31A-200-1	200 8	216.3 8.516	300 2.07	2 - M16 x 110	251 9.882	312 12.283	64 2.520	UL	FM
31A-200-2	200 8	219.1 8.625	300 2.07	2 - M16 x 110	251 9.882	320 12.598	64 2.520	UL	FM
31A-250-1	250 10	267.0 10.512	300 2.07	2 - M22 x 155	307 12.087	392 15.433	66 2.600	UL	FM
31A-250-2	250 10	273.0 10.748	300 2.07	2 - M22 x 155	316 12.441	400 15.748	66 2.600	UL	FM
31A-300	300 12	323.9 12.752	301 2.07	2 - M24 x 165	376.5 14.823	464 18.268	66 2.600	UL	FM



Heavy Duty Rigid Coupling Model: XGQT01H





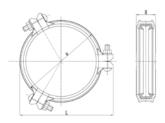






Heavy Duty Flexible Coupling Model: XGQT02H











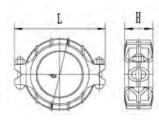


Technical Do	ata								
	Nominal	Pipe O.D.	Working	Bolt Size	Dimen	sions L m	nm/in		
Part No.	Size mm/in	mm/ in	Pressure PSI/MPa	No Size mm	Ø	L	н	UL	FM
XGQT01H-50	50 2	60.3 2.375	500 3.45	2 - M10 x 55	88.6 3.488	129.5 5.098	46 1.811	UL	
XGQT01H-65	65 2 ½	76.1 3.000	500 3.45	2 - M10 x 55	107.8 4.244	149 5.866	46 1.811	UL	
XGQT01H-80	80 3	88.9 3.500	500 3.45	2 - M12 x 75	120.8 4.756	171 6.732	46 1.811	UL	
XGQT01H-100	100 4	114.3 4.500	500 3.45	2 - M12 x 75	146 5.748	197 7.756	51 2.008	UL	
XGQT01H-125	125 5	139.7 5.500	450 3.1	2 - M16 x 100	174.8 6.882	234 9.213	51 2.008	UL	
XGQT01H-150	150 6	165.1 6.500	450 3.1	2 - M16 x 100	200.2 7.882	260.5 10.256	53 2.087	UL	
XGQT01H-200	200 8	216.3 8.516	300 2.07	2 - M20 x 120	261.4 10.291	333 13.110	63 2.480	UL	
XGQT01H-250	250 10	267.4 10.528	300 2.07	2 - M22 x 130	318.6 12.543	395 15.551	64 2.520	UL	
XGQT01H-300	300 12	318.5 12.539	300 2.07	2 - M22 x 165	371 14.606	451 17.756	64 2.520	UL	
XGQT01H-350	350 14	355.6 14	300 2.07	3 - M22 x 100	406 15.984	461 18.150	75 2.953	UL	
XGQT01H-400	400 16	406.4 16	300 2.07	3 - M22 x 100	458.6 18.055	513.8 20.228	75 2.953	UL	
XGQT01H-450	450 18	457.2 18	250 1.72	3 - M22 x 100	515 20.276	571 22.480	82 3.228	UL	
XGQT01H-500	500 20	508 20	250 1.72	4 - M24 x 130	565 22.244	690 27.165	79 3.110	UL	
XGQT01H-600	600 24	609.6 24	250 1.72	4 - M24 x 130	676 26.614	786.6 30.969	79 3.110	UL	

Technical Da	ta								
	Nominal	Pipe O.D	Working	Bolt Size	Dimen	sions L m	nm/in		
Part No.	Size mm/in	mm/ in	Pressure PSI/MPa	No Size mm	Ø	L	н	UL	FM
XGQT02H-350	350 14	355.6 14	300 2.07	3 - M22 x 100	406 15.984	454 17.874	75 2.953	UL	
XGQT02H-400	400 16	406.4 16	250 1.72	3 - M22 x 100	458 18.031	507 19.961	75 2.953	UL	
XGQT02H-450	450 18	457.2 18	250 1.72	3 - M22 x 100	507 19.961	535 21.063	82 3.228	UL	
XGQT02H-500	500 20	508 20	250 1.72	4 - M24 x 130	564 22.205	663 26.102	79 3.11	UL	
XGQT02H-600	600 24	609.6 24	250 1.72	4 - M24 x 130	672 26.457	774 30.472	79 3.11	UL	

Reducing Flexible Coupling Model: XGQT02B













Product Description

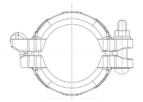
FIS MENA Model XGQT02B is Ductile Iron Grooved Reducing Flexible Couplings. XGQT02B is designed for use on schedule 10, schedule 40 and GB/T3091 pipe. Sizes of XGQT02B from 50mm - 200mm / 2" - 8". Pressure of XGQT02B conform to the list from UL and FM.

Technical Dat	ta								
Part No.	Nominal Size	Pipe O.D.	Working Pressure	Bolt Size	Dime	nsions L m	nm/in	UL	FM
Full No.	mm/in	mm/in	PSI/MPa	No Size mm	Ø	L	н	01	
XGQT02B-40X32	40 x 32 1 ½ x 1 ¼	48.3 x 42.4 1.900 x 1.669	300 2.07	2 - M10 x 45	73.6 2.899	111 4.370	44 1.732	UL	FM
XGQT02B-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	300 2.07	2 - M10 x 55	90 3.543	129 5.079	47 1.850	UL	FM
XGQT02B-65X40-1	65 x 40 2 ½ x 1 ½	73.0 x 48.3 2.874 x 1.900	300 2.07	2 - M10 x 55	101 3.976	137 5.394	48 1.890	UL	FM
XGQT02B-65X50-1	65 x 50 2 ½ x 2	73.0 x 60.3 2.874 x 2.375	300 2.07	2 - M10 x 55	101 3.976	137 5.394	48 1.890	UL	FM
XGQT02B-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 48.3 2.996 x 1.900	300 2.07	2 - M10 x 55	105 4.134	140 5.512	48 1.890	UL	FM
XGQT02B-65X50-2	65 x 50 2 ½ x 2	76.1 x 60.3 2.996 x 2.375	300 2.07	2 - M10 x 55	105 4.134	140 5.512	48 1.890	UL	FM
XGQT02B-65X65	65 x 65 2 ½ x 2 ½	76.1 x 73.0 2.996 x 2.874	300 2.07	2 - M10 x 55	100.4 3.953	141 5.551	47 1.850	UL	FM
XGQT02B-80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	300 2.07	2 - M12 x 65	120 4.724	164 6.457	48 1.890	UL	FM
XGQT02B-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	300 2.07	2 - M12 x 65	120 4.724	164 6.457	48 1.890	UL	FM
XGQT02B-80X65-1	80 x 65 3 x 2 ½	88.9 x 73.0 3.500 x 2.874	300 2.07	2 - M12 x 65	120 4.724	164 6.457	48 1.890	UL	FM
XGQT02B-80X65-2	80 x 65 3 x 2 ½	88.9 x 76.1 3.500 x 2.996	300 2.07	2 - M12 x 65	120 4.724	164 6.457	48 1.890	UL	FM
XGQT02B-100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	300 2.07	2 - M12 x 65	150 5.906	195 7.677	49 1.929	UL	FM
XGQT02B-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	300 2.07	2 - M12 x 65	150 5.906	195 7.677	49 1.929	UL	FM
XGQT02B-100X65-1	100 x 65 4 x 2 ½	114.3 x 73.0 4.500 x 2.874	300 2.07	2 - M12 x 65	150 5.906	195 7.677	49 1.929	UL	FM
XGQT02B-100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 2.996	300 2.07	2 - M12 x 65	150 5.906	195 7.677	49 1.929	UL	FM
XGQT02B-100X80	100 x 80 4 x 3	100 x 80 114.3 x 88.9 300		2 - M12 x 65	150 5.906	195 7.677	49 1.929	UL	FM
XGQT02B-150X100-1	150 x 100 6 x 4			2 - M12 x 75	203 7.992	235 9.252	50 1.969		
XGQT02B-150X80	150 x 80 6 x 3	168.3 x 88.9 6.625 x 3.500	300 2.07	2 - M12 x 75	203 7.992	235 9.252	50 1.969	UL	FM
XGQT02B-150X100-2	150 x 100 6 x 4	168.3 x 114.3 6.625 x 4.500	300 2.07	2 - M12 x 75	203 7.992	235 9.252	50 1.969	UL	FM
XGQT02B-200X150	200 x 150 8 x 6	219.1 x 168.3 8.625 x 6.625	300 2.07	2 - M16 x 110	264 10.394	313 12.323	60 2.362	UL	FM



Push Lock Coupling Model: 101T











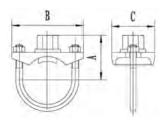


Technical	Data									
Part No.	Nominal Size	Pipe O.D.	Working Pressure	Bolt Size No Size	Torque Value	Dime	nsions L in	. mm/	UL	FM
	mm/in	mm/in	PSI/MPa	mm	(N·M)	A	L	Н		
101T-25	25 1	33.7 1.32	450 3.1	M10 x 55	90 ± 10	57.3	98.6	47.6	UL	FM
101T-32	32 1 ¼	42.4 1.67	450 3.1	M10 x 60	90 ± 10	64	107.5	47.5	UL	FM
101T-40	40 1 ½	48.3 1.90	450 3.1	M10 x 60	90 ± 10	70	114	47.5	UL	FM
101T-50	50 2	60.3 2.37	365 2.5	M10 x 65	90 ± 10	84	128	48	UL	FM
101T-65-1	65 2 ½	73 2.87	365 2.5	M10 x 70	100 ± 10	96.4	140.3	48	UL	FM
101T-65-2	65 2 ½	76.1 3.00	365 2.5	M10 x 70	100 ± 10	99.5	143.5	48	UL	FM
101T-80	80 3	88.9 3.50	365 2.5	M12 x 80	100 ± 10	113.5	168	48	UL	FM
101T-100-1	100 4	108 4.25	365 2.5	M12 x 80	120 ± 10	133	187.5	50	UL	FM
101T-100-2	100 4	114.3 4.50	365 2.5	M12 x 80	120 ± 10	143	194	50	UL	FM
101T-125-1	125 5	133 5.24	365 2.5	M12 x 85	150 ± 10	165.5	221	50	UL	FM
101T-125-2	125 5	139.7 5.50	365 2.5	M12 x 85	150 ± 10	172	228	50	UL	FM
101T-125-3	125 5	141.3 5.56	365 2.5	M12 x 85	150 ± 10	173.7	229.5	50	UL	FM
101T-150-1	150 6	159 6.26	365 2.5	M12 x 90	150 ± 10	190	251	51	UL	FM
101T-150-2	150 6	165.1 6.5	365 2.5	M12 x 90	150 ± 10	198	256	51	UL	FM
101T-150-3	150 6	168.3 6.63	365 2.5	M12 x 90	150 ± 10	201	259	51	UL	FM



U-Bolted Mechanical Tee Threaded Model: XGQT03U













Product Description

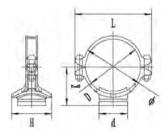
FIS MENA Model XGQT03U is Ductile Iron U-Bolted Threaded Mechanical Tee. XGQT03U is designed for use on GB/T3091, SC40, SC10, EN4200F and EN4200E pipe. Sizes of XGQT03U from 25mm - 65mm / 1" - 2 $\frac{1}{2}$ ". Pressure of XGQT03U conform to the list from UL and FM.

Technical Do	ata									
	Nominal	Pipe	Working	U Bolt Size	Dime	nsions L ı	mm/in	Hole		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	Α	В	С	Cutting Dimensions	UL	FM
XGQT03U-25X15	25 x 15 1 x ½	33.7 x 21.3 1.327 x 0.839	300 2.07	M10 x 25	39 1.535	76 2.992	43 1.654	24 0.945	UL	FM
XGQT03U-25X20	25 x 20 1 x ¾	33.7 x 26.9 1.327 x 1.059	300 2.07	M10 x 25	46 1.811	84 3.307	43 1.693	24 0.945	UL	FM
XGQT03U-25X25	25 x 25 1 x 1	33.7 x 33.7 1.327 x 1.327	300 2.07	M10 x 28.5	50 1.969	92 3.622	57 2.244	24 0.945		
XGQT03U-32X15	32 x 15 1 ¼ x ½	42.4 x 21.3 1.669 x 0.839	300 2.07	M10 x 28.5	43 1.693	90 3.543	56 2.205	30 1.181	UL	FM
XGQT03U-32X20	32 x 20 1 ¼ x ¾	42.4 x 26.9 1.669 x 1.059	300 2.07	M10 x 28.5	45 1.772	90 3.543	56 2.205	30 1.181	UL	FM
XGQT03U-32X25-1	32 x 25 1 ¼ x 1	42.4 x 33.7 1.669 x 1.327	300 2.07	M10 x 28.5	50 1.969	90 3.543	56 2.205	30 1.181		FM
XGQT03U-32X25-2	32 x 25 1 ¼ x 1	42.4 x 33.7 1.669 x 1.327	300 2.07	M10 x 28.5	50 1.969	90 3.543	56 2.205	32 1.260	UL	FM
XGQT03U-40X15	40 x 15 1 ½ x ½	48.3 x 21.3 1.900 x 0.839	300 2.07	M10 x 28.5	43 1.693	93 3.661	59 2.323	30 1.181	UL	FM
XGQT03U-40X20	40 x 20 1 ½ x ¾	48.3 x 26.9 1.900 x 1.059	300 2.07	M10 x 28.5	54 2.126	93 3.661	59 2.323	30 1.181	UL	FM
XGQT03U-40X25-1	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	300 2.07	M10 x 28.5	58 2.283	93 3.661	59 2.323	30 1.181		FM
XGQT03U-40X25-2	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	300 2.07	M10 x 28.5	58 2.283	93 3.661	59 2.323	32 1.260	UL	FM
XGQT03U-50X15	50 x 15 2 x ½	60.3 x 21.3 2.375 x 0.839	300 2.07	M10 x 30	54 2.126	96 3.780	59 2.323	30 1.181	UL	FM
XGQT03U-50X20	50 x 20 2 x ¾	60.3 x 26.9 2.375 x 1.059	300 2.07	M10 x 30	56 2.205	96 3.780	59 2.323	30 1.181	UL	FM
XGQT03U-50X25-1	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	300 2.07	M10 x 30	66 2.598	96 3.780	59 2.323	30 1.181		FM
XGQT03U-50X25-2	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	300 2.07	M10 x 30	66 2.598	96 3.780	59 2.323	32 1.260	UL	FM
XGQT03U-65X15-1	65 x 15 2 ½ x ½	73 x 21.3 2.874 x 0.839	300 2.07	M10 x 30	60 2.362	110 4.331	59 2.323	30 1.181	UL	FM
XGQT03U-65X20	65 x 20 2 ½ x ¾	73 x 26.9 2.874 x 1.059	300 2.07	M10 x 30	63 2.480	110 4.331	59 2.323	30 1.181	UL	FM
XGQT03U-65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.874 x 1.327	300 2.07	M10 x 30	70 2.756	110 4.331	59 2.323	30 1.181		FM
XGQT03U-65X25-2	65 x 25 2 ½ x 1	73 x 33.7 2.874 x 1.327	300 2.07	M10 x 30	70 2.756	110 4.331	59 2.323	32 1.260	UL	FM
XGQT03U-65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.874 x 1.669	300 2.07	M10 x 30	64 2.520	113.5 4.469	74.2 2.921	51 2.007	UL	
XGQT03U-65X15-2	65 x 15 2 ½ x ½	76.1 x 21.3 2.996 x 0.839	300 2.07	M10 x 30	61 2.402	110 4.331	59 2.323	30 1.181	UL	FM
XGQT03U-65X20-2	65 x 20 2 ½ x ¾	76.1 × 26.9 2.996 x 1.059	300 2.07	M10 x 30	67 2.638	110 4.331	59 2.323	30 1.181	UL	FM
XGQT03U-65X25-3	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	M10 x 30	74 2.913	110 4.331	59 2.323	30 1.181		FM
XGQT03U-65X25-4	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	M10 x 30	74 2.913	110 4.331	59 2.323	32 1.260	UL	FM
XGQT03U-65X32-2	65 x 32 2 ½ x 1 ¼	76 x 42.4 2.996 x 1.669	300 2.07	M10 x 30	65 2.559	113.5 4.469	74.2 2.921	51 2.007	UL	
XGQT03U-80X15	80 x 15 3 x ½	88.9 x 21.3 3.5 x 0.839	300 2.07	M12 x 30	68 2.677	131.5 5.177	67.5 2.657	38 1.496	UL	
XGQT03U-80X20	80 x 20 3 x ¾	88.9 x 26.9 3.5 x 1.059	300 2.07	M12 x 30	69 2.717	131.5 5.177	67.5 2.657	38 1.496	UL	
XGQT03U-80X25	80 x 25 3 x 1	88.9 x 33.7 3.5 x 1.327	300 2.07	M12 x 30	73.5 2.894	131.5 5.177	67.5 2.657	38 1.496	UL	
XGQT03U-80X32	80 x 32 3 x 1 ¼	88.9 x 42.4 2.878 x 1.669	300 2.07	M12 x 30	70 2.756	132 5.197	78 3.071	51 2.007	UL	
XGQT03U-100X15	100 x 15 4 x ½	114.3 x 21.3 4.5 x 0.839	300 2.07	M12 x 40	79.5 3.130	154 6.063	70 2.756	38 1.496	UL	
XGQT03U-100X20	100 x 20 4 x ¾	114.3 x 26.9 4.5 x 1.059	300 2.07	M12 x 40	80.5 3.169	154 6.063	70 2.756	38 1.496	UL	
XGQT03U-100X25	100 x 25 4 x 1	114.3 x 33.7 4.5 x 1.327	300 2.07	M12 x 40	86.5 3.406	154 6.063	70 2.756	38 1.496	UL	
XGQT03U-100X32	100 x 32 4 x 1 ¼	114.3 x 42.4 4.5 x 1.669	300 2.07	M12 x 40	82.5 3.248	154 6.063	78 3.071	51 2.007	UL	



Mechanical Tee Grooved Model: XGQT03













Product Description

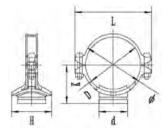
FIS MENA Model XGQT03 is Ductile Iron Grooved Mechanical Tee. XGQT03 is designed for use on schedule 10, schedule 40 and GB/T3091 pipe. Sizes of XGQT03 from 50mm - 250mm / 2" - 10". Pressure of XGQT03 conform to the list from UL and FM.

	Nominal	Pipe	Working	U Bolt Size	D	imension	ns L mm/	'in	Hole		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	Ø	L	К	н	Cutting Dimensions mm/in	UL	
XGQT03- 50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	300 2.07	2 - M10 x 55	75 2.953	116 4.567	64 2.520	72 2.835	38 1.496	UL	
XGQT03- 50X32	50 x 32 2 x 1 1/4	60.3 x 42.4 2.375 x 1.669	300 2.07	2 - M10 x 55	75 2.953	116 4.566	65 2.559	72 2.835	46 1.811	UL	
XGQT03- 50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	300 2.07	2 - M10 x 55	75 2.953	116 4.566	65 2.559	72 2.835	46 1.811	UL	
XGQT03- 65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.874 x 1.327	300 2.07	2 - M12 x 60	93 3.661	136 5.354	80 3.150	77 3.031	38 1.496	UL	
XGQT03- 65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.874 x 1.669	300 2.07	2 - M12 x 60	93 3.661	136 5.354	80 3.150	83 3.268	46 1.811		
XGQT03- 65X40-1	65 x 40 2 ½ x 1 ½	73 x 48.3 2.874 x 1.900	300 2.07	2 - M12 x 60	93 3.661	136 5.354	80 3.150	83 3.268	51 2.007		
XGQT03- 65X25-2	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	2 - M12 x 60	102 4.016	144 5.669	78 3.071	77 3.031	38 1.496	UL	
XGQT03- 65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 42.4 2.996 x 1.669	300 2.07	2 - M12 x 60	102 4.016	144 5.669	78 3.071	83 3.267	46 1.811	UL	
XGQT03- 65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 48.3 2.996 x 1.900	300 2.07	2 - M12 x 60	102 4.016	144 5.669	78 3.071	83 3.267	51 2.007	UL	
XGQT03- 80X25	80 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	300 2.07	2 - M12 x 65	114 4.488	152 5.984	83 3.268	77 3.031	38 1.496	UL	
XGQT03- 80X32	80 x 32 3 x 1 1/4	88.9 x 42.4 3.500 x 1.669	300 2.07	2 - M12 x 65	114 4.488	152 5.984	85 3.346	83 3.268	46 1.811	UL	
XGQT03- 80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	300 2.07	2 - M12 x 65	114 4.488	152 5.984	85 3.346	93 3.661	51 2.007	UL	
XGQT03- 80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	300 2.07	2 - M12 x 65	114 4.488	152 5.984	85 3.346	99 3.898	61 2.402	UL	
XGQT03- 80X65-1	80 x 65 3 x 2 ½	88.9 x 73 3.500 x 2.874	300 2.07	2 - M12 x 65	114 4.488	152 5.984	85 3.346	99 3.898	81 3.189		
XGQT03- 80X65-2	80 x 65 3 x 2 ½	88.9 x 76 3.500 x 2.996	300 2.07	2 - M12 x 65	114 4.488	152 5.984	85 3.346	99 3.898	81 3.189		
XGQT03- 100X25	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	300 2.07	2 - M12 x 65	140 5.512	180 7.087	97 3.819	77 3.031	38 1.496	UL	
XGQT03- 100X32	100 x 32 4 x 1 ¼	114.3 x 42.4 4.500 x 1.669	300 2.07	2 - M12 x 65	140 5.512	180 7.087	97 3.819	83 3.268	46 1.811	UL	•
XGQT03- 100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	300 2.07	2 - M12 x 65	140 5.512	180 7.087	98 3.858	92 3.622	51 2.007	UL	
XGQT03- 100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	300 2.07	2 - M12 x 65	140 5.512	180 7.087	99 3.898	98 3.858	61 2.402	UL	
XGQT03- 100X65-1	100 x 65 4 x 2 ½	114.3 x 73 4.500 x 2.874	300 2.07	2 - M12 x 65	140 5.512	180 7.087	99 3.898	122 4.803	81 3.189	UL	
XGQT03- 100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 2.996	300 2.07	2 - M12 x 65	140 5.512	180 7.087	99 3.898	122 4.803	81 3.189	UL	
XGQT03- 100X80	100 x 80 4 x 3	114.3 x 88.9 4.500 x 3.500	300 2.07	2 - M12 x 65	140 5.512	180 7.087	98 3.858	123 4.843	86 3.386	UL	
XGQT03- 125X50	125 x 50 5 x 2	139.7 x 60.3 5.500 x 2.375	300 2.07	2 - M16 x 75	168 6.614	220 8.661	112 4.409	99 3.819	61 2.402	UL	
XGQT03- 125X65	125 x 65 5 x 2 ½	139.7 x 76.1 5.500 x 2.996	300 2.07	2 - M16 x 75	168 6.614	220 8.661	112 4.409	122 4.409	81 3.189	UL	



Mechanical Tee Grooved Model: XGQT03











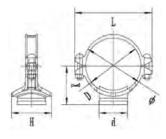


Technic	al Data										
	Nominal	Pipe	Working	U Bolt Size	D	imension	s L mm/	in	Hole Cuttina		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	Ø	L	к	н	Dimensions mm/in	UL	FM
XGQT03- 125X80	125 x 80 5 x 3	139.7 x 88.9 5.500 x 3.500	300 2.07	2 - M16 x 75	168 6.614	220 8.661	113 4.449	136 5.354	86 3.386	UL	FM
XGQT03- 150X65-1	150 x 65 6 x 2 ½	159.0 x 76.1 6.260 x 2.996	300 2.07	2 - M16 x 85	187 7.362	237 9.331	121 4.764	122 4.409	81 3.189		
XGQT03- 150X80-1	150 x 80 6 x 3	159.0 x 88.9 6.260 x 3.500	300 2.07	2 - M16 x 85	187 7.362	237 9.331	121 4.764	136 5.354	86 3.386		
XGQT03- 150X100-1	150 x 100 6 x 4	159.0 x 108.0 6.260 x 4.252	300 2.07	2 - M16 x 85	187 7.362	237 9.331	125 4.921	158 6.220	114 4.488		
XGQT03- 150X100-2	150 x 100 6 x 4	159.0 x 114.3 6.260 x 4.500	300 2.07	2 - M16 x 85	187 7.362	237 9.331	125 4.921	158 6.220	114 4.488		
XGQT03- 150X50-1	150 x 50 6 x 2	165.1 x 60.3 6.500 x 2.375	300 2.07	2 - M16 x 85	194 7.638	247 9.724	123 4.842	99 3.898	61 2.402	UL	FM
XGQT03- 150X65-2	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 2.996	300 2.07	2 - M16 x 85	194 7.638	247 9.724	123 4.842	123 4.843	81 3.189	UL	FM
XGQT03- 150X80-2	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	2 - M16 x 85	194 7.638	247 9.724	125 4.921	136 5.354	86 3.386	UL	FM
XGQT03- 150X100-3	150 x 100 6 x 4	165.1 x 114.3 6.500 x 4.500	300 2.07	2 - M16 x 85	194 7.638	247 9.724	125 4.921	158 6.220	114 4.488	UL	FM
XGQT03- 150X25	150 x 25 6 x 1	168.3 x 33.7 6.625 x 1.327	300 2.07	2 - M16 x 85	198 7.795	248 9.764	125 4.921	79 3.110	38 1.496	UL	FM
XGQT03- 150X32	150 x 32 6 x 1 ¼	168.3 x 42.4 6.625 x 1.669	300 2.07	2 - M16 x 85	198 7.795	248 9.764	125 4.921	84 3.307	46 1.811	UL	FM
XGQT03- 150X40	150 x 40 6 x 1 ½	168.3 x 48.3 6.625 x 1.900	300 2.07	2 - M16 x 85	198 7.795	248 9.764	125 4.921	94 3.701	51 2.007	UL	FM
XGQT03- 150X50-2	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	300 2.07	2 - M16 x 85	198 7.795	248 9.764	125 4.921	99 3.898	61 2.401	UL	FM
XGQT03- 150X65-3	150 x 65 6 x 2 ½	168.3 x 73 6.625 x 2.874	300 2.07	2 - M16 x 85	198 7.795	248 9.764	128 5.039	122 4.409	81 3.189		
XGQT03- 150X65-4	150 x 65 6 x 2 ½	168.3 x 76.1 6.625 x 2.996	300 2.07	2 - M16 x 85	198 7.795	248 9.764	128 5.039	122 4.409	81 3.189	UL	FM
XGQT03- 150X80-3	150 x 80 6 x 3	168.3 x 88.9 6.625 x 3.500	300 2.07	2 - M16 x 85	198 7.795	248 9.764	130 5.118	136 5.354	86 3.385	UL	FM
XGQT03- 150X100-4	150 x 100 6 x 4	168.3 x 114.3 6.625 x 4.500	300 2.07	2 - M16 x 85	198 7.795	248 9.764	128 5.039	157 6.181	114 4.488		
XGQT03- 200X65-1	200 x 65 8 x 2 ½	216 x 76.1 8.504 x 2.996	300 2.07	2 - M16 x 100	247 9.724	302 11.890	150 5.906	127 5.000	81 3.189		
XGQT03- 200X50-1	200 x 50 8 x 2	219.1 x 60.3 8.625 x 2.375	300 2.07	2 - M16 x 100	250 9.843	302 11.890	152 5.984	99 3.898	61 2.402	UL	FM
XGQT03- 200X65-2	200 x 65 8 x 2 ½	219.1 x 73 8.625 x 2.874	300 2.07	2 - M16 x 100	250 9.843	302 11.890	152 5.984	130 5.118	81 3.189		
XGQT03- 200X65-3	200 x 65 8 x 2 ½	219.1 x 76.1 8.625 x 2.996	300 2.07	2 - M16 x 100	250 9.843	302 11.890	152 5.984	130 5.118	81 3.189	UL	FM
XGQT03- 200X80	200 x 80 8 x 3	219.1 x 88.9 8.625 x 3.500	300 2.07	2 - M16 x 100	250 9.843	302 11.890	152 5.984	137 5.394	86 3.386	UL	FM
XGQT03- 200X100	200 x 100 8 x 4	219.1 x 114.3 8.625 x 4.500	300 2.07	2 - M16 x 100	250 9.843	304 11.969	153 6.024	162 6.378	114 4.488	UL	FM
XGQT03- 200X150	200 x 150 8 x 6	219.1 x 168.3 8.625 x 6.625	300 2.07	2 - M16 x 100	250 9.843	304 11.969	158 6.850	210 8.425	160 6.299		
XGQT03- 200X65-4	250 x 65 10 x 2 ½	273.0 x 73 10.748 x 2.874	300 2.07	2 - M22 x 130	307 12.087	376 14.803	186 7.323	131 5.157	81 3.189		
XGQT03- 250X100	250 x 100 10 x 4	273.0 x 114.3 10.748 x 4.500	300 2.07	2 - M22 x 130	307 12.087	376 14.803	186 7.323	161 6.339	114 4.488		



V-Mechanical Tee Grooved Model: XGQT33













Product Description

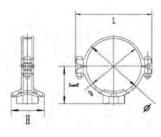
FIS MENA Model XGQT33 is Ductile Iron Grooved Mechanical Tee. XGQT33 is designed for use on schedule 10 and schedule 40 pipe. Sizes of XGQT33 from 50mm - 200mm / 2" - 8". Pressure of XGQT33 conform to the list from UL and FM.

Technico	al Data										
	Nominal	Pipe	Working	Bolt Size	D	imension	s L mm/	in	Hole		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	ø	L	к	н	Cutting Dimensions mm/in	UL	FM
XGQT33- 50X25	50 x 25 2 x 1	60.3 × 33.7 2.375 x 1.327	300 2.07	2 - M10 x 55	75 2.953	116 4.567	64 2.520	72 2.835	38 1.496		
XGQT33- 50X32	50 x 32 2 x 1 1/4	60.3 x 42.4 2.375 x 1.669	300 2.07	2 - M10 x 55	75 2.953	116 4.567	65 2.559	72 2.835	45 1.772	UL	FM
XGQT33- 50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	300 2.07	2 - M10 x 55	75 2.953	116 4.567	65 2.559	72 2.835	45 1.772	UL	FM
XGQT33- 65X32	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.87 x 1.669	300 2.07	2 - M12 x 60	93 3.661	136 5.354	75 2.295	84 3.307	46 1.811	UL	FM
XGQT33- 65X40-1	65 x 40 2 ½ x 1 ½	73 x 48.3 2.87 x 1.900	300 2.07	2 - M12 x 60	93 3.661	136 5.354	75 2.292	84 3.307	51 2.007	UL	FM
XGQT33- 65X25	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	2 - M12 x 65	102 4.016	144 5.669	78 3.071	77 3.031	38 1.496		
XGQT33- 65X40X2	65 x 40 2 ½ x 1 ¼	76.1 x 48.3 2.996 x 1.900	300 2.07	2 - M12 x 65	102 4.016	144 5.669	78 3.071	83 3.268	51 2.008		
XGQT33- 80X25	80 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	300 2.07	2 - M12 x 65	114 4.488	152 5.984	83 3.268	77 3.031	38 1.496		
XGQT33- 80X32	80 x 32 3 x 1 ¼	88.9 x 42.4 3.500 x 1.669	300 2.07	2 - M12 x 65	114 4.488	152 5.984	83 3.267	84 3.307	51 2.007	UL	FM
XGQT33- 80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	300 2.07	2 - M12 x 65	114 4.488	152 5.984	83 3.267	84 3.307	51 2.007	UL	FM
XGQT33- 80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	300 2.07	2 - M12 x 65	114 4.488	152 5.984	83 3.267	102 4.015	51 2.007	UL	FM
XGQT33- 100X32	100 x 32 4 x 1 ¼	114.3 x 42.4 4.500 x 1.669	300 2.07	2 - M12 x 65	140 5.512	180 7.086	98 3.858	84 3.307	51 2.007	UL	FM
XGQT33- 100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	300 2.07	2 - M12 x 65	140 5.512	180 7.086	98 3.858	84 3.307	51 2.007	UL	FM
XGQT33- 100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	300 2.07	2 - M12 x 65	140 5.512	180 7.086	98 3.858	103 4.055	64 2.519	UL	FM
XGQT33- 100X65-1	100 x 65 4 x 2 ½	114.3 x 73 4.500 x 2.875	300 2.07	2 - M12 x 65	140 5.512	180 7.086	98 3.858	103 4.055	70 2.756	UL	FM
XGQT33- 100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 2.996	300 2.07	2 - M12 x 65	140 5.512	180 7.087	99 3.898	122 4.803	81 3.189		
XGQT33- 125X40	125 x 40 5 x 1 ½	141.3 x 48.3 5.563 x 1.900	300 2.07	2 - M16 x 75	168 6.614	220 8.661	104 4.094	95 3.740	51 2.007	UL	FM
XGQT33- 125X50	125 x 50 5 x 2	141.3 x 60.3 5.563 x 2.375	300 2.07	2 - M16 x 75	168 6.614	220 8.661	112 4.409	100 3.937	64 2.519	UL	FM
XGQT33- 150X50-1	150 x 50 6 x 2	165.1 x 60.3 6.500 x 2.375	300 2.07	2 - M16 x 85	190 7.480	247 9.724	123 4.843	109 4.291	64 2.520		
XGQT33- 150X65-1	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 2.996	300 2.07	2 - M16 x 85	190 7.480	247 9.724	125 4.921	109 4.291	70 2.756		
XGQT33- 150X80	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	2 - M16 x 85	190 7.480	247 9.724	125 4.921	135 5.315	89 3.504		
XGQT33- 150X40	150 x 40 6 x 1 ½	168.3 x 48.3 6.625 x 1.900	300 2.07	2 - M16 x 85	198 7.795	247 9.724	120 4.724	92 6.622	51 2.007	UL	FM
XGQT33- 150X50-2	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	300 2.07	2 - M16 x 85	198 7.795	250 9.842	125 4.921	108 4.251	64 2.519	UL	FM
XGQT33- 150X65-2	150 x 65 6 x 2 ½	168.3 x 73 6.625 x 2.875	300 2.07	2 - M16 x 85	198 7.795	250 9.842	125 4.921	108 4.251	70 2.756	UL	FM
XGQT33- 250X65	250 x 65 8 x 2 ½	219.1 x 73 8.625 x 2.875	300 2.07	2 - M16 x 100	250 9.843	310 12.204	152 5.984	116 4.566	70 2.756	UL	FM
XGQT33- 250X100	250 x 100 8 x 4	219.1 x 114.3 8.625 x 4.500	300 2.07	2 - M16 x 100	250 9.843	304 11.969	153 6.024	162 6.378	114 4.488		



Mechanical Tee Threaded Model: XGQT03S













Product Description

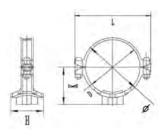
FIS MENA Model XGQTO3S is Ductile Iron Threaded Mechanical Tee. XGQTO3S is designed for use on schedule 10, schedule 40 and GB/T3091 pipe. Sizes of XGQTO3S from 40mm - 250mm / 1-1 / 2"-10". Pressure of XGQTO3S conform to the list from UL and FM.

Technical Do	ata										
	Nominal	Pipe	Working	U Bolt Size	Dii	mensior	ns L mm	/in	Hole		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	ø	L	к	н	Cutting Dimensions mm/in	UL	FM
XGQT03S-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	300 2.07	2 - M10 x 45	67 2.637	112 4.409	56 2.204	61 2.401	32 1.259	UL	
XGQT03S-50X15	50 x 15 2 x ½	60.3 x 21.3 2.375 x 0.839	300 2.07	2 - M10 x 55	75 2.953	116 4.567	56 2.205	72 2.835	38 1.496		
XGQT03S-50X20	50 x 20 2 x ³ / ₄	60.3 x 26.9 2.375 x 1.059	300 2.07	2 - M10 x 55	75 2.953	116 4.567	56 2.205	72 2.835	38 1.496		
XGQT03S-50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	72 2.835	38 1.496	UL	FM
XGQT03S-50X32	50 x 32 2 x 1 1/4	60.3 x 42.4 2.375 x 1.669	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	72 2.835	46 1.811	UL	FM
XGQT03S-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	300 2.07	2 - M10 x 55	75 2.953	116 4.567	61 2.402	72 2.835	46 1.811	UL	FM
XGQT03S-65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.874 x 1.327	300 2.07	2 - M12 x 60	93 3.661	136 5.354	61 2.402	77 3.031	38 1.496		
XGQT03S-65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.874 x 1.669	300 2.07	2 - M12 x 60	93 3.661	136 5.354	61 2.402	83 3.268	46 1.811	UL	FM
XGQT03S-65X40-1	65 x 40 2 ½ x 1 ½	73 x 48.3 2.874 x 1.900	300 2.07	2 - M12 x 60	93 3.661	136 5.354	61 2.402	83 3.268	51 2.008		
XGQT03S-65X50	65 x 50 2 ½ x 2	73 x 60.3 2.874 x 2.375	300 2.07	2 - M12 x 60	93 3.661	136 5.354	78 3.071	85 3.346	51 2.008		
XGQT03S-65X15	65 x 15 2 ½ x ½	76.1 x 21.3 2.996 x 0.839	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	78 3.071	38 1.496		
XGQT03S-65X20	65 x 20 2 ½ x ¾	76.1 x 26.9 2.996 x 1.059	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	78 3.071	38 1.496		
XGQT03S-65X25-2	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	2 - M12 x 60	102 4.016	144 5.669	67 2.756	77 3.031	38 1.496	UL	FM
XGQT03S-65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 42.4 2.996 x 1.669	300 2.07	2 - M12 x 60	102 4.016	144 5.669	67 2.756	83 3.268	46 1.811	UL	FM
XGQT03S-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 48.3 2.996 x 1.900	300 2.07	2 - M12 x 60	102 4.016	144 5.669	67 2.756	83 3.268	51 2.008	UL	FM
XGQT03S-65X40-3	65 x 40 2 ½ x 2	76.1 x 60.3 2.996 x 2.375	300 2.07	2 - M12 x 60	102 4.016	144 5.669	72 2.913	83 3.268	51 2.008	UL	
XGQT03S-80X15	80 x 15 3 x ½	88.9 x 21.3 3.500 x 0.839	300 2.07	2 - M12 x 65	114 4.488	152 5.984	73 2.874	77 3.031	38 1.496		
XGQT03S-80X20	80 x 20 3 x ¾	88.9 x 26.9 3.500 x 1.059	300 2.07	2 - M12 x 65	114 4.488	152 5.984	73 2.874	77 3.031	38 1.496		
XGQT03S-80X25	80 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	300 2.07	2 - M12 x 65	114 4.488	152 5.984	74 3.228	77 3.031	38 1.496	UL	FM
XGQT03S-80X32	80 x 32 3 x 1 ¼	88.9 x 42.4 3.500 x 1.669	300 2.07	2 - M12 x 65	114 4.488	152 5.984	73 2.874	83 3.268	46 1.811	UL	FM
XGQT03S-80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	300 2.07	2 - M12 x 65	114 4.488	152 5.984	73 2.874	92 3.622	51 2.008	UL	FM
XGQT03S-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	300 2.07	2 - M12 x 65	114 4.488	152 5.984	78 3.071	99 3.898	61 2.402	UL	FM
XGQT03S-100X25-1	100 x 25 4 x 1	108.0 x 33.7 4.252 x 1.327	300 2.07	2 - M12 x 65	135 5.315	172 6.772	87 3.425	77 3.031	38 1.496		
XGQT03S-100X32-1	100 x 32 4 x 1 ¼	108.0 x 42.4 4.252 x 1.669	300 2.07	2 - M12 x 65	135 5.315	172 6.772	87 3.425	83 3.268	46 1.811		
XGQT03S-100X40-1	100 x 40 4 x 1 ½	108.0 x 48.3 4.252 x 1.900	300 2.07	2 - M12 x 65	135 5.315	172 6.772	87 3.425	92 3.622	51 2.008		
XGQT03S-100X50-1	100 x 50 4 x 2	108.0 x 60.3 4.252 x 2.375	300 2.07	2 - M12 x 65	135 5.315	172 6.772	87 3.425	97 3.819	61 2.402		
XGQT03S-100X65-1	100 x 65 4 x 2 ½	108.0 x 76.1 4.252 x 2.996	300 2.07	2 - M12 x 65	135 5.315	172 6.772	98 3.858	112 4.409	70 2.756		
XGQT03S-100X25-2	100 x 25 4 x ½	114.3 x 21.3 4.500 x 0.839	300 2.07	2 - M12 x 65	140 5.512	180 7.087	88 3.465	77 3.031	38 1.496		
XGQT03S-100X25-3	100 x 25 4 x ³ / ₄	114.3 x 26.9 4.500 x 1.059	300 2.07	2 - M12 x 65	140 5.512	180 7.087	88 3.465	77 3.031	38 1.496		
XGQT03S-100X25-4	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	300 2.07	2 - M12 x 65	140 5.512	180 7.087	93 3.661	77 3.031	38 1.496	UL	FM
XGQT03S-100X32-2	100 x 32 4 x 1 ¼	114.3 x 42.4 4.500 x 1.669	300 2.07	2 - M12 x 65	140 5.512	180 7.087	93 3.661	83 3.268	46 1.811	UL	FM
XGQT03S-100X40-2	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	300 2.07	2 - M12 x 65	140 5.512	180 7.087	93 3.661	92 3.622	51 2.008	UL	FM
XGQT03S-100X50-2	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	300 2.07	2 - M12 x 65	140 5.512	180 7.087	93 3.661	97 3.819	61 2.402	UL	FM
XGQT03S-100X65-2	100 x 65 4 x 2 ½	114.3 x 73 4.500 x 2.874	300 2.07	2 - M12 x 65	140 5.512	180 7.087	95 3.740	122 4.803	81 3.189	UL	FM
XGQT03S-100X65-3	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 2.996	300 2.07	2 - M12 x 65	140 5.512	180 7.087	97 3.819	122 4.803	81 3.189	UL	FM
XGQT03S-100X80	100 x 80 4 x 3	114.3 x 88.9 4.500 x 3.500	300 2.07	2 - M12 x 65	140 5.512	180 7.087	97 3.819	125 4921	86 3.386	UL	FM
XGQT03S-125X25	125 x 25 5 x 1	133.0 x 33.7 5.236 x 1.327	300 2.07	2 - M16 x 75	160 6.299	204 8.031	100 3.937	77 3.031	38 1.496		
XGQT03S-125X32	125 x 32 5 x 1 ¼	133.0 x 42.4 5.236 x 1.669	300 2.07	2 - M16 x 75	160 6.299	204 8.031	100 3.937	83 3.268	46 1.811		
XGQT03S-125X40	125 x 40 5 x 1 ½	133.0 x 48.3 5.236 x 1.900	300 2.07	2 - M16 x 75	160 6.299	204 8.031	100 3.937	92 3.622	51 2.008		



V-Mechanical Tee Threaded **Model: XGQT33S**













Product Description

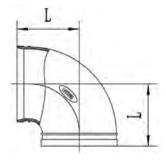
FIS MENA Model XGQT33S is Ductile Iron Threaded Mechanical Tee. XGQT33S is designed for use on schedule 10 and schedule 40 pipe. Sizes of XGQT33S from 25mm - 150mm / 1" - 6". Pressure of XGOT33S conform to the list from UL and FM.

Technical D	ata										
	Nominal	Pipe	Working	Bolt Size	Di	mensior	s L mm	/in	Hole		
Part No.	Size mm/in	O.D. mm/in	Pressure PSI/MPa	No Size mm	Ø	L	к	н	Cutting Dimensions mm/in	UL	FM
XGQT33S-25X15	25 x 15 1 x ½	60.3 x 21.3 2.375 x 0.839	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	69 2.717	38 1.496	UL	FM
XGQT33S-25X20	25 x 20 1 x ¾	60.3 x 26.9 2.375 x 1.059	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	69 2.717	38 1.496	UL	FM
XGQT33S-50X25	50 x 25 2 x 1	60.3 × 33.7 2.375 x 1.327	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	69 2.717	38 1.496	UL	F№
XGQT33S-50X32	50 x 32 2 x 1 1/4	60.3 x 42.4 2.375 x 1.669	300 2.07	2 - M10 x 55	75 2.953	116 4.567	57 2.244	72 2.835	45 1.772	UL	F٢
XGQT33S-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	300 2.07	2 - M10 x 55	75 2.953	116 4.567	62 2.441	72 2.835	45 1.772	UL	FM
XGQT33S-65X15-1	65 x 15 2 ½ x ½	73 x 21.3 2.87 x 0.839	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	78 3.071	38 1.496	UL	F٢
XGQT33S-65X20	65 x 20 2 ½ x ¾	73 x 26.9 2.87 x 1.059	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	78 3.071	38 1.496	UL	F٢
XGQT33S-65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.87 x 1.327	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	78 3.071	38 1.496	UL	F٢
XGQT33S-65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.87 x 1.669	300 2.07	2 - M12 x 60	93 3.661	136 5.354	65 2.559	84 3.307	51 2.007	UL	F٢
XGQT33S-65X40	65 x 40 2 ½ x 1 ½	73 x 48.3 2.87 x 1.900	300 2.07	2 - M12 x 60	93 3.661	136 5.354	60 2.362	83 3.267	51 2.007	UL	F٢
XGQT33S-65X25-2	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	300 2.07	2 - M12 x 65	102 4.016	144 5.669	67 2.638	77 3.031	38 1.496		
XGQT33S-65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 42.4 2.996 x 1.669	300 2.07	2 - M12 x 65	102 4.016	138 5.433	67 2.638	83 3.266	51 2.008		
XGQT33S-65X15-2	60 x 15 3 x ½	88.9 x 21.3 3.500 x 0.839	300 2.07	2 - M12 x 65	114 4.488	152 5.984	74 2.913	77 3.031	38 1.496	UL	FM
XGQT33S-80X20	80 x 20 3 x ¾	88.9 x 26.9 3.500 x 1.059	300 2.07	2 - M12 x 65	114 4.488	152 5.984	74 2.913	77 3.031	38 1.496	UL	F№
XGQT33S-60X25	60 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	300 2.07	2 - M12 x 65	114 4.488	152 5.984	74 2.913	77 3.031	38 1.496	UL	F№
XGQT33S-80X32	80 x 32 3 x 1 ¼	88.9 x 42.4 3.500 x 1.669	300 2.07	2 - M12 x 65	114 4.488	152 5.984	76 2.992	84 3.307	51 2.007	UL	F№
XGQT33S-60X40	60 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	300 2.07	2 - M12 x 65	114 4.488	152 5.984	73 2.874	92 3.622	51 2.007	UL	F№
XGQT33S-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	300 2.07	2 - M12 x 65	114 4.488	152 5.984	78 3.070	99 3.897	64 2.519	UL	F№
XGQT33S-100X25-1	100 x 25 4 x ½	114.3 x 21.3 4.500 x 0.839	300 2.07	2 - M12 x 65	140 5.512	180 7.086	88 3.465	77 3.031	38 1.496	UL	F٢
XGQT33S-100X25-2	100 x 25 4 x ¾	114.3 x 26.9 4.500 x 1.059	300 2.07	2 - M12 x 65	140 5.512	160 7.086	88 3.465	77 3.031	38 1.496	UL	FM
XGQT33S-100X25-3	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	300 2.07	2 - M12 x 65	140 5.512	160 7.086	88 3.465	77 3.031	38 1.496	UL	FM
XGQT33S-100X32	100 x 32 4 x 1 ¼	114.3 x 42.4 4.500 x 1.669	300 2.07	2 - M12 x 65	140 5.512	160 7.086	93 3.661	84 3.307	51 2.007	UL	F٢
XGQT33S-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	300 2.07	2 - M12 x 65	140 5.512	180 7.086	93 3.661	103 4.055	64 2.519	UL	F٢
XGQT33S-100X65-1	100 x 65 4 x 2 ½	114.3 x 73 4.500 x 2.875	300 2.07	2 - M12 x 65	140 5.512	160 7.087	98 3.858	103 4.055	70 2.756		
XGQT33S-100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 2.996	300 2.07	2 - M12 x 65	140 5.512	180 7.087	98 3.858	109 4.291	70 2.756		
XGQT33S-125X32-1	125 x 32 5 x 1 ¼	139.7 x 42.4 5.500 x 1.669	300 2.07	2 - M12 x 65	168 6.614	220 8.661	100 3.937	83 3.266	51 2.008		
XGQT33S-125X40-1	125 x 40 5 x 1 ½	139.7 x 48.3 5.500 x 1.900	300 2.07	2 - M16 x 75	168 6.614	220 8.661	100 3.937	92 3.622	51 2.008		
XGQT33S-125X50-1	125 x 50 5 x 2	139.7 x 60.3 5.500 x 2.375	300 2.07	2 - M16 x 75	168 6.614	220 8.661	103 4.055	108 4.252	64 2.520		
XGQT33S-125X25	125 x 25 5 x 1	141.3 x 33.7 5.563 x 1.327	300 2.07	2 - M16 x 75	168 6.614	220 8.661	104 4.094	77 3.031	38 1.496	UL	F№
XGQT33S-125X32-2	125 x 32 5 x 1 ¼	141.3 x 42.4 5.563 x 1.669	300 2.07	2 - M16 x 75	168 6.614	220 8.661	104 4.094	95 3.740	51 2.007	UL	F٢
XGQT33S-125X40-2	125 x 40 5 x 1 ½	141.3 x 48.3 5.563 x 1.900	300 2.07	2 - M16 x 75	168 6.614	220 8.661	104 4.094	95 3.740	51 2.007	UL	F№
XGQT33S-125X50-2	125 x 50 5 x 2	141.3 x 60.3 5.563 x 2.375	300 2.07	2 - M16 x 75	168 6.614	220 8.661	104 4.094	100 3.937	64 2.519	UL	F٢
XGQT33S-125X65	125 x 65 5 x 2	141.3 x 73 5.563 x 2.875	300 2.07	2 - M16 x 75	168 6.614	220 8.661	112 4.409	123 4.843	70 2.756	UL	F٢
XGQT33S-150X32-1	150 x 32 6 x 1 1/4	165.1 x 42.4 6.500 x 1.669	300 2.07	2 - M16 x 85	194 7.638	247 9.724	112 4.409	83 3.266	51 2.008		
XGQT33S-150X50-1	150 x 50 6 x 2	165.1 x 60.3 6.500 x 2.375	300 2.07	2 - M16 x 85	194 7.638	247 9.724	116 4.567	109 4.291	64 2.520		
XGQT33\$-150X65-1	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 2.996	300 2.07	2 - M16 x 85	194 7.638	247 9.724	125 4.921	109 4.291	70 2.756		
XGQT33S-150X80	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	2 - M16 x 85	194 7.638	247 9.724	125 4.921	135 5.315	89 3.504		
XGQT33S-150X25	150 x 25 6 x 1	168.3 x 33.7 6.625 x 1.327	300 2.07	2 - M16 x 85	198 7.795	247 9.724	120 4.724	77 3.031	3.504 38 1.496		
XGQT33S-150X32-2	150 x 32 6 x 1 1/4	168.3 x 42.4 6.625 x 1.669	300 2.07	2 - M16 x 85	198 7.795	247 9.724	120 4.724	82 3.228	51 2.007	UL	FM
XGQT33S-150X40	150 x 40	168.3 x 48.3	300	2 - M16 x 85	198	247	120	92	51	UL	FM
	6 x 1 ½	6.625 x 1.900	2.07		7.795	9.724	4.724	6.622	2.007		
XGQT33S-150X50-2	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	300 2.07	2 - M16 x 85	198 7.795	250 9.842	120 4.724	108 4.251	64 2.519	UL	FM



90° Elbow **Model: XGQT06**











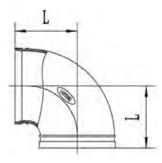


Technical Data						
Part No.	Size DN/in	Pipe O.D. mm/in	Working Pressure PSI/MPa	90° Elbow (Short) L mm/in	UL	FM
XGQT06L-25	25 1	33.7 1.315	300 2.07	57 2.244	UL	FM
XGQT06L-32	32 1 1⁄4	42.2 1.660	300 2.07	60 2.362	UL	FM
XGQT06L-40	40 1 ½	48.3 1.900	300 2.07	60 2.362	UL	FM
XGQT06L-50-1	50 2	57.0 2.244	300 2.07	70 2.755		
XGQT06L-50-2	50 2	60.3 2.375	300 2.07	70 2.755	UL	FM
XGQT06L-65-1	65 2 ½	73.0 2.875	300 2.07	76 2.992	UL	FM
XGQT06L-65-2	65 2 ½	76.1 3.000	300 2.07	76 2.992	UL	FM
XGQT06L-80	80 3	88.9 3.500	300 2.07	86 3.386	UL	FM
XGQT06L-100-1	100 4	108.0 4.252	300 2.07	102 4.016	UL	FM
XGQT06L-100-2	100 4	114.3 4.500	300 2.07	102 4.016	UL	FM
XGQT06L-125-1	125 5	133.0 5.250	300 2.07	123 4.843	UL	FM
XGQT06L-125-2	125 5	139.7 5.500	300 2.07	123 4.843	UL	FM
XGQT06L-125-3	125 5	141.3 5.563	300 2.07	123 4.843	UL	FM
XGQT06L-150-1	150 6	159.0 6.260	300 2.07	140 5.511	UL	FM
XGQT06L-150-2	150 6	165.1 6.500	300 2.07	140 5.511	UL	FM
XGQT06L-150-3	150 6	168.3 6.625	300 2.07	140 5.511	UL	FM
XGQT06L-200-1	200 8	216.3 8.516	300 2.07	175 6.889	UL	FM
XGQT06L-200-2	200 8	219.1 8.625	300 2.07	175 6.889	UL	FM
XGQT06L-250-1	250 10	267.4 10.528	300 2.07	215 8.464		
XGQT06L-250-2	250 10	273.0 10.750	300 2.07	215 8.464	UL	FM
XGQT06L-300-1	300 12	318.5 12.539	300 2.07	245 9.645		
XGQT06L-300-2	300 12	323.9 12.750	300 2.07	245 9.645	UL	FM
XGQT06L-350	350 14	377.0 14.843	300 2.07	280 11.024		



90° Elbow Model: XGQT06L











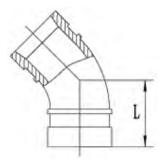


Technical Data						
Part No.	Size DN/in	Pipe O.D. mm/in	Working Pressure PSI/MPa	90° Elbow (Long) L mm/in	UL	FM
XGQT06L-25	25 1	33.7 1.315	300 2.07	57 2.24		
XGQT06L-32	32 1 ½	42.4 1.660	300 2.07	70 2.755	UL	FM
XGQT06L-40	40 1 ¼	48.3 1.900	300 2.07	70 2.755	UL	FM
XGQT06L-50	50 2	60.3 2.375	300 2.07	83 3.267	UL	FM
XGQT06L-65-1	65 2 ½	73.0 2.875	300 2.07	95 3.74	UL	FM
XGQT06L-65-2	65 2 ½	76.1 3.000	300 2.07	95 3.74	UL	FM
XGQT06L-80	80 3	88.9 3.500	300 2.07	108 4.251	UL	FM
XGQT06L-100	100 4	114.3 4.500	300 2.07	127 5	UL	FM
XGQT06L-125-1	125 5	139.7 5.500	300 2.07	140 5.511		
XGQT06L-125-2	125 5	141.3 5.563	300 2.07	140 5.511		
XGQT06L-150-1	150 6	165.1 6.500	300 2.07	165 6.496	UL	FM
XGQT06L-150-2	150 6	168.3 6.625	300 2.07	165 6.496	UL	FM
XGQT06L-200	200 8	219.1 8.625	300 2.07	197 7.755	UL	FM



45° Elbow Model: XGQT07













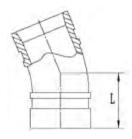
echnical Data					
Part No.	Size DN/in	Pipe O.D. mm/in	45° Elbow L mm/in	UL	FM
XGQT07-25	25 1	33.7 1.315	38 1.496	UL	FM
XGQT07-32	32 1 ¼	42.4 1.660	44 1.732	UL	FM
XGQT07-40	40 1 ½	48.3 1.900	44 1.732	UL	FM
XGQT07-50	50 2	60.3 2.375	51 2.007	UL	FM
XGQT07-65-1	65 2 ½	73.0 2.875	57 2.244	UL	FM
XGQT07-65-2	65 2 ½	76.1 3.000	57 2.244	UL	FM
XGQT07-80	80 3	88.9 3.500	64 2.519	UL	FM
XGQT07-100-1	100 4	108.0 4.252	76 2.992	UL	FM
XGQT07-100-2	100 4	114.3 4.500	76 2.992	UL	FM
XGQT07-125-1	125 5	133.0 5.250	83 3.267	UL	FM
XGQT07-125-2	125 5	139.7 5.500	83 3.267	UL	FM
XGQT07-125-3	125 5	141.3 5.563	83 3.267	UL	FM
XGQT07-150-1	150 6	159.0 6.260	89 3.503	UL	FM
XGQT07-150-2	150 6	165.1 6.500	89 3.503	UL	FM
XGQT07-150-3	150 6	168.3 6.625	89 3.503	UL	FM
XGQT07-200-1	200 8	216.3 8.516	108 4.251	UL	FM
XGQT07-200-2	200 8	219.1 8.625	108 4.251	UL	FM
XGQT07-250-1	250 10	267 10.51	121 4.763		
XGQT07-250-2	250 10	273.0 10.750	121 4.763	UL	FM
XGQT07-300	300 12	323.9 12.750	133 5.236	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



22.5° Elbow Model: XGQT09













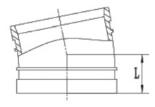
Technical Data						
Part No.	Size DN/in	Pipe O.D. mm/in	Working Pressure PSI/MPa	22.5° Elbow Standard L mm/in	UL	FM
XGQT09-25	25 1	33.7 1.315	300 2.07	38.5 1.516	UL	FM
XGQT09-32	32 1 1⁄4	42.4 1.660	300 2.07	44 1.732	UL	FM
XGQT09-40	40 1 ½	48.3 1.900	300 2.07	44 1.732	UL	FM
XGQT09-50	50 2	60.3 2.375	300 2.07	48 1.89	UL	FM
XGQT09-65-1	65 2 ½	73.0 2.875	300 2.07	51 2	UL	FM
XGQT09-65-2	65 2 ½	76.1 3.000	300 2.07	51 2	UL	FM
XGQT09-80	80 3	88.9 3.500	300 2.07	57 2.244	UL	FM
XGQT09-100-1	100 4	108.0 4.252	300 2.07	73 2.874	UL	FM
XGQT09-100-2	100 4	114.3 4.500	300 2.07	73 2.874	UL	FM
XGQT09-125-1	125 5	139.7 5.500	300 2.07	73 2.874	UL	FM
XGQT09-125-2	125 5	141.3 5.563	300 2.07	73 2.874	UL	FM
XGQT09-150-1	150 6	159.0 6.260	300 2.07	79 3.11	UL	FM
XGQT09-150-2	150 6	165.1 6.500	300 2.07	79 3.11	UL	FM
XGQT09-150-3	150 6	168.3 6.625	300 2.07	79 3.11	UL	FM
XGQT09-200	200 8	219.1 8.625	300 2.07	83 3.27	UL	FM
XGQT09-250	250 10	273.0 10.750	300 2.07	111 4.37	UL	FM
XGQT09-300	300 12	323.9 12.750	300 2.07	124 4.88	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



11.25° Elbow Model: XGQT10











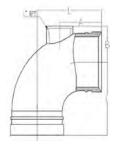


Technical Data						
Part No.	Size DN/in	Pipe O.D. mm/in	Working Pressure PSI/MPa	11.25° Elbow Standard L mm/in	UL	FM
XGQT10-25	25 1	33.7 1.315	300 2.07	35 1.377	UL	FM
XGQT10-32	32 1 ¼	42.4 1.660	300 2.07	35 1.377	UL	FM
XGQT10-40	40 1 ½	48.3 1.900	300 2.07	35 1.377	UL	FM
XGQT10-50	50 2	60.3 2.375	300 2.07	35 1.377	UL	FM
XGQT10-65-1	65 2 ½	73.0 2.875	300 2.07	38 1.496	UL	FM
XGQT10-65-2	65 2 ½	76.1 3.000	300 2.07	38 1.496	UL	FM
XGQT10-80	80 3	88.9 3.500	300 2.07	38 1.496	UL	FM
XGQT10-100-1	100 4	108.0 4.252	300 2.07	44 1.732	UL	FM
XGQT10-100-2	100 4	114.3 4.500	300 2.07	48 1.889	UL	FM
XGQT10-125-1	125 5	139.7 5.500	300 2.07	51 2.007	UL	FM
XGQT10-125-2	125 5	141.3 5.563	300 2.07	51 2.007	UL	FM
XGQT10-150-1	150 6	159.0 6.260	300 2.07	51 2.007	UL	FM
XGQT10-150-2	150 6	165.1 6.500	300 2.07	51 2.007	UL	FM
XGQT10-150-3	150 6	168.3 6.625	300 2.07	51 2.007	UL	FM
XGQT10-200	200 8	219.1 8.625	300 2.07	51 2.007	UL	FM
XGQT10-250	250 10	273.0 10.750	300 2.07	54 2.125	UL	FM
XGQT10-300	300 12	323.9 12.750	300 2.07	57 2.244	UL	FM



Drainage Elbow Model: XGQT06D











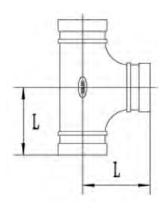


Technical Date	a							
Downt Nie	Size	Pipe O.D.	Pipe O.D. Working		ensions m	m/in		FM
Part No.	DN/in	mm/in	Pressure PSI/MPa	L	Α	В	UL	FM
XGQT06D-50	50 2	60.3 2.375	300 2.07	83 3.268	65 2.559	37.5 1.476	UL	FM
XGQT06D-65	65 2 ½	73.0 2.875	300 2.07	95 3.740	70 2.756	43.5 1.713	UL	FM
XGQT06D-80	80 3	88.9 3.500	300 2.07	108 4.252	70 2.756	53 2.087	UL	FM
XGQT06D-100	100 4	114.3 4.500	300 2.07	127 5	70 2.756	66 2.598	UL	FM
XGQT06D-150	150 6	168.3 6.625	300 2.07	165 6.496	70 2.756	92.5 3.642	UL	FM
XGQT06D-200	200 8	219.1 8.625	300 2.07	197 7.756	70 2.756	116 4.567	UL	FM



Tee Model: XGQT12 & XGQT12L













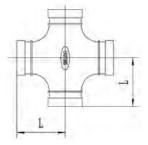
Technical Data							
	Pipe		Te	e			
Size DN/in	O.D.	B . N	Long	B . N	Short	UL	FM
	mm/in	Part No.	L mm/in	Part No.	L mm/in		
25 1	33.7 1.315	XGQT12L-25	57 2.244	XGQT12-25	57 2.244	UL	FM
32 1 ¼	42.4 1.660	XGQT12L-32	70 2.755	XGQT12-32	60 2.362	UL	FM
40 1 ½	48.3 1.900	XGQT12L-40	70 2.755	XGQT12-40	60 2.362	UL	FM
50 2	60.3 2.375	XGQT12L-50	83 3.267	XGQT12-50	70 2.755	UL	FM
65 2 ½	73.0 2.875	XGQT12L-65-1	95 3.74	XGQT12-65-1	76 2.992	UL	FM
65 2 ½	76.1 3.000	XGQT12L-65-2	95 3.74	XGQT12-65-2	76 2.992	UL	FM
80 3	88.9 3.500	XGQT12L-80	108 4.251	XGQT12-80	86 3.386	UL	FM
100 4	108.0 4.252	XGQT12L-100-1	127 5	XGQT12-100-1	102 4.016	UL	FM
100 4	114.3 4.500	XGQT12L-100-2	127 5	XGQT12-100-2	102 4.016	UL	FM
125 5	133.0 5.250	XGQT12L-125-1	140 5.511	XGQT12-125-1	122 4.803	UL	FM
125 5	139.7 5.500	XGQT12L-125-2	140 5.511	XGQT12-125-2	123 4.843	UL	FM
125 5	141.3 5.563	XGQT12L-125-3	140 5.511	XGQT12-125-3	123 4.843	UL	FM
150 6	159.0 6.260	XGQT12L-150-1	165 6.496	XGQT12-150-1	140 5.511	UL	FM
150 6	165.1 6.500	XGQT12L-150-2	165 6.496	XGQT12-150-2	140 5.511	UL	FM
150 6	168.3 6.625	XGQT12L-150-3	165 6.496	XGQT12-150-3	140 5.511	UL	FM
200 8	216.3 8.516	XGQT12L-200-1	197 7.755	XGQT12-200-1	175 6.889	UL	FM
200 8	219.1 8.625	XGQT12L-200-2	197 7.755	XGQT12-200-2	175 6.889	UL	FM
250 10	273.0 10.750	XGQT12L-250	229 9.015	XGQT12-250	215 8.464	UL	FM
300 12	323.9 12.750	XGQT12L-300	254 10	XGQT12-300	245 9.645	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Cross Model: XGQT14













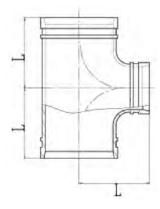
Technical Data					
Part No.	Size DN/in	Pipe O.D. mm/in	Cross Standard L mm/in	UL	FM
XGQT14-25	25 1	33.7 1.315	57 2.244	UL	FM
XGQT14-32	32 1 ¼	42.4 1.66	60 2.362	UL	FM
XGQT14-40	40 1 ½	48.3 1.9	60 2.362	UL	FM
XGQT14-50	50 2	60.3 2.375	70 2.755	UL	FM
XGQT14-65-1	65 2 ½	73.0 2.875	76 2.992	UL	FM
XGQT14-65-2	65 2 ½	76.1 3.000	76 2.992	UL	FM
XGQT14-80	80 3	88.9 3.500	86 3.386	UL	FM
XGQT14-100-1	100 4	108.0 4.252	102 4.016	UL	FM
XGQT14-100-2	100 4	114.3 4.500	102 4.016	UL	FM
XGQT14-125-1	125 5	133 5.236	123 4.843	UL	FM
XGQT14-125-2	125 5	139.7 5.500	123 4.843	UL	FM
XGQT14-125-3	125 5	141.3 5.563	123 4.843	UL	FM
XGQT14-150-1	150 6	159.0 6.260	140 5.511	UL	FM
XGQT14-150-2	150 6	165.1 6.500	140 5.511	UL	FM
XGQT14-150-3	150 6	168.3 6.625	140 5.511	UL	FM
XGQT14-200	200 8	219.1 8.625	175 6.889	UL	FM
XGQT14-250	250 10	273.0 10.750	215 8.464	UL	FM
XGQT14-300	300 12	323.9 12.75	245 9.646	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Reducing Tee Grooved Model: XGQT13











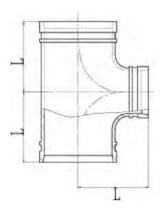


Technical Data											
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM					
XGQT13-40X32	40 x 32 1 ½ x 1 ¼	48.3 x 48.3 x 42.4 1.900 x 1.900 x 1.660	400 2.75	60 2.362							
XGQT13-50X32	50 x 32 2 x 1 ¼	60.3 x 60.3 x 42.4 2.375 x 2.375 x 1.660	400 2.75	70 2.755	UL	FM					
XGQT13-50X40	50 x 40 2 x 1 ½	60.3 x 60.3 x 48.3 2.375 x 2.375 x 1.900	400 2.75	70 2.755	UL	FM					
XGQT13-65X25-1	65 x 25 2 ½ x 1	73.0 x 73.0 x 33.7 2.875 x 2.875 x 1.315	400 2.75	76 2.992	UL	FM					
XGQT13-65X32-1	65 x 32 2 ½ x 1 ¼	73.0 x 73.0 x 42.4 2.875 x 2.875 x 1.660	400 2.75	76 2.992	UL	FM					
XGQT13-65X40-1	65 x 40 2 ½ x 1 ½	73.0 x 73.0 x 48.3 2.875 x 2.875 x 1.900	400 2.75	76 2.992	UL	FM					
XGQT13-65X50-1	65 x 50 2 ½ x 2	73.0 x 73.0 x 60.3 2.875 x 2.875 x 2.375	400 2.75	76 2.992	UL	FM					
XGQT13-65X25-2	65 x 25 2 ½ x 1	76.1 x 76.1 x 33.7 3.000 x 3.000 x 1.315	400 2.75	76 2.992	UL	FM					
XGQT13-65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 76.1 x 42.4 3.000 x 3.000 x 1.660	400 2.75	76 2.992	UL	FM					
XGQT13-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 76.1 x 48.3 3.000 x 3.000 x 1.900	400 2.75	76 2.992	UL	FM					
XGQT13-65X50-2	65 x 50 2 ½ x 2	76.1 x 76.1 x 60.3 3.000 x 3.000 x 2.375	232 1.6	76 2.992	UL						
XGQT13-80X25	80 x 25 3 x 1	88.9 x 88.9 x 33.7 3.500 x 3.500 x 1.315	400 2.75	86 3.386	UL	FM					
XGQT13-80X32	80 x 32 3 x 1 ¼	88.9 x 88.9 x 42.4 3.500 x 3.500 x 1.660	400 2.75	86 3.386	UL	FM					
XGQT13-80X40	80 x 40 3 x 1 ½	88.9 x 88.9 x 48.3 3.500 x 3.500 x 1.900	400 2.75	86 3.386	UL	FM					
XGQT13-80X50	80 x 50 3 x 2	88.9 x 88.9 x 60.3 3.500 x 3.500 x 2.375	400 2.75	86 3.386	UL	FM					
XGQT13-80X65-1	80 x 65 3 x 2 ½	88.9 x 88.9 x 73.0 3.500 x 3.500 x 2.875	400 2.75	86 3.386	UL	FM					
XGQT13-80X65-2	80 x 65 3 x 2 ½	88.9 x 88.9 x 76.1 3.500 x 3.500 x 3.000	232 1.6	86 3.386	UL	FM					
XGQT13-100X25	100 x 25 4 x 1	114.3 x 114.3 x 33.7 4.500 x 4.500 x 1.315	400 2.75	102 4.016	UL	FM					
XGQT13-100X40	100 x 40 4 x 1 ½	114.3 x 114.3 x 48.3 4.500 x 4.500 x 1.900	400 2.75	102 4.016	UL	FM					
XGQT13-100X50	100 x 50 4 x 2	114.3 x 114.3 x 60.3 4.500 x 4.500 x 2.375	400 2.75	102 4.016	UL	FM					
XGQT13-100X65-1	100 x 65 4 x 2 ½	114.3 x 114.3 x 73.0 4.500 x 4.500 x 2.875	400 2.75	102 4.016	UL	FM					
XGQT13-100X65-2	100 x 65 4 x 2 ½	114.3 x 114.3 x 76.1 4.500 x 4.500 x 3.000	400 2.75	102 4.016	UL	FM					
XGQT13-100X80	100 x 80 4 x 3	114.3 x 114.3 x 88.9 4.500 x 4.500 x 3.500	400 2.75	102 4.016	UL	FM					
XGQT13-125X50-1	125 x 50 5 x 2	139.7 x 139.7 x 60.3 5.500 x 5.500 x 2.375	300 2.07	122 4.803	UL	FM					
XGQT13-125X65-1	125 x 65 5 x 2 ½	139.7 x 139.7 x 76.1 5.500 x 5.500 x 3.000	300 2.07	122 4.843	UL	FM					
XGQT13-125X80-1	125 x 80 5 x 3	139.7 x 139.7 x 88.9 5.500 x 5.500 x 3.500	300 2.07	122 4.843	UL	FM					
XGQT13-125X100	125 x 100 5 x 4	139.7 x 139.7 x 114.3 5.500 x 5.500 x 4.500	300 2.07	122 4.843		FM					
XGQT13-125X50-2	125 x 50 5 x 2	141.3 x 141.3 x 60.3 5.563 x 5.563 x 2.375	300 2.07	123 4.843	UL						
XGQT13-125X65-2	125 x 65 5 x 2 ½	141.3 x 141.3 x 76.1 5.563 x 5.563 x 3.000	300 2.07	123 4.843	UL						
XGQT13-125X80-2	125 x 80 5 x 3	141.3 x 141.3 x 88.9 5.563 x 5.563 x 2.375	300 2.07	123 4.843	UL						
XGQT13-150X40-1	150 x 40 6 x 1 ½	165.1x 165.1 x 48.3 6.500 x 6.500 x 1.900	400 2.75	140 5.511	UL	FM					
XGQT13-150X50-1	150 x 50 6 x 2	165.1 x 165.1 x 60.3 6.500 x 6.500 x 2.375	400 2.75	140 5.511	UL	FM					
XGQT13-150X65-1	150 x 65 6 x 2 ½	165.1 x 165.1 x 76.1 0.500 x 0.500 x 3.000	400 2.75	140 5.511	UL	FM					
XGQT13-150X80-1	150 x 80 6 x 3	165.1 x 165.1 x 88.9 6.500 x 6.500 x 3.500	400 2.75	140 5.511	UL	FM					
XGQT13-150X100-1	150 x 100 6 x 4	165.1 x 165.1 x 114.3 6.500 x 6.500 x 4.500	400 2.75	140 5.511	UL	FM					
XGQT13-150X125	150 x 125	165.1 x 165.1 x 139.7 6.500 x 6.500 x 5.500	400	140		FM					
XGQT13-150X40-2	6 x 5 150 x 40 6 x 1 ½	168.3 x 168.3 x 48.3 6.625 x 6.625 x 1.900	2.75 400 2.75	5.511 140 5.511	UL	FM					
XGQT13-150X50-2	150 x 50 6 x 2	168.3 x 168.3 x 60.3 6.625 x 6.625 x 2.375	400 2.75	140 5.511	UL	FM					
XGQT13-150X65-2	150 x 65 6 x 2 ½	168.3 x 168.3 x 73.0 6.625 x 6.625 x 2.875	400 2.75	140 5.511	UL						
XGQT13-150X65-3	150 x 65 6 x 2 ½	168.3 x 168.3 x 76.1 6.625 x 6.625 x 3.000	400 2.75	140 5.511	UL	FM					
XGQT13-150X80-2	150 x 80	168.3 x 168.3 x 88.9	400	140	UL	FM					
XGQT13-150x100-2	6 x 3	6.625 x 6.625 x 3.500 168.3 x 168.3 x 114.3 6.625 x 6.625 x 4.500	2.75 400 2.75	5.511 140 5.511	UL	FM					
	6 x 4	6.625 x 6.625 x 4.500	2.75	5.511							



Reducing Tee Grooved Model: XGQT13











Reducing Tee Model: XGQT13





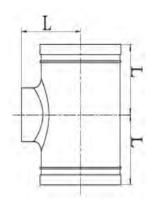


chnical Data						
Part No.	Nominal Size mm/in	Pipe O.D mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	F
XGQT13-150X125	150 x 125 6 x 5	168.3 x 168.3 x 139.7 6.625 x 6.625 x 5.500	400 2.75	140 5.511		
XGQT13-200X50	200 x 50 8 x 2	219.1 x 219.1 x 60.3 8.625 x 8.625 x 2.375	300 2.07	175 6.889		
XGQT13-200X65-1	200 x 65 8 x 2 ½	219.1 x 219.1 x 73.0 8.625 x 8.625 x 2.875	300 2.07	175 6.889	UL	
XGQT13-200X65-2	200 x 65 8 x 2 ½	219.3 x 219.3 x 76.3 8.625 x 8.625 x 3.000	232 1.6	175 6.889	UL	
XGQT13-200X80-1	200 x 80 8 x 3	219.1 x 219.1 x 88.9 8.625 x 8.625 x 3.500	232 1.6	175 6.889	UL	
XGQT13-200X100-1	200 x 100 8 x 4	219.1 x 219.1 x 114.3 8.625 x 8.625 x 4.500	300 2.07	175 6.889	UL	F
XGQT13-200X125-1	200 x 125 8 x 5	219.1 x 219.1 x 139.7 8.625 x 8.625 x 5.500	232 1.6	175 6.889		
XGQT13-200X125-2	200 x 125 8 x 5	219.1 x 219.1 x 141.3 8.625 x 8.625 x 5.563	232 1.6	175 6.889	UL	
XGQT13-200X150-1	200 x 150 8 x 6	219.1 x 219.1 x 165.1 8.625 x 8.625 x 6.500	300 2.07	175 6.889	UL	F
XGQT13-200X150-2	200 x 150 8 x 6	219.1 x 219.1 x 168.3 8.625 x 8.625 x 6.625	300 2.07	175 6.889	UL	F
XGQT13-200X100-2	250 x 100 10 x 4	273.0 x 273.0 x 114.3 10.750 x 10.750 x 4.500	300 2.07	215 8.465	UL	
XGQT13-200X125-2	250 x 125 10 x 5	273.0 x 273.0 x 139.7 10.750 x 10.750 x 5.500	300 2.07	215 8.465		
XGQT13-200X150-3	250 x 150 10 x 6	273.0 x 273.0 x 165.1 10.750 x 10.750 x 6.500	300 2.07	215 8.465		
XGQT13-200X150-4	250 x 150 10 x 6	273 x 273 x 168.3 10.750 x 10.750 x 6.625	300 2.07	215 8.465	UL	F
XGQT13-250X200	250 x 200 10 x 8	273.0 x 273.0 x 219.1 10.750 x 10.750 x 8.625	300 2.07	215 8.465	UL	F
XGQT13-300X100	300 x 100 12 x 4	323.9 x 323.9 x 114.3 12.750 x 12.750 x 4.500	300 2.07	245 9.646	UL	F
XGQT13-300X150	300 x 150 12 x 6	323.9 x 323.9 x 165.1 12.750 x 12.750 x 6.500	300 2.07	245 9.646		
XGQT13-300X200	300 x 200 12 x 8	323.9 x 323.9 x 219.1 12.750 x 12.750 x 8.625	300 2.07	245 9.646	UL	
XGQT13-300X250	300 x 250 12 x 10	323.9 x 323.9 x 273.0 12.750 x 12.750 x 10.75	300 2.07	245 9.646	UL	F

Technical Data							
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	u	L2	UL	FM
XGQT13-80X80X100	80 x 80 x 100 3 x 3 x 4	88.9 x 88.9 x 114.3 3.500 x 3.500 x 4.500	300 2.07	115 5.512	130 5.512	UL	FM
XGQT13-80X80X150-1	80 x 80 x 150 3 x 3 x 6	88.9 x 88.9 x 165.1 3.500 x 3.500 x 6.500	300 2.07	140 5.512	140 5.512	UL	FM
XGQT13-80X80X150-2	80 x 80 x 150 4 x 4 x 6	114.3 x 114.3 x 165.1 4.500 x 4.500 x 6.500	300 2.07	140 5.512	140 5.512	UL	FM

Reducing Tee Threaded **Model: XGQT13S**











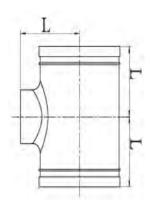


Technical Data						
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT13S-32X25	32 x 25 1 ¼ x 1	42.4 x 42.4 x 33.7 1.660 x 1.660 x 1.315	232 1.6	60 2.362	UL	
XGQT13S-40X25	40 x 25 1 ½ x 1	48.3 x 48.3 x 33.7 1.900 x 1.900 x 1.315	232 1.6	60 2.362	UL	
XGQT13S-40X32	40 x 32 1 ½ x 1 ¼	48.3 x 48.3 x 42.4 1.900 x 1.900 x 1.660	232 1.6	60 2.362	UL	
XGQT13S-50X25	50 x 25 2 x 1	60.3 x 60.3 x 33.7 2.375 x 2.375 x 1.315	300 2.07	70 2.755	UL	FM
XGQT13S-50X32	50 x 32 2 x 1 ¼	60.3 x 60.3 x 42.4 2.375 x 2.375 x 1.660	300 2.07	70 2.755	UL	FM
XGQT13S-50X40	50 x 40 2 x 1 ½	60.3 x 60.3 x 48.3 2.375 x 2.375 x 1.900	300 2.07	70 2.755	UL	FM
XGQT13S-65X25-1	65 x 25 2 ½ x 1	73.0 x 73.0 x 33.7 2.875 x 2.875 x 1.315	400 2.75	76 2.992	UL	FM
XGQT13S-65X32-1	65 x 32 2 ½ x 1 ¼	73.0 x 73.0 x 42.4 2.875 x 2.875 x 1.660	400 2.75	76 2.992	UL	FM
XGQT13S-65X40-1	65 x 40 2 ½ x 1 ½	73.0 x 73.0 x 48.3 2.875 x 2.875 x 1.900	400 2.75	76 2.992	UL	FM
XGQT13S-65X50-1	65 x 50 2 ½ x 2	73.0 x 73.0 x 60.3 2.875 x 2.875 x 2.375	400 2.75	76 2.992	UL	FM
XGQT13S-65X25-2	65 x 25 2 ½ x 1	76.1 x 76.1 x 33.7 3.000 x 3.000 x 1.315	300 2.07	76 2.992	UL	FM
XGQT13S-65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 76.1 x 42.4 3.000 x 3.000 x 1.660	300 2.07	76 2.992	UL	FM
XGQT13S-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 76.1 x 48.3 3.000 x 3.000 x 1.900	300 2.07	76 2.992	UL	FM
XGQT13S-65X50-2	65 x 50 2 ½ x 2	76.1 x 76.1 x 60.3 3.000 x 3.000 x 2.375	300 2.07	76 2.992	UL	
XGQT13S-80X25	80 x 25 3 x 1	88.9 x 88.9 x 33.7 3.500 x 3.500 x 1.315	300 2.07	86 3.386	UL	FM
XGQT13S-80X32	80 x 32 3 x 1 ¼	88.9 x 88.9 x 42.4 3.500 x 3.500 x 1.660	300 2.07	86 3.386	UL	FM
XGQT13S-80X40	80 x 40 3 x 1 ½	88.9 x 88.9 x 48.3 3.500 x 3.500 x 1.900	300 2.07	86 3.386	UL	FM
XGQT13S-80X50	80 x 50 3 x 2	88.9 x 88.9 x 60.3 3.500 x 3.500 x 2.375	300 2.07	86 3.386	UL	FM
XGQT13S-80X65	80 x 65 3 x 2 ½	88.9 x 88.9 x 76.1 3.500 x 3.500 x 3.000	232 1.6	86 3.386	UL	
XGQT13S-100X25	100 x 25 4 x 1	114.3 x 114.3 x 33.7 4.500 x 4.500 x 1.315	300 2.07	102 4.016	UL	FM
XGQT13S-100X32	100 x 32 4 x 1 ¼	114.3 x 114.3 x 42.4 4.500 x 4.500 x 1.660	300 2.07	102 4.016	UL	FM
XGQT13S-100X40	100 x 40 4 x 1 ½	114.3 x 114.3 x 48.3 4.500 x 4.500 x 1.900	300 2.07	102 4.016	UL	FM
XGQT13S-100X50	100 x 50 4 x 2	114.3 x 114.3 x 60.3 4.500 x 4.500 x 2.375	300 2.07	102 4.016	UL	FM
XGQT13S-100X65-1	100 x 65 4 x 2 ½	114.3 x 114.3 x 73.0 4.500 x 4.500 x 2.875	300 2.07	102 4.016		
XGQT13S-100X65-2	100 x 65 4 x 2 ½	114.3 x 114.3 x 76.1 4.500 x 4.500 x 3.000	300 2.07	102 4.016	UL	FM
XGQT13S-100X80	100 x 80 4 x 3	114.3 x 114.3 x 88.9 4.500 x 4.500 x 3.500	300 2.07	102 4.016	UL	FM
XGQT13S-125X25-1	125 x 25 5 x 1	139.7 x 139.7 x 33.7 5.500 x 5.500 x 1.315	300 2.07	122 4.803	UL	FM
XGQT13S-125X32-1	125 x 32 5 x 1 ¼	139.7 x 139.7 x 42.4 5.500 x 5.500 x 1.660	300 2.07	122 4.803	UL	FM



Reducing Tee Threaded **Model: XGQT13S**











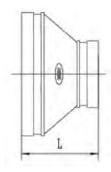


echnical Date	מ					
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	Fî
XGQT13S-125X40-1	125 x 40 5 x 1 ½	139.7 x 139.7 x 48.3 5.500 x 5.500 x 1.900	300 2.07	122 4.803	UL	FI
XGQT13S-125X50-1	125 x 50 5 x 2	139.7 x 139.7 x 60.3 5.500 x 5.500 x 2.375	300 2.07	122 4.803	UL	FI
XGQT13S-125X65-1	125 x 65 5 x 2 ½	139.7 x 139.7 x 76.1 5.500 x 5.500 x 3.000	300 2.07	122 4.803	UL	F
XGQT13S-125X80	125 x 80 5 x 3	139.7 x 139.7 x 88.9 5.500 x 5.500 x 3.500	300 2.07	122 4.803	UL	F
KGQT13S-125X25-2	125 x 25 5 x 1	141.3 x 141.3 x 33.7 5.563 x 5.563 x 1.315	300 2.07	122 4.803	UL	
XGQT13S-125X32-2	125 x 32 5 x 1 ¼	141.3 x 141.3 x 42.4 5.563 x 5.563 x 1.660	300 2.07	122 4.803	UL	
(GQT13S-125X40-2	125 x 40 5 x 1 ½	141.3 x 141.3 x 48.3 5.563 x 5.563 x 1.900	300 2.07	122 4.803	UL	
KGQT13S-125X50-2	125 x 50 5 x 2	141.3 x 141.3 x 60.3 5.563 x 5.563 x 2.375	300 2.07	122 4.803	UL	
(GQT13S-125X65-2	125 x 65 5 x 2 ½	141.3 x 141.3 x 76.1 5.563 x 5.563 x 3.00	300 2.07	122 4.803	UL	
XGQT13S-150X25-1	150 x 25 6 x 1	165.1 x 165.1 x 33.7 6.500 x 6.500 x 1.315	300 2.07	140 5.511	UL	F
XGQT13S-150X32-1	150 x 32 6 x 1 ¼	165.1 x 165.1 x 42.4 6.500 x 6.500 x 1.660	300 2.07	140 5.511	UL	F
XGQT13S-150X40-1	150 x 40 6 x 1 ½	165.1 x 165.1 x 48.3 6.500 x 6.500 x 1.900	300 2.07	140 5.511	UL	F
XGQT13S-150X50-1	150 x 50 6 x 2	165.1 x 165.1 x 60.3 6.500 x 6.500 x 2.375	300 2.07	140 5.511	UL	F
XGQT13S-150X65-1	150 x 65 6 x 2 ½	165.1 x 165.1 x 76.1 6.500 x 6.500 x 3.000	300 2.07	140 5.511	UL	FI
XGQT13S-150X80-1	150 x 80 6 x 3	165.1 x 165.1 x 88.9 6.500 x 6.500 x 3.500	300 2.07	140 5.511	UL	FI
(GQT13S-150X32-2	150 x 32 6 x 1 ¼	168.3 x 168.3 x 42.4 6.625 x 6.625 x 1.660	300 2.07	140 5.511	UL	FI
(GQT13S-150X40-2	150 x 40 6 x 1 ½	168.3 x 168.3 x 48.3 6.625 x 6.625 x 1.900	300 2.07	140 5.511	UL	F
(GQT13S-150X50-2	150 x 50 6 x 2	168.3 x 168.3 x 60.3 6.625 x 6.625 x 2.375	300 2.07	140 5.511	UL	FI
KGQT13S-150X65-2	150 x 65 6 x 2 ½	168.3 x 168.3 x 76.1 6.625 x 6.625 x 3.000	300 2.07	140 5.511	UL	FI
(GQT13S-150X80-2	150 x 80 6 x 3	168.3 x 168.3 x 88.9 6.625 x 6.625 x 3.500	300 2.07	140 5.511	UL	F
XGQT13S-200X80	200 x 80 8 x 3	219.1 x 219.1 x 88.9 8.625 x 8.625 x 3.500	300 2.07	175 6.889		



Grooved Reducer Model: XGQT16









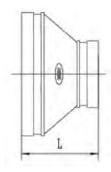


echnical Data						
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	Fì
XGQT16-32X25	32 x 25 1 ¼ x 1	42.4 x 33.7 1.669 x 1.327	400 2.75	64 2.52	UL	F
XGQT16-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	400 2.75	64 2.52	UL	FI
XGQT16-40X32	40 x 32 1 ½ x 1 ¼	48.3 x 42.4 1.900 x 1.669	400 2.75	64 2.52	UL	F
XGQT16-50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	400 2.75	64 2.52	UL	FI
XGQT16-50X32	50 x 32 2 x 1 1/4	60.3 x 42.4 2.375 x 1.669	400 2.75	64 2.52	UL	F
XGQT16-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	400 2.75	64 2.52	UL	F
XGQT16-65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.87 x 1.327	400 2.75	64 2.52		
XGQT16-65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.87 x 1.669	400 2.75	64 2.52	UL	F
XGQT16-65X40-1	65 x 40 2 ½ x 1 ½	73 x 48.3 2.87 x 1.900	400 2.75	64 2.52	UL	F
XGQT16-65X50-1	65 x 50 2 ½ x 2	73 x 60.3 2.87 x 2.375	400 2.75	64 2.52	UL	F
XGQT16-65X25-2	65 x 25 2 ½ x 1	76.1 x 33.7 2.996 x 1.327	400 2.75	64 2.52	UL	FI
XGQT16-65X32-2	65 x 32 2 ½ x 1 ½	76.1 x 42.4 2.996 x 1.669	400 2.75	64 2.52	UL	F
XGQT16-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 48.3 2.996 x 1.900	400 2.75	64 2.52	UL	F
XGQT16-65X50-2	65 x 50 2 ½ x 2	76.1 x 60.3 2.996 x 2.375	400 2.75	64 2.52	UL	F
XGQT16-80X32	80 x 32 3 x 1 1/4	88.9 x 42.4 3.500 x 1.669	400 2.75	64 2.52	UL	F
XGQT16-80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	400 2.75	64 2.52	UL	F
XGQT16-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	400 2.75	64 2.52	UL	F
XGQT16-80X65-1	80 x 65 3 x 2 ½	88.9 x 73.0 3.500 x 2.875	400 2.75	64 2.52	UL	F
XGQT16-80X65-2	80 x 65 3 x 2 ½	88.9 x 76.1 3.500 x 3.000	400 2.75	64 2.52	UL	F
XGQT16-100X32	100 x 32 4 x 1 1/4	114.3 x 42.4 4.500 x 1.669	400 2.75	76 3.00	UL	F
XGQT16-100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	400 2.75	76 3.00	UL	F
XGQT16-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	400 2.75	76 3.00	UL	F
XGQT16-100X65-1	100 x 65 4 x 2 ½	114.3 x 73.0 4.500 x 2.875	400 2.75	76 3.00	UL	F
XGQT16-100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1	400 2.75	76 3.00	UL	F
XGQT16-100X80	100 x 80 4 x 3	4.500 x 3.000 114.3 x 88.9 4.500 x 3.500	400 2.75	76 3.00	UL	F
XGQT16-125X32	125 x 32 5 x 1 1/4	139.7 x 42.4 5.500 x 1.669	400 2.75	89 3.50	UL	F
XGQT16-125X40	125 x 40 5 x 1 ½	139.7 x 48.3 5.500 x 1.900	300 2.07	89 3.50	UL	F
XGQT16-125X50-1	125 x 50	139.7 x 60.3	300	89	UL	F
XGQT16-125X65-1	5 x 2	5.500 x 2.3751 39.7 x 76.1	2.07 300 2.07	3.50 89	UL	F
XGQT16-125X80	5 x 2 ½	5.500 x 3.000 139.7 x 88.9	300	3.50 89	UL	F
XGQT16-125X100-1	5 x 3	5.500 x 3.500	300	3.50 89	UL	F
XGQT16-125X50-2	5 x 4	5.500 x 4.500	300	3.50 89	UL	
XGQT16-125X65-2	5 x 2	5.563 x 2.375	300	3.50 89	UL	
XGQT16-125X100-2	5 x 2 ½ 125 x 100	5.563 x 3.000 141.3 x 114.3	300	3.50 89	UL	
7-00110-129VI00-5	5 x 4	5.563 x 4.500	2.07	3.50	OL	



Grooved Reducer Model: XGQT16











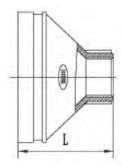


echnical Data						
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT16-150X50-1	150 x 50 6 x 2	165.1 x 60.3 6.500 x 2.375	300 2.07	102 4.02	UL	FN
XGQT16-150X65-1	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 3.000	300 2.07	102 4.02	UL	FN
XGQT16-150X80-1	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	102 4.02	UL	FN
XGQT16-150X100-1	150 x 100 6 x 4	165.1 x 114.3 6.500 x 4.500	300 2.07	102 4.02	UL	Fì
XGQT16-150X125-1	150 x 125 6 x 5	165.1 x 139.7 6.500 x 5.500	300 2.07	102 4.02	UL	FI
XGQT16-150X125-2	150 x 125 6 x 5	165.1 x 141.3 6.500 x 5.563	300 2.07	102 4.02	UL	
XGQT16-150X50-2	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	300 2.07	102 4.02	UL	FI
XGQT16-150X65-2	150 x 65 6 x 2 ½	168.3 x 73 6.625 x 2.875	300 2.07	102 4.02	UL	FI
XGQT16-150X65-3	150 x 65 6 x 2 ½	168.3 x 76.1 6.625 x 3.000	300 2.07	102 4.02	UL	FI
XGQT16-150X80-2	150 x 80 6 x 3	168.3 x 88.9 6.625 x 3.500	300 2.07	102 4.02	UL	FI
XGQT16-150X100-2	150 x 100 6 x 4	168.3 x 114.3 6.625 x 4.500	300 2.07	102 4.02	UL	FI
XGQT16-150X125-3	150 x 125 6 x 5	168.3 x 139.7 6.625 x 5.500	300 2.07	102 4.02	UL	FI
XGQT16-200X150	200 x 150 8 x 6	216.3 x 165.1 8.625 x 6.500	300 2.07	127 5.00		
XGQT16-200X50	200 x 50 8 x 2	219.1 x 60.3 8.625 x 2.375	300 2.07	127 5.00	UL	FI
XGQT16-200X65-1	200 x 65 8 x 2 ½	219.1 x 73 8.625 x 2.875	300 2.07	127 5.00	UL	FI
XGQT16-200X65-2	200 x 65 8 x 2 ½	219.1 x 76.1 8.625 x 3.000	300 2.07	127 5.00	UL	FI
XGQT16-200X80	200 x 80 8 x 3	219.1 x 88.9 8.625 x 3.500	300 2.07	127 5.00	UL	FI
XGQT16-200X100	200 x 100 8 x 4	219.1 x 114.3 8.625 x 4.500	300 2.07	127 5.00	UL	FI
XGQT16-200X125-1	200 x 125 8 x 5	219.1 x 139.7 8.625 x 5.500	300 2.07	127 5.00	UL	FI
XGQT16-200X125-2	200 x 125 8 x 5	219.3 x 141.3 8.625 x 5.563	300 2.07	127 5.00	UL	
XGQT16-200X150-1	200 x 150 8 x 6	219.1 x 165.1 8.625 x 6.500	300 2.07	127 5.00	UL	FI
XGQT16-200X150-2	200 x 150 8 x 6	219.1 x 168.3 8.625 x 6.625	300 2.07	127 5.00	UL	FI
XGQT16-250X100	250 x 100 10 x 4	273.0 x 114.3 10.75 x 4.500	300 2.07	152 5.98	UL	FI
XGQT16-250X150-1	250 x 150 10 x 6	273.0 x 165.1 10.75 x 6.500	300 2.07	152 5.98		FI
XGQT16-250X150-2	250 x 150 10 x 6	273.0 x 168.3 10.75 x 6.625	300 2.07	152 5.98	UL	FI
XGQT16-250X200	250 x 200 10 x 8	273.0 x 219.1 10.75 x 8.625	300 2.07	152 5.98	UL	FI
XGQT16-300X100	300 x 100 12 x 4	323.9 x 114.3 12.570 x 4.500	300 2.07	178 7.00		FI
XGQT16-300X125	300 x 125 12 x 5	323.9 x 139.7 12.570 x 5.500	300 2.07	178 7.00		FI
XGQT16-300X150-1	300 x 150 12 x 6	323.9 x 165.1 12.75 x 6.500	300 2.07	178 7.00		FI
XGQT16-300X150-2	300 x 150 12 x 6	323.9 x 168.3 12.75 x 6.500	300 2.07	178 7.00	UL	
XGQT16-300X200	300 x 200 12 x 8	323.9 x 219.1 12.75 x 8.625	300 2.07	178 7.00	UL	FI
XGQT16-300X250	300 x 250 12 x 10	323.9 x 273 12.75 x 10.75	300 2.07	178 7.00	UL	FI



Threaded Reducer Model: XGQT16S











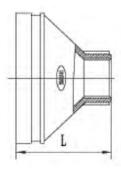


Technical Data						
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT16S-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	400 2.75	64 2.52	UL	
XGQT16S-50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	400 2.75	64 2.52	UL	FM
XGQT16S-50X32	50 x 32 2 x 1 ¼	60.3 x 42.4 2.375 x 1.669	400 2.75	64 2.52	UL	FM
XGQT16S-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	400 2.75	64 2.52	UL	FM
XGQT16S-65X25-1	65 x 25 2 ½ x 1	73 x 33.7 2.87 x 1.327	400 2.75	64 2.52	UL	FM
XGQT16S-65X32-1	65 x 32 2 ½ x 1 ¼	73 x 42.4 2.87 x 1.669	400 2.75	64 2.52	UL	FM
XGQT16S-65X40-1	65 x 40 2 ½ x 1 ½	73 x 48.3 2.87 x 1.900	400 2.75	64 2.52	UL	FM
XGQT16S-65X50-1	65 x 50 2 ½ x 2	73 x 60.3 2.87 x 2.375	400 2.75	64 2.52	UL	FM
XGQT16S-65X25-2	65 x 25 2 ½ x 1 ¼	76.1 x 33.7 2.996 x 1.327	400 2.75	64 2.52	UL	FM
XGQT16S-65X32-2	65 x 32 2 ½ x 1 ¼	76.1 x 42.4 2.996 x 1.669	400 2.75	64 2.52	UL	FM
XGQT16S-65X40-2	65 x 40 2 ½ x 1 ½	76.1 x 48.3 2.996 x 1.669	400 2.75	64 2.52	UL	FM
XGQT16S-65X50-2	65 x 50 2 ½ x 2	76.1 x 60.3 2.996 x 2.375	400 2.75	64 2.52	UL	FM
XGQT16S-80X25	80 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	400 2.75	64 2.52	UL	FM
XGQT16S-80X32	80 x 32 3 x 1 ¼	88.9 x 42.4 3.500 x 1.669	400 2.75	64 2.52	UL	FM
XGQT16S-80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	400 2.75	64 2.52	UL	FM
XGQT16S-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	400 2.75	64 2.52	UL	FM
XGQT16S-80X65-1	80 x 65 3 x 1 ½	88.9 x 73.0 3.500 x 2.875	400 2.75	64 2.52		
XGQT16S-80X65-2	80 x 65 3 x 1 ½	88.9 x 76.1 3.500 x 3.000	400 2.75	64 2.52	UL	
XGQT16S-100X25	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	400 2.75	76 3.00	UL	FM
XGQT16S-100X32	100 x 32 4 x 1 ¼	114.3 x 42.4 4.500 x 1.669	400 2.75	76 3.00	UL	FM
XGQT16S-100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.900	400 2.75	76 3.00	UL	FM
XGQT16S-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	400 2.75	76 3.00	UL	FM
XGQT16S-100X65-1	100 x 65 4 x 2 ½	114.3 x 73.0 4.500 x 2.875	400 2.75	76 3.00		
XGQT16S-100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 3.000	400 2.75	76 3.00	UL	FM
XGQT16S-100X80	100 x 80 4 x 3	114.3 x 88.9 4.500 x 3.500	400 2.75	76 3.00	UL	FM
XGQT16S-125X25	125 x 25 5 x 1	139.7 x 33.7 5.500 x 1.327	300 2.07	89 3.50	UL	FM
XGQT16S-125X32	125 x 32 5 x 1 ¼	139.7 x 42.4 5.500 x 1.669	300 2.07	89 3.50	UL	FM
XGQT16S-125X40	125 x 40 5 x 1 ½	139.7 x 48.3 5.500 x 1.900	300 2.07	89 3.50	UL	FM
XGQT16S-125X50	125 x 50 5 x 2	139.7 x 60.3 5.500 x 2.375	300 2.07	89 3.50	UL	FM
XGQT16S-125X65	125 x 65 5 x 2 ½	139.7 x 76.1 5.500 x 3.000	300 2.07	89 3.50	UL	FM
XGQT16S-125X80	125 x 80 5 x 3	139.7 x 88.9 5.500 x 3.500	300 2.07	89 3.50	UL	FM
XGQT16S-125X100	125 x 100 5 x 4	139.7 x 114.3 5.500 x 4.500	300 2.07	89 3.50		



Threaded Reducer Model: XGQT16S













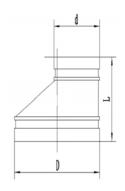
Technical Data						
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT16S-125X25	125 x 25 5 x 1	141.3 x 33.7 5.563 x 1.327	300 2.07	89 3.50	UL	
XGQT16S-125X32	125 x 32 5 x 1 - 1 1/4	141.3 x 42.4 5.563 x 1.669	300 2.07	89 3.50	UL	
XGQT16S-125X50	125 x 50 5 x 2	141.3 x 60.3 5.563 x 2.375	300 2.07	89 3.50	UL	
XGQT16S-125X65	125 x 65 5 x 2 ½	141.3 x 76.1 5.563 x 3.00	300 2.07	89 3.50	UL	
XGQT16S-150X25-1	150 x 25 6 x 1	165.1 x 33.7 6.500 x 1.327	300 2.07	102 4.02	UL	FM
XGQT16S-150X32-1	150 x 32 6 x 1 ¼	165.1 x 42.4 6.500 x 1.669	300 2.07	102 4.02	UL	FM
XGQT16S-150X40-1	150 x 40 6 x 1 ½	165.1 x 48.3 6.500 x 1.900	300 2.07	102 4.02	UL	FM
XGQT16S-150X50-1	150 x 50 6 x 2	165.1 x 60.3 6.500 x 2.375	300 2.07	102 4.02	UL	FM
XGQT16S-150X65-1	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 3.000	300 2.07	102 4.02	UL	FM
XGQT16S-150X80-1	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	102 4.02	UL	FM
XGQT16S-150X100-1	150 x 100 6 x 4	165.1 x 114.3 6.500 x 4.500	300 2.07	102 4.02	UL	FM
XGQT16S-150X25-2	150 x 25 6 x 1	168.3 x 33.7 6.625 x 1.327	300 2.07	102 4.02	UL	FM
XGQT16S-150X32-2	150 x 32 6 x 1 ¼	168.3 x 42.4 6.625 x 1.669	300 2.07	102 4.02	UL	FM
XGQT16S-150X40-2	150 x 40 6 x 1 ½	168.3 x 48.3 6.625 x 1.900	300 2.07	102 4.02	UL	FM
XGQT16S-150X50-2	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	300 2.07	102 4.02	UL	FM
XGQT16S-150X65-2	150 x 65 6 x 2 ½	168.3 x 76.1 6.625 x 3.000	300 2.07	102 4.02	UL	FM
XGQT16S-150X80-2	150 x 80 6 x 3	168.3 x 88.9 6.625 x 3.500	300 2.07	102 4.02	UL	FM
XGQT16S-150X100-2	150 x 100 6 x 4	168.3 x 114.3 6.625 x 4.500	300 2.07	102 4.02	UL	FM
XGQT16S-200X32	200 x 32 8 x 1 1/4	219.1 x 42.4 8.625 x 1.669	300 2.07	127 5.00	UL	FM
XGQT16S-200X40	200 x 40 8 x 1 ½	219.1 x 48.3 8.625 x 1.900	300 2.07	127 5.00	UL	FM
XGQT16S-200X50	200 x 50 8 x 2	219.1 x 60.3 8.625 x 2.375	300 2.07	127 5.00	UL	FM
XGQT16S-200X65	200 x 65 8 x 2 ½	219.1 x 76.1 8.625 x 3.000	300 2.07	127 5.00	UL	FM
XGQT16S-200X80	200 x 80 8 x 3	219.1 x 88.9 8.625 x 3.500	300 2.07	127 5.00	UL	FM
XGQT16S-200X100	200 x 100 8 x 4	219.1 x 114.3 8.625 x 4.500	300 2.07	127 5.00	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Grooved Eccentric Reducer Model: XGQT17













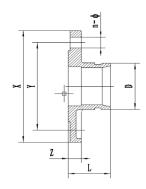
Technical Do	ata					
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT17-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	500 3.45	64 2.52	UL	FM
XGQT17-80X65-1	80 x 65 3 x 2 ½	88.9 x 73.0 3.500 x 2.875	500 3.45	64 2.52	UL	FM
XGQT17-80X65-2	80 x 65 3 x 2 ½	88.9 x 76.1 3.500 x 3.000	500 3.45	64 2.52	UL	FM
XGQT17-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	500 3.45	76 3.00	UL	FM
XGQT17-100X65-1	100 x 65 4 x 2 ½	114.3 x 73.0 4.500 x 2.875	500 3.45	76 3.00	UL	FM
XGQT17-100X65-2	100 x 65 4 x 2 ½	114.3 x 76.1 4.500 x 3.000	500 3.45	76 3.00	UL	FM
XGQT17-100X80	100 x 80 4 x 3	114.3 x 88.9 4.500 x 3.500	500 3.45	76 3.00	UL	FM
XGQT17-125X65	125 x 65 5 x 2 ½	139.7 x 76.1 5.500 x 3.000	500 3.45	89 3.50	UL	FM
XGQT17-125X80	125 x 80 5 x 3	139.7 x 88.9 5.500 x 3.500	500 3.45	89 3.50	UL	FM
XGQT17-125X100	125 x 100 5 x 4	139.7 x 114.3 5.500 x 4.500	500 3.45	89 3.50	UL	FM
XGQT17-150X50	150 x 50 6 x 2	159.0 x 60.3 6.250 x 2.375	500 3.45	102 4.02	UL	FM
XGQT17-150X65-1	150 x 65 6 x 2 ½	159.0 x 76.1 6.250 x 3.000	500 3.45	102 4.02	UL	FM
XGQT17-150X80-1	150 x 80 6 x 3	159.0 x 88.9 6.250 x 3.500	500 3.45	102 4.02	UL	FM
XGQT17-150X100-1	150 x 100 6 x 4	159.0 x 108.0 6.250 x 4.250	500 3.45	102 4.02	UL	FM
XGQT17-150X100-2	150 x 100 6 x 4	159.0 x 114.3 6.625 x 4.500	500 3.45	102 4.02	UL	FM
XGQT17-150X65-2	150 x 65 6 x 2 ½	165.1 x 76.1 6.500 x 3.000	500 3.45	102 4.02	UL	FM
XGQT17-150X80-2	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	500 3.45	102 4.02	UL	FM
XGQT17-150X100-3	150 x 100 6 x 4	165.1 x 114.3 6.500 x 4.500	500 3.45	102 4.02	UL	FM
XGQT17-150X125-1	150 x 125 6 x 5	165.1 x 139.7 6.500 x 5.500	500 3.45	102 4.02	UL	FM
XGQT17-150X80-3	150 x 80 6 x 3	168.3 x 88.9 6.625 x 3.500	500 3.45	102 4.02	UL	FM
XGQT17-150X100-4	150 x 100 6 x 4	168.3 x 114.3 6.625 x 4.500	500 3.45	102 4.02	UL	FM
XGQT17-150X125-2	150 x 125 6 x 5	168.3 x 139.7 6.625 x 5.500	500 3.45	102 4.02	UL	FM
XGQT17-200X80	200 x 80 8 x 3	219.1 x 88.9 8.625 x 3.500	500 3.45	127 5.00	UL	FM
XGQT17-200X100	200 x 100 8 x 4	219.1 x 114.3 8.625 x 4.500	500 3.45	127 5.00	UL	FM
XGQT17-200X125	200 x 125 8 x 5	219.1 x 139.7 8.625 x 5.500	500 3.45	127 5.00	UL	FM
XGQT17-200X150-1	200 x 150 8 x 6	219.1 x 165.1 8.625 x 6.500	500 3.45	127 5.00	UL	FM
XGQT17- 200X150-2	200 x 150 8 x 6	219.1 x 168.3 8.625 x 6.625	500 3.45	127 5.00	UL	FM
XGQT17-250X150-1	250 x 150 10 x 6	273.0 x 165.1 10.75 x 6.500	500 3.45	152 5.98	UL	FM
XGQT17-250X150-2	250 x 150 10 x 6	273.0 x 168.3 10.75 x 6.625	500 3.45	152 5.98	UL	FM
XGQT17-250X200	250 x 200 10 x 8	273.0 x 219.1 10.75 x 8.625	500 3.45	152 5.98	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Flange Adaptor PN16 Model: XGQT18









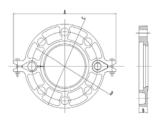
Technical	Data									
	Nominal	Pipe O.D	Working		Dimensio	ns mm/in		Bolt Size		
Part No.	Size mm/in	mm/in Dxd	Pressure PSI/MPa	L	х	Y	z	No Size mm	UL	FM
XGQT18-50	50 2	60.3 2.375	300 2.07	61 2.40	165 6.496	125 4.92	19 0.748	4 - M16	UL	FM
XGQT18-65-1	65 2 ½	73.0 2.875	300 2.07	61 2.40	185 7.283	145 5.70	19 0.748	4 - M16	UL	FM
XGQT18-65-2	65 2 ½	76.1 3.000	300 2.07	61 2.40	185 7.283	145 5.70	19 0.748	4 - M16	UL	FM
XGQT18-80	80 3	88.9 3.500	300 2.07	61 2.40	200 7.874	160 6.29	19 0.748	8 - M16	UL	FM
XGQT18-100-1	100 4	108.0 4.250	300 2.07	61 2.40	220 8.661	180 7.08	19 0.748	8 - M16	UL	FM
XGQT18-100-2	100 4	114.3 4.500	300 2.07	70 2.755	220 8.661	180 7.08	19 0.748	8 - M16	UL	FM
XGQT18-125-1	125 5	133.0 5.250	300 2.07	61 2.40	250 9.842	210 8.26	19 0.748	8 - M16	UL	FM
XGQT18-125-2	125 5	139.7 5.500	300 2.07	61 2.40	250 9.842	210 8.26	19 0.748	8 - M16	UL	FM
XGQT18-150-1	150 6	159.0 6.250	300 2.07	70 2.755	285 11.22	240 9.448	19 0.748	8 - M20	UL	FM
XGQT18-150-2	150 6	165.1 6.500	300 2.07	70 2.755	285 11.22	240 9.448	19 0.748	8 - M20	UL	FM
XGQT18-150-3	150 6	168.3 6.625	300 2.07	70 2.755	285 11.22	240 9.448	19 0.748	8 - M20	UL	FM
XGQT18-200	200 8	219.1 8.625	300 2.07	76 2.99	340 13.38	295 11.61	20 0.748	12 - M20	UL	FM
XGQT18-250	250 10	273.0 10.750	300 2.07	85 3.346	405 15.944	355 13.97	22 0.866	12 - M20	UL	FM
XGQT18-300	300 12	323.9 12.750	300 2.07	90 3.543	460 18.11	410 16.14	24.5 0.96	12 - M20	UL	FM
XGQT18-350	350 14	377.0 14.843	300 2.07	100 3.937	520 20.47	470 18.50	26 1.02	16 - M24		

The specific items list shall be subject to the public notice of FM and UL website.



Grooved Flange PN16 Model: XGQT19







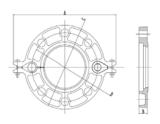




















Technic	al Data									
	Nominal	Pipe O.D.	Working	D	imensio	ns mm/i	n	Bolt Size		
Part No.	Size mm/in	mm/ in	Pressure PSI/MPa	Α	В	С	D	No Size mm	UL	FM
XGQT19- 50	50 2	60.3 2.375	300 2.07	220 8.740	21 0.826	165 6.496	125 4.921	4 - M16	UL	FM
XGQT19- 65-1	65 2 ½	73.0 2.875	300 2.07	240 9.448	21 0.826	185 7.283	145 5.708	4 - M16	UL	FM
XGQT19- 65-2	65 2 ½	76.1 3.000	300 2.07	240 9.448	21 0.826	185 7.283	145 5.708	4 - M16	UL	FM
XGQT19- 80	80 3	88.9 3.500	300 2.07	255 10.039	21 0.826	200 7.874	160 6.299	8 - M16	UL	FM
XGQT19- 100	100 4	114.3 4.500	300 2.07	280 9.763	22 0.866	220 8.661	180 7.086	8 - M16	UL	FM
XGQT19- 125-1	125 5	139.7 5.500	300 2.07	316 12.44	22 0.866	250 9.842	210 8.267	8 - M16	UL	FM
XGQT19- 125-2	125 5	141.3 5.563	300 2.07	324 12.44	22 0.866	250 9.842	210 8.267	8 - M16	UL	FM
XGQT19- 150-1	150 6	165.1 6.500	300 2.07	346 13.622	22 0.866	285 11.22	240 9.448	8 - M20	UL	FM
XGQT19- 150-2	150 6	168.3 6.625	300 2.07	346 13.622	22 0.866	285 11.22	240 9.448	8 - M20	UL	FM
XGQT19- 200	200 8	219.1 8.625	300 2.07	410 16.456	26 1.023	340 13.38	295 11.614	12 - M20	UL	FM
XGQT19- 250	250 10	273 8.625	300 2.07	500 19.685	27 1.063	405 15.945	355 13.976	12 - M20	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.

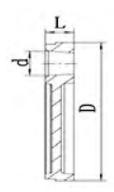
Technica	l Data									
	Nominal	Pipe O.D.	Working	D	imensio	ns mm/i	n	Bolt Size		
Part No.	Size mm/in	mm/ in	Pressure PSI/MPa	A	В	С	D	No Size mm	UL	FM
XGQT29- 50	50 2	60.3 2.375	300 2.07	206 8.110	22 0.866	152 5.984	121 4.763	4 - M16	UL	FM
XGQT29- 65	65 2 ½	73.0 2.875	300 2.07	230 9.055	22 0.866	178 7.007	140 5.511	4 - M16	UL	FM
XGQT29- 80	80 3	88.9 3.500	300 2.07	242 9.527	24 0.944	191 7.519	152 5.984	4 - M16	UL	FM
XGQT29- 100	100 4	114.3 4.500	300 2.07	280 11.023	24 0.944	229 9.015	191 7.519	8 - M16	UL	FM
XGQT29- 125-1	125 5	139.7 5.500	300 2.07	325 12.795	24.5 0.964	254 10	216 8.503	8 - M20		
XGQT29- 125-2	125 5	141.3 5.563	300 2.07	325 12.795	24.5 0.964	254 10	216 8.503	8 - M20	UL	FM
XGQT29- 150	150 6	168.3 6.625	300 2.07	345 13.583	24.5 0.964	282 11.102	241.5 9.508	8 - M20	UL	FM
XGQT29- 200	200 8	219.1 8.625	300 2.07	414.3 16.311	28 1.102	341.4 13.44	298.5 11.751	8 - M20	UL	FM
XGQT29- 250	250 10	273.0 10.75	150 1.04	500 19.685	30 1.181	405 15.945	362 14.252	12 - M24	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Drain Cap Model: XGQT23









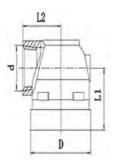
Technical Date	a c					
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT23-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.901 x 1.327	500 3.45	24.5 0.96		
XGQT23-50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	500 3.45	24.5 0.96	UL	FM
XGQT23-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	500 3.45	24.5 0.96	UL	FM
XGQT23-65X25	65 x 25 2 ½ x 1	73.0 x 33.7 2.875 x 1.327	500 3.45	24.5 0.96	UL	FM
XGQT23-65X40	65 x 40 2 ½ x 1 ½	76.1 x 48.3 3.000 x 1.900	500 3.45	24.5 0.96	UL	FM
XGQT23-65X50	65 x 50 2 ½ x 2	76.1 x 60.3 3.000 x 2.375	500 3.45	24.5 0.96	UL	FM
XGQT23-80X25	80 x 25 3 x 1	88.9 x 33.7 3.500 x 1.327	500 3.45	24.5 0.96	UL	FM
XGQT23-80X40	80 x 40 3 x 1 ½	88.9 x 48.3 3.500 x 1.900	500 3.45	24.5 0.96	UL	FM
XGQT23-80X50	80 x 50 3 x 2	88.9 x 60.3 3.500 x 2.375	500 3.45	24.5 0.96	UL	FM
XGQT23-100X25	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	500 3.45	25 0.99	UL	FM
XGQT23-100X40	100 x 40 4 x 1 ½	114.3 x 48.3 4.500 x 1.902	500 3.45	25 0.99	UL	FM
XGQT23-100X50	100 x 50 4 x 2	114.3 x 60.3 4.500 x 2.375	500 3.45	25 0.99	UL	FM
XGQT23-125X50	125 x 50 5 x 2	139.7 x 60.3 5.500 x 2.375	500 3.45	25 0.99	UL	FM
XGQT23-150X25	150 x 25 6 x 1	168.3 x 33.7 6.625 x 1.327	500 3.45	25 0.99	UL	FM
XGQT23-150X40	150 x 40 6 x 1 ½	168.3 x 48.3 6.625 x 1.900	500 3.45	25 0.99		
XGQT23-150X50	150 x 50 6 x 2	168.3 x 60.3 6.625 x 2.375	500 3.45	25 0.99	UL	FM
XGQT23-200X50	200 x 50 8 x 2	219.1 x 60.3 8.625 x 2.375	500 3.45	30 1.81	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Adapter Elbow Model: 22











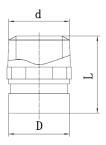
Technical Da	Technical Data									
Part No.	Nominal Size	Pipe O.D.	Working Pressure		nsions n/in	UL	FM			
	mm/in	mm/in Dxd	PSI/MPa	LI	L2					
22-32X15	32 x 15 1 ¼ x ½	42.4 x 21.3 1.669 x 0.839	500 3.45	45 1.77	30.5 1.20	UL	FM			
22-32X20	32 x 20 1 ¼ x ¾	42.4 x 26.9 1.669 x 1.059	500 3.45	45 1.77	30.5 1.20	UL	FM			
22-32X25	32 x 25 1 ¼ x 1	42.4 x 33.7 1.669 x 1.327	500 3.45	48.5 1.91	31.5 1.24	UL	FM			
22-40X15	40 x 15 1 ½ x ½	48.3 x 21.3 1.900 x 0.839	500 3.45	45 1.77	33.5 1.32	UL	FM			
22-40X20	40 x 20 1 ½ x ¾	48.3 x 26.9 1.900 x 1.059	500 3.45	45 1.77	33.5 1.32	UL	FM			
22-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	500 3.45	48.5 1.91	35.5 1.32	UL	FM			
22-50X15	50 x 15 2 x ½	60.3 x 21.3 2.375 x 0.839	500 3.45	44.5 1.75	40 1.57	UL	FM			
22-50X20	50 x 20 2 x ¾	60.3 x 26.9 2.375 x 1.059	500 3.45	45 1.77	40 1.57	UL	FM			
22-50X25	50 x 25 2 x 1	60.3 x 33.7 2.375 x 1.327	500 3.45	48.5 1.91	41.5 1.63	UL	FM			
22-65X15	65 x 15 2 ½ x ½	73 x 21.3 2.87 x 0.839	500 3.45	44.5 1.75	44.5 1.75	UL	FM			
22-65X20	65 x 20 2 ½ x ¼	73 x 26.9 2.87 x 1.059	500 3.45	44.5 1.75	44.5 1.75	UL	FM			
22-65X25	65 x 25 2 ½ x 1	73 x 33.7 2.87 x 1.327	500 3.45	48.5 1.91	46 1.81	UL	FM			

The specific items list shall be subject to the public notice of FM and UL website.



Adapter Nipple Model: 36

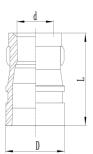






Reducing Adapter Nipple Model: 37









Technical Da	Technical Data										
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM					
36-40X40	40 x 40 1 ½ x 1 ½	48.3 x 48.3 1.900 x 1.900	500 3.45	63 2.48	UL	FM					
36-50X50	50 x 50 2 x 2	60.3 x 60.3 2.375 x 2.375	500 3.45	63 2.48	UL	FM					
36-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	500 3.45	63 2.48							
36-65X65	65 x 65 2 ½ x 2 ½	73 x 76.1 2.875 x 3.000	500 3.45	102 4.02							

The specific items list shall be subject to the public notice of FM and UL website.

Technical Data											
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM					
37-40X25	40 x 25 1 ½ x 1	48.3 x 33.7 1.900 x 1.327	500 3.45	63 2.48	UL	FM					
37-50X40	50 x 40 2 x 1 ½	60.3 x 48.3 2.375 x 1.900	500 3.45	63 2.48	UL	FM					

The specific items list shall be subject to the public notice of FM and UL website.

Flange Adaptor ANSI-Class 150 Model: XGQT28



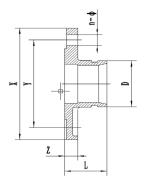


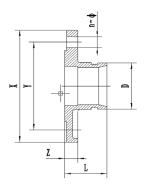






Table E Flange Adaptor Model: XGQT38













\sim	DESIGNED, INNOVATED &
5	FNGINFFRED IN AUSTRALIA

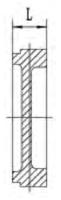
Technica	l Data									
	Nominal	Pipe O.D.	Working	D	imensio	ns mm/	in	Bolt Size		
Part No.	Size mm/in	mm/in D	Pressure PSI/MPa	L	х	Y	Z	No Size mm	UL	FM
XGQT28- 50	50 2	60.3 2.375	300 2.07	65 2.56	152 5.98	120.5 4.744	16 0.629	4 - M16	UL	FM
XGQT28- 65	65 2 ½	73.0 2.875	300 2.07	65 2.56	178 7.00	139.5 5.693	17.5 0.688	4 - M16	UL	FM
XGQT28- 80	80 3	88.9 3.500	300 2.07	65 2.56	190 7.48	152.5 6.00	19 0.748	4 - M16	UL	FM
XGQT28- 100	100 4	114.3 4.500	300 2.07	70 2.755	229 9.015	190.5 7.5	24 0.96	8 - M16	UL	FM
XGQT28- 125	125 5	141.3 5.562	300 2.07	70 2.755	254 10	216 8.503	24 0.96	8 - M20	UL	FM
XGQT28- 150	150 6	168.3 6.625	300 2.07	70 2.755	279 10.98	241.5 9.507	25.5 1.10	8 - M20	UL	FM
XGQT28- 200	200 8	219.1 8.625	300 2.07	82 3.228	343 13.50	298.5 11.751	28.5 1.112	8 - M20	UL	FM
XGQT28- 250	250 10	273.0 10.750	300 2.07	85 3.346	406 15.98	362 14.251	30 1.181	12 - M24	UL	FM
XGQT28- 300	300 12	323.9 12.750	300 2.07	90 3.543	483 19.01	432 17.00	32 1.259	12 - M24	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.

Technica	l Data									
	Nominal	Pipe O.D.	Working	D	Dimensions mm/in Bolt Size			Bolt Size		
Part No.	Size mm/in	mm/in D	Pressure PSI/MPa	L	x	Y	z	No Size mm	UL	FM
XGQT38- 50	50 2	60.3 2.375	365 2.52	65 2.56	152 5.98	114 4.488	13 0.512	4 - M16	UL	FM
XGQT38- 65	65 3 OD	76.1 2.996	365 2.52	70 2.755	166.5 6.56	128.5 5.059	13 0.512	4 - M16	UL	FM
XGQT38- 80	80 3	88.9 3.500	365 2.52	70 2.755	186 7.32	146 5.748	15 0.591	4 - M16	UL	FM
XGQT38- 100	100 4	114.3 4.500	365 2.52	70 2.755	216 8.504	179.5 7.063	17.5 0.689	8 - M16	UL	FM
XGQT38- 150	150 6 - ½ OD	165.1 6.500	365 2.52	70 2.755	280 11.02	236.5 9.307	20 0.787	8 - M20	UL	FM
XGQT38- 200	200 8	219.1 8.625	365 2.52	100 3.98	337 13.27	292 11.496	21 0.827	8 - M20	UL	FM

Cap Model: XGQT20











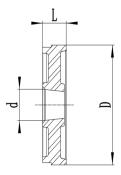
Technical Data						
Part No.	Nominal Size mm/in	Pipe O.D. Dxd mm/in	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT20-25	25 1	33.7 1.315	400 2.75	24.5 0.96	UL	FM
XGQT20-32	32 1 ¼	42.4 1.660	400 2.75	24.5 0.96	UL	FM
XGQT20-40	40 1 ½	48.3 1.900	400 2.75	24.5 0.96	UL	FM
XGQT20-50	50 2	60.3 2.375	400 2.75	24.5 0.96	UL	FM
XGQT20-65-1	65 2 ½	73.0 2.875	400 2.75	24.5 0.96	UL	FM
XGQT20-65-2	65 2 ½	76.1 3.000	400 2.75	24.5 0.96	UL	FM
XGQT20-80	80 3	88.9 3.500	400 2.75	24.5 0.96	UL	FM
XGQT20-100-1	100 4	108.0 4.252	400 2.75	25 0.99	UL	FM
XGQT20-100-2	100 4	114.3 4.500	300 2.07	25 0.99	UL	FM
XGQT20-125-1	125 5	133.0 5.250	300 2.07	25 0.99	UL	FM
XGQT20-125-2	125 5	139.7 5.500	300 2.07	25 0.99	UL	FM
XGQT20-150-1	150 6	159.0 6.260	300 2.07	25 0.99	UL	FM
XGQT20-150-2	150 6	165.1 6.500	300 2.07	25 0.99	UL	FM
XGQT20-150-3	150 6	168.3 6.625	300 2.07	25 0.99	UL	FM
XGQT20-200	200 8	219.1 8.625	300 2.07	30 1.81	UL	FM
XGQT20-250	250 10	273.0 10.750	300 2.07	32 1.259	UL	FM

The specific items list shall be subject to the public notice of FM and UL website.



Threaded Cap Model: XGQT20S



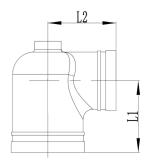




Technical Data						
Part No.	Nominal Size mm/in	Pipe O.D. Dxd mm/in	Working Pressure PSI/MPa	Dimensions L mm/in	UL	FM
XGQT20S-100X25	100 x 25 4 x 1	114.3 x 33.7 4.500 x 1.327	500 3.45	25 0.99	UL	FM
XGQT20S-150X25-1	150 x 25 6 x 1	165.1 x 33.7 6.500 x 1.327	500 3.45	25 0.99	UL	FM
XGQT20S-150X25-2	150 x 25 6 x 1	168.3 x 33.7 6.625 x 1.327	500 3.45	25 0.99	UL	FM
XGQT20S-200X25	200 x 25 8 x 1	219.1 x 33.7 8.625 x 1.327	500 3.45	30 1.18	UL	FM
XGQT20S-250X25	250 x 25 10 x 1	273 x 33.7 10.750 x 1.327	500 3.45	32 1.259	UL	FM

Hydrant Elbow Model: XGQT21





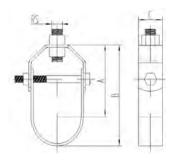


Technical Data											
Part No.	Nominal Size mm/in	Pipe O.D. mm/in Dxd	Working Pressure PSI/MPa	u	L2	UL	FM				
XGQT21-100X80	100 x 80 4 x 3	114.3 x 88.9 4.500 x 3.500	300 2.07	106 4.173	106 4.173	UL	FM				
XGQT21-150X80	150 x 80 6 x 3	165.1 x 88.9 6.500 x 3.500	300 2.07	130.5 5.138	130.5 5.138		FM				



Clevis Hanger Model: CH1











Technical Features

Size Range 1/2" through 12" Carbon Steel Material

Finish Galvanized. Other finish available upon request.

Service Recommended for the suspension of stationary pipe lines. Complies with Federal Specification A-A-1192A (Type 1), WW-H-171-E (Type 1), and MSS SP-58 (Type 1). **Approvals**

Ordering Specify pipe size, figure number and name.

Technico	al Data								
Part No.	Nominal Pipe Size	Pipe O.D.	RS	Dime	ensions mr	m/in	Max. Rec	UL	FM
rart No.	mm/in	mm/in	mm/in	Α	В	С	lbs/N		FIN
CH1-21	DN15 1/2	21.3 0.838		41 1 5/8	55 2 1/6		610	UL	
CH1-26	DN20 3/4	26.7 1.051		44 1 3/4	60 2 3/8		2710	UL	FM
CH1-33	DN25 1	33.7 1.327	M10	50 2	70 2 3/4	22		UL	FM
CH1-42	DN32 11/4	42.4 1.669	3/8	61 2 3/8	85 3 5/16	7/8	730	UL	FM
CH1-48	DN40 1 1/2	48.3 1.900		73 2 7/8	100 3 5/16		3240	UL	FM
CH1-60	DN50 2	60.3 2.245		82 3 1/4	115 4 1/2			UL	FM
CH1-73	DN65 2 1/2	73 2.375	M12	95 3 3/4	135 5 1/3		1350	UL	FM
CH1-89	DN80 3	88.9 3.000	1/2	105 4 1/8	155 6 1/8	30 1 3/16	6000	UL	FM
CH1-114	DN100 4	114.3 4.500	M16	140 5 1/2	200 7 7/8		1430	UL	FM
CH1-141	DN125 5	141.3 5.563	5/8	175 6 7/8	250 10	40	6360	UL	FM
CH1-168	DN150 6	168.3 6.625		190 7 1/2	280 11	1 9/16	1940 8630	UL	FM
CH1-219	DN200 8	219.1 8.625	M20	215 8 1/2	330 13		2000 8890	UL	FM
CH1-273	DN250 10	273 10.748	3/4	255 10	400 15 3/4	50 2	3600 16000	UL	FM
CH1-324	DN300 12	323.9 12.752		300 11 3/4	470 18 1/2		3800 16900	UL	FM



Ring Hanger Model: RH1







Technical Features

Size Range 1/2" through 8"

Material Carbon Steel

Finish Galvanized. Other finish available upon request.

Service Recommended for suspension of non-insulated stationary pipe line.

Manufactured to use the min. rod size permitted by NFPA for fire sprinkler

pipe line.

Approvals Complies with Federal Specification A-A-1192A (Type 10),

WW-H-171-E (Type 10), and MSS SP-69 (Type 10).

Ordering Specify part number.

Technic	al Data								
Part No.	Nominal Pipe Size	Pipe O.D.	RS	Dime	ensions mn	n/in	Max. Rec	UL	FM
ruit No.	mm/in	mm/in	mm/in	A	В	С	lbs/N	OL	
RH1-21	DN15 1/2	21.3 0.838		40 1 1/2	70 2 3/4			UL	
RH1-26	DN20 3/4	26.7 1.051		45 1 3/4	78 3 1/16			UL	FM
RH1-33	DN25 1	33.7 1.327		48 1 7/8	84 3 5/16	16	500	UL	FM
RH1-42	DN32 11/4	42.4 1.669		50 2	90 3 9/16	5/8	2220	UL	FM
RH1-48	DN40 11/2	48.3 1.900	M10 3/8	55 2 3/16	98 3 7/8			UL	FM
RH1-60	DN50 2	60.3 2.245		60 2 3/8	109 4 1/4			UL	FM
RH1-73	DN65 2 1/2	73 2.375		78 3 1/16	132 5 3/16			UL	FM
RH1-89	DN80 3	88.9 3.000		82 3 1/4	145 5 11/16		1000 4440	UL	FM
RH1-114	DN100 4	114.3 4.500		100 4	175 6 7/8	20		UL	FM
RH1-141	DN125 5	141.3 5.563		116 4 5/8	210 8 1/4	13/16		UL	FM
RH1-168	DN150 6	168.3 6.625	M12 1/2	135 5 5/16	245 9 5/8		1900 8450	UL	FM
RH1-219	DN200 8	219.1 8.625		183 7 1/4	315 12 3/8			UL	FM



Pear Hanger Model: PH1











Technical Features

Size Range 1/2" through 8"

Material Carbon Steel

Finish Galvanized. Other finish available upon request.

Service Recommended for suspension of non-insulated stationary pipe line.

Manufactured to use the min. rod size permitted by NFPA for fire sprinkler

pipe line.

Approvals Complies with Federal Specification A-A-1192A (Type 10),

WW-H-171-E (Type 10), and MSS SP-69 (Type 10).

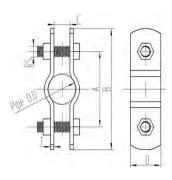
Ordering Specify part number.

Technic	al Data								
Part No.	Nominal Pipe Size	Pipe O.D.	RS	Dime	ensions mr	n/in	Max. Rec	UL	FM
Part No.	mm/in	mm/in	mm/in	Α	В	С	lbs/N	OL	FIN
PH1-21	DN15 1/2	21.3 0.838		64 2 1/2	77 3 1/16			UL	
PH1-26	DN20 3/4	26.7 1.051		64 2 1/2	80 3 1/8			UL	FM
PH1-33	DN25 1	33.7 1.327	M10	70 2 3/4	90 3 9/16	25	500	UL	FM
PH1-42	DN32 11/4	42.4 1.669	3/8	73 2 7/8	97 3 13/16	1	2220	UL	FM
PH1-48	DN40 1 1/2	48.3 1.900		75 2 15/16	101.5 4			UL	FM
PH1-60	DN50 2	60.3 2.245		80 3 1/8	112.5 4 1/2			UL	FM
PH1-73	DN65 2 1/2	73 2.375		91 3 9/16	130 5 1/8			UL	FM
PH1-89	DN80 3	88.9 3.000	M12	105 4 1/8	152 6	32	1000	UL	FM
PH1-114	DN100 4	114.3 4.500	1/2	115 4 1/2	175 6 7/8	1 1/4	4400	UL	FM
PH1-141	DN125 5	141.3 5.563		175 6 7/8	249 9 7/8			UL	FM
PH1-168	DN150 6	168.3 6.625	M16	222 8 3/4	310 12 1/4	40	1260	UL	FM
PH1-219	DN200 8	219.1 8.625	5/8	250 9 13/16	363 14 1/4	1 1/2	5544	UL	FM



Medium Pipe Clamp Model: PC1











Technical Features

Size Range 1/2" through 8"

Material Carbon Steel

Finish Plain, Hot-Dip Galvanized with Zinc Plated Bolts & Nuts, Epoxy Coated

or Painted.

Service This product is not intended for use with hanger rods.

Approvals Complies with Federal Specification A-A-1192A (Type 10),

WW-H-171-E (Type 10), and MSS SP-69 (Type 10).

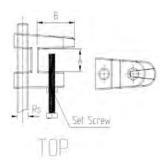
Ordering Specify part number.

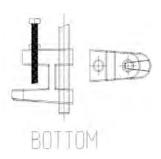
Technic	al Data									
Part No.	Nominal Pipe Size	Pipe O.D.	RS mm/	D	imensions	mm/in	1	Max. Rec	UL	FM
Part No.	mm/in	mm/in	in	Α	В	С	С	lbs/N	OL	FIM
PC1-21	DN15 1/2	21.3 0.838		56 2 1/4	86 3 3/8				UL	
PC1-26	DN20 3/4	26.7 1.051		65 2 1/2	95 3 3/4				UL	FM
PC1-33	DN25 1	33.7 1.327	M10 3/8	70 2 3/4	100 4				UL	FM
PC1-42	DN32 1 1/4	42.4 1.669		80 3 1/8	110 4 5/16	12		500	UL	FM
PC1-48	DN40 1 1/2	48.3 1.900		90 3 1/2	120 4 3/4	1/2	25 1	2220	UL	FM
PC1-60	DN50 2	60.3 2.245		105 4 1/8	140 5 1/2				UL	FM
PC1-73	DN65 2 1/2	73 2.375		135 5 5/16	170 6 3/4				UL	FM
PC1-89	DN80 3	88.9 3.000	M12	145 5 11/16	180 7 1/8				UL	FM
PC1-114	DN100 4	114.3 4.500	1/2	180 7 1/8	215 8 1/2	16		1000	UL	FM
PC1-141	DN125 5	141.3 5.563		210 8 1/4	250 9 7/8	5/8	40	4400	UL	FM
PC1-168	DN150 6	168.3 6.625		250 9 7/8	290 11 1/2		1 9/16		UL	FM
PC1-219	DN200 8	219.1 8.625		305 12	350 13 3/4	18		1260	UL	FM
PC1-273	DN250 10	273 10.75	M16 5/8	365 14 3/8	435 17 1/8	3/4	50 2	5544	UL	FM
PC1-324	DN300 12	323.9 12.75		415 16 3/8	485 19 1/8				UL	FM



Universal C Type Clamp Model: TC1









Technical Features

Size Range 3/8", 1/2", 5/8" and 3/4" or M10, M12, M16 and M20

Material Ductile iron clamp, hardened steel cup point set screw and lock nut.

Finish Black or Galvanized.

Service Structural attachment to top or bottom of metal beams, purlins, channel

or angel iron.

Approvals Complies with Federal Specification A-A-1192A (Type 1),

WW-H-171-E (Type 1), and MSS SP-58 (Type 1).

Ordering Specify part number and finish.

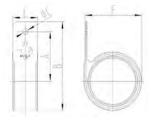
Technical Data										
Part No.	Rs	A	В	Set Screw	Max. Rec (lbs)		UL	FM		
	in	in	in	in	Тор	Bottom				
TC1-100	3/8	3/4	1 1/8	3/8	500	250	UL	FM		
TC1-120	1/2	3/4	1 1/4	1/2	950	760	UL	FM		
TC1-160	5/8	1 3/8	1 1/4	1/2	1300	1080				
TC1-200	3/4	1 3/8	1 1/4	1/2	1300	1080				

Technical Data									
Part No.	Rs	A B Set M				Max. Rec (N)			
	mm	mm	mm	mm	Тор	Bottom			
TC1 -M10	M10	20	29	M10	2220	1110	UL	FM	
TC1 -M12	M12	20	32	M12	4220	3380	UL	FM	
TC1-M16	M16	34	32	M12	5800	4800			
TC1-M20	M20	34	32	M12	5800	4800			



One Hole Pipe Strap Model: HS1

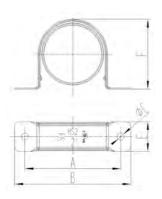






Two Hole Pipe Strap Model: HS2







rhinotek Designed, innovated & engineered in australia

Technical Features

Size Range 3/4" through 2"

Material Carbon Steel

Finish Zinc Plated Steel (Hot-Dip Galvanized optional).

Service Hanger for CPVC pipe in the horizontal position on the side of structural

wood beams. It can also be used as a guide to limit movement of vertical

CPVC pipe with the tab in the horizontal position.

Approvals UL Listed

Ordering Specify part number.

Technical Data - Dimensions (IN) Weight (LBS)									
	CPVC	A	В	С	E	F	Max.	Approx	
Part No.	Pipe Size	in	in	in	in	in	Hanger Spacing (FT.)	Weight/100 (1bs)	UL
HS1-3/4	3/4	1 9/16	2 5/8			11/4	5 1/2	8	UL
HS1-1	1	1 3/4	2 15/16			1 1/2	6	9	UL
HS1-1 1/4	1 1/4	1 13/16	3 3/16	1/4	1 1/8	17/8	6 1/2	10	UL
HS1-1 1/2	1 1/2	2	3 9/16			2 1/8	7	12	UL
HS1-2	2	2 3/16	4			2 5/8	8	14	UL

Technical Features

Size Range 3/4" through 2"

Material Carbon Steel

Finish Zinc Plated Steel (Hot-Dip Galvanized optional).

Service Hanger for CPVC pipe in the horizontal position on the bottom and side

of structural wood beams, composite beams. It can also be used as a guide to limit movement for pipe in the vertical position. When used on

composite wood beams, web thickness must be 3/8" or greater.

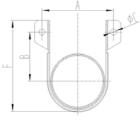
Approvals UL Listed

Ordering Specify part number.

Technical Data - Dimensions (IN) Weight (LBS)									
	CPVC	Α	В	С	E	F	Max.	Approx	
Part No.	Pipe Size	in	in	in	in	in	Hanger Spacing (FT.)	Weight/100 (1bs)	UL
HS2-3/4	3/4	2 3/16	2 15/16			1 1/4	5 1/2	5	UL
HS2-1	1	2 7/16	3 7/32			1 1/2	6	6	UL
HS2-1 1/4	1 1/4	2 13/16	3 9/16	1/4	1 1/8	1 13/16	6 1/2	7	UL
HS2-1 1/2	1 1/2	3	3 13/16			2 1/8	7	8	UL
HS2-2	2	3 1/2	4 9/32			2 9/16	8	9	UL

Two Hole 90° Side Mount Strap Model: HS3

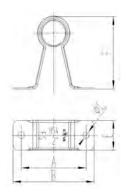






Two Hole Standoff Strap Model: HS4







Technical Features

Size Range 3/4" through 2"

Material Carbon Steel

Finish Zinc Plated Steel (Hot-Dip Galvanized optional).

Service Hanger for CPVC pipe in the horizontal position on the bottom of

structural wood beams. During Installation, adjust hanger mounting flanges such that pipe contacts both mounting surface and hanger,

minimizing vertical pipe movement.

Approvals UL Listed.

Ordering Specify part number.

Technical Data - Dimensions (IN) Weight (LBS)									
	CPVC	Α	В	С	E	F	Max.	Approx	
Part No.	Pipe Size	in	in	in	in	in	Hanger Spacing (ft)	Weight/100 (1bs)	UL
HS3-3/4	3/4	1 25/32	1 1/2			2 5/8	5 1/2	5	UL
HS3-1	1	2 1/16	1 5/8			2 7/8	6	6	UL
HS3-1 1/4	1 1/4	2 13/32	13/4	1/4	1 1/8	3 1/4	6 1/2	7	UL
HS3-1 1/2	1 1/2	2 21/32	17/8			3 1/2	7	8	UL
HS3-2	2	3 1/8	2 1/8			3 7/8	8	9	UL

Technical Features

Size Range 3/4" through 2"

Material Carbon Steel

Finish Zinc Plated Steel (Hot-Dip Galvanized optional).

Service Hanger for CPVC pipe in the horizontal position on the bottom of

structural wood beams. It can also be used as a guide to limit movement

for a pipe in the horizontal/vertical position on the side of structural

wood beams, composite wood beams.

Approvals UL Listed.

Ordering Specify part number.

Technical Data – Dimensions (IN) Weight (LBS)											
	CPVC	Α	В	С	E	F	Max.	Approx			
Part No.	Pipe Size	in	in	in	in	in	Hanger Spacing (ft)	Weight/100 (1bs)	UL		
HS4-3/4	3/4	2 5/8	3 1/4			2 3/4	5 1/2	5	UL		
HS4-1	1	2 21/32	3 5/16			3	6	6	UL		
HS4-1 1/4	1 1/4	3	3 11/16	1/4	1 1/8	3 3/8	6 1/2	7	UL		
HS4-1 1/2	11/2	3 5/8	4 1/4					3 5/8	7	8	UL
HS4-2	2	4	4 21/32			4 1/8	8	9	UL		





Fire detection and evacuation solutions that save lives.



Discovery Product Guide



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1 Introduction

Discovery® is a range of high-specification, analogue addressable fire detectors and alarm devices. Discovery detectors offer effective false alarm management by a combination of EN54 approved operating modes and sophisticated algorithms.

Drift compensation further reduces the likelihood of false alarms caused by a build-up of dust in the sensing chamber. In addition to the familiar smoke and heat detectors, the Discovery range features two multisensor detectors. One is an optical/heat multisensor which can be used to protect against many types of fire risk. The other is a carbon monoxide/heat multisensor which protects against both smouldering fires and those generating heat.

- · Five approved response modes for ease of optimisation to different environments
- · Rejection of transient signals
- · Drift compensation to ensure constant sensitivity
- · 360° visibility in alarm
- · Flashing LED option
- · Alarm flag for fast alarm reporting
- · Four bytes of non-volatile memory for user data
- · Compatibility with XP95 systems

2 Communications

Discovery uses a digital communications protocol which has been developed from the XP95 protocol but which differs in that it allows communication in three different modes: Normal, Read and Write to allow a more extensive exchange of information and commands than previous analogue addressable ranges. In addition, Discovery can store data in non-volatile memory.

The Normal mode is identical to the XP95 protocol with the exception that the five additional analogue value bits in the XP95 protocol extension have been re-defined so that the control panel is able to distinguish between Discovery and XP95 devices.

The Read mode is used to check information stored in the non-volatile memory of each detector. It is accessed by using a simple extension to the Normal mode communication method from the control panel to the detector.

In Write mode the panel is able to write information to the detector by extending the communication method in the same way as in Read mode.

During Read or Write modes a detector can signal an alarm by means of the alarm flag and alarm address bits.

Discovery detectors are compatible with XP95. It should be noted, however, that Discovery features will not be available when Discovery is used with XP95 control panels. Panels with drift compensation algorithms should disable the algorithms when communicating with Discovery.

3 Approvals

The Discovery range of detectors and bases is approved by a large number of certification bodies. These include approvals to EN54:2001 including amendment A1:2002 and amendment A2 2006 with LPCB, AS1603 with Activfire, AS7240 with SAI Global as well as VdS, BOSEC and VNIIPO. Discovery is also approved to both North American (UL, FM) and marine standards.



Discovery complies with the requirements of a number of European New Approach Directives such as the EMC Directive 89/336/EEC and the Construction Products Directive 89/106/EEC.

All Discovery products will comply with the marking requirements of the WEEE Directive, 2002/96/EC.

Australian Standards

Currently there are two standards in Australia for point type smoke detectors, the older AS1603.2 standard, and AS7240.7 – which has been adopted from the ISO7240.7 standard (this standard is heavily based on the European EN54.7 standard).

AS1603.2 requires the nominal sensitivity (S) of the detector to be between 0 and 15 %Obs/m, with the maximum sensitivity being greater than 0.5S or S-2 and a minimum sensitivity being less than 1.5S or S+2. The test method is specified in AS2362.17 – which states the smoke is produced by burning untempered hardboard (masonite) and the spread of the smoke is unassisted. In practise the smoke does not disperse evenly and tends to "clump" together, and therefore it is not uncommon to get a "spread" of obscuration levels.

AS7240.7 does NOT require the sensitivity of the detector to be within a set range. The detector is tested with 4 "test fires" (smouldering wood, smouldering cotton, flaming plastics and flaming heptane) – and the detector must go into alarm before the end of test condition. The end of test condition is an obscuration level (obscuration level is different for each "test fire" type). The obscuration threshold of the detector is determined (using an aerosol generated from pharmaceutical grade paraffin oil) to verify the repeatability, directional dependence and reproducibility of the detector meets the requirements of the standard. The test apparatus used to determine the sensitivity uses wind to assist the dispersion of the aerosol.

As the composition of the "smoke" between AS1603.2 and AS7240.7 is different and the test apparatus is different – the resulting threshold sensitivities between the two standards differ. Generally the sensitivities measured under AS1603.2 are higher (up to 5%Obs/m) than measured under AS7240.7. A reason for this is that the smoke spread under AS7240.7 is uniform – as it is wind assisted.

It should be noted that under AS7240.7 – the performance of the detector is determined by the response to the 4 test fires, NOT the threshold sensitivity level.

4 Discovery Feature-Smoke & Heat Detectors

4.1 Response Setting:

Each detector in the Discovery range can operate in one of five response modes, any of which can be selected from the control panel. Each mode corresponds to a unique response behaviour, which can be broadly related to sensitivity to fire. Whatever the type of detector, Mode 1 will give a higher sensitivity to fire than Mode 5. The selection of the most suitable mode depends on the application.

For ionisation and optical smoke detectors, the modes relate to different combinations of smoke response threshold and response time. For the heat detector, the mode relates to the fixed temperature setting and the sensitivity to rate-of-rise of temperature. For the optical/heat multisensor, the mode relates to the levels of smoke and heat sensitivity and to the way in which the responses of the two sensors are combined, although one mode is a 'smoke only' response and another is a 'heat only' response.

For the CO/Heat Multisensor the two outputs are also combined to provide one output, although one operating mode is CO only and one is heat only.

The response characteristics of the detectors have been carefully set so that detectors will comply with the requirements of the relevant part of EN54 in all response modes. The mathematical algorithms embedded in the detectors are used to carry out changes in characteristics between modes. Since the response characteristics are defined within the detectors, Apollo takes responsibility for compliance with standards in different response modes.

The internal signal processing of the detectors is designed so that the analogue value reported is always close to 25 for a normal condition. The alarm threshold is 55, irrespective of the response mode selected.



Similarly, the alarm flag in the protocol is always set when the analogue value exceeds 55, irrespective of mode. This simplifies the switching between response modes since the alarm threshold in the control panel can remain fixed at 55 and the alarm flag is valid in all modes.

The response mode, which is selected through the protocol, is stored in non-volatile memory and will therefore be retained when the detector is powered down. All Discovery detectors are factory set to mode 3 before shipping. Response modes are defined more fully in the individual detector descriptions. It is, however, possible for the control panel to read the smoke and heat values of the optical/heat multisensor detector and the CO and heat values of the CO/ Heat Multisensor separately. This is a highly effective measure to reduce false alarms. The feature is control panel dependent and the panel manufacturer should be contacted for further details.

4.2 User bytes and other stored data:

All Discovery devices contain non-volatile memory, in the form of Electrically Erasable Programmable Read Only Memory (EEPROM), which is included primarily to store data needed for the correct operation of the device. However, four bytes of this EEPROM are available to the user and can be accessed by the control panel through the protocol. This block of non-volatile memory can be used, for example, to store the installation date, the site code or date of last service. The only restriction on use is that the maximum number of write cycles should not exceed 10,000 over the life of the device.

4.3 Flashing LED:

All Discovery detectors have two integral LED indicators, which can be illuminated at any time by the control panel to indicate devices in alarm. When activated, the LEDs will draw an extra 3.5mA from the loop. In addition to this mode of operation it is possible to enable a flashing LED mode by writing to one of the memory locations. In this mode the LEDs will flash each time the device is polled.

This facility is available on all Discovery detectors and the manual call point. Discovery detectors and call points are factory set to non flashing mode.

4.4 Remote test feature:

This feature, available on all Discovery detectors and the call points, is enabled from the control panel by changing the state of a forward command bit. On receipt of the command the detector is forced by electrical means into an alarm condition. After a delay of up to 20 seconds due to signal processing, an analogue value of 85 is returned, provided that the detector is functioning correctly. This value is sustained until the forward command bit is changed back to its original state, after which a period of 20 seconds is required for the detector to return to its normal analogue value.

The manual call point is different in that the receipt of the command bit will cause the call point to generate the interrupt sequence, followed by a sustained analogue value of 64. The call point resets when the forward command bit is changed back to its original state.

4.5 Rejection of transient signals:

All Discovery detector algorithms are designed to give low sensitivity to very rapid changes in the sensor output, since these are unlikely to be caused by real fire conditions. This is achieved by digital low-pass filtering of the sensor values which optimises the rejection of false alarm sources while maintaining the response to fire.

The filter parameters depend on the mode selected and for some modes the filtering is minimal. The filtering has no significant effect on the response to fires but does affect the way in which detectors respond to transients and to step changes of smoke or heat.

This is seen in the "minimum time to alarm" given in individual detector specifications. These times represent the time taken by the detector to reach the alarm condition when responding to a large step change in input.



4.6 Interchangeability:

Any Discovery detector may be replaced by any other type in the range. For example, if a smoke detector proved unsuitable in a particular application, it could be simply replaced with a heat detector set to the appropriate mode, provided that the maximum floor area coverage does not exceed that specified by BS5839: Part 1 or other local code. Discovery detectors can also be used to replace XP95 detectors and again, it is possible to change types, e.g. smoke for heat or vice versa. Factory-new Discovery detectors are set to mid range, equivalent to XP95, and the flashing LED feature is disabled.

Notes

- The control panel must not have a drift compensation algorithm activated when interrogating Discovery detectors.
- 2. When replacing an XP95 detector with a Discovery detector ensure the control panel configuration is modified accordingly.

Servicing Note

The "minimum time to alarm" referred to above is important when detectors are tested in situ, for example using aerosol test gas. A delay in response may be apparent.

Warning: all detectors are supplied with a red cover to protect against dust. The covers should be left in place until commissioning of the system when they should be removed. If, however, further building work is anticipated after commissioning, the covers should be replaced and alternative fire protection arrangements made. When the system is handed over all covers should be removed.

5 Discovery Features - Smoke Detectors

5.1 Drift compensation:

All Discovery smoke detectors include compensation for sensor drift as part of the internal signal processing algorithm. The algorithm will compensate for changes in sensor output caused, for example, by dust in the chamber, and will therefore hold the sensitivity at a constant level even with severe chamber contamination. This increased stability is achieved without significantly affecting the detector's sensitivity to fire.

The compensation level is stored in the detector's memory as a single value between 0 and 31. The normal level, that is, with no compensation applied, is 16. Values above or below this indicate drift towards alarm or away from alarm respectively. For compensation values in the range 4 to 30 the detector is working within its allowable range. A value which is less than 4 or greater than 30 results in a warning flag. A value of zero results in a fault signal. The maximum compensation that can be applied is 31. If further drift occurs, the analogue values will simply track the drift and the detector will become more sensitive. Compensation values are stored in non-volatile memory and will be retained even if detectors are disconnected. With few exceptions, it is possible to use the control panel to ascertain the level of compensation applied at any time. For the Discovery smoke detectors, the compensation algorithms are designed such that the detectors meet the requirements of the European standard EN54–7:2000 in all response modes.

It is possible, through the protocol, to carry out a normalisation procedure which rapidly "updates" the drift compensation. This facility should only be used after a compensated detector has been cleaned and instant confirmation is required. (Otherwise the detector will automatically update itself within 24 hours).

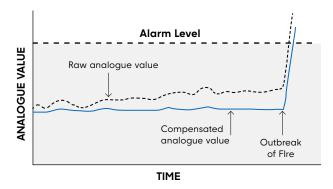


Figure 1 – Drift Compensation Graph



6 Optical Smoke Detector

6.1 Operating Principles:



The Discovery Optical Detector has a white moulded polycarbonate case with wind-resistant smoke inlets. The indicator LEDs are colourless when the detector is in quiescent state and red in alarm. Within the case is a printed circuit board which, on one side, has the light-proof chamber with integral gauze surrounding the optical measuring system and, on the other, the signal processing and communications electronics.

An infra-red light emitting diode within its collimator is arranged at an obtuse angle to the photo-diode. The photo-diode has an integral daylight-blocking filter. The IR LED emits a burst of collimated light every second. In clear air the photodiode receives no light directly from the IR LED, because of the angular arrangement and the chamber baffles. When smoke enters the chamber it scatters light from the emitter IR LED onto the photo-diode in an amount related to the smoke characteristics and density. The photodiode signal is processed to provide an analogue value for transmission when the detector is interrogated.

Mode	Alarm threshold %/m	dB/m	Minimum time to alarm a(sec)
1	1.4	0.06	5
2	1.4	0.06	30
3	2.1	0.09	5
4	2.1	0.09	30
5	2.4	0.11	5

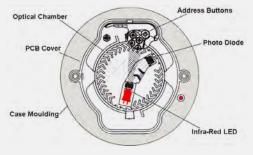


Figure 2 - Top Section - Discovery Optical Smoke Detector

6.2 Product Codes

Product Description	EN54-7	AS7240-7
Discovery Optical Smoke Detector	58000-600AMP	4106-2005



6.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Detector Type	Point type smoke detector for fire detection and alarm systems for buildings	
Detection Principle:	Photo-electric detection of light scattered in a forward direction by smoke particles	
Chamber Configuration:	Horizontal optical bench housing an infra- red emitter and sensor arranged radially to detect forward scattered light	
Sensor:	Silicon PIN photo-diode	
Emitter:	GaAlAs Infra-red light emitting diode	
Sampling Frequency:	1 per second	
Supply Wiring:	Two wire monitored supply, polarity insensitive	
Terminal Functions:	L1 and L2: supply in and out connections +R remote indicator positive connection (internal $2.2K\Omega$ resistance to positive) -R remote indicator negative connection (internal $2.2K\Omega$ resistance to positive)	
Supply Voltage:	17 - 28V DC	
Communication Protocol	Apollo Discovery 5-9V peak to peak	
Ripple Voltage: 2V peak to peak maximum at 0.1Hz 100KHz		
Quiescent Current:	300μA at 24V DC	
Power-up Surge Current:	lmA	
Maximum power up time:	10s	
Alarm Current, LED on:	3.5mA	
Remote output characteristics:	Connects positive line through 4.5KΩ (5mA maximum)	
Clean-air analogue value:	23 +4/-0	
Alarm level analogue value:	55	
Alarm Indicator:	2 colourless Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED	
Temperature range:	-40°C to +70°C	
Humidity:	0% to 95% relative humidity (no condensation or icing)	
Effect of Atmospheric Pressure:	None	
Effect of Wind Speed:	None	
Vibration, Impact & Shock	To EN54-7: 2000	
IP Rating:	44 in accordance with BS EN 60529	
Dimensions:	Detector: 100mm Dia x 42mm H, Detector in Base: 100mm Dia x 50mm H	
Weights:	Detector 105g, Detector in Base:160g	
Material:	Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel	



7 Optical/Heat Multisensor Detector

7.1 Operating Principles:



The Discovery Multisensor construction is similar to that of the optical detector but uses a different lid and optical mouldings to accommodate the thermistor (heat sensor). The sectional view (Fig 3) shows the arrangement of the optical chamber and the thermistor.

The Discovery Optical/Heat multisensory detector contains an optical smoke sensor and a thermistor temperature sensor whose outputs are combined to give the final analogue value. The way in which the signals from the two sensors are combined depends on the response mode selected. The five modes provide response behaviour which incorporates pure heat detection, pure smoke detection and a combination of both. The multisensor is therefore useful over the widest range of applications.

The signals from the optical smoke sensing element and the temperature sensor are independent, and represent the smoke level and the air temperature respectively in the vicinity of the detector. The detector's micro-controller processes the two signals according to the mode selected. When the detector is operating as a multisensor (i.e. modes 1, 3 and 4) the temperature signal processing extracts only rate-of-rise information for combination with the optical signal. In these modes the detector will not respond to a slow temperature increase – even if the temperature reaches a high level. A large sudden change in temperature can, however, cause an alarm without the presence of smoke, if sustained for 20 seconds.

Additional heat sensor information

Discovery optical/heat multisensor detectors manufactured from mid 2009 incorporate additional temperature information that is intended for use in signal processing. Temperature data can be read separately by the control panel (see Note 1) and used to validate an alarm signalled by the multisensor analogue value. An example of this would be a high multisensor analogue value not accompanied by an increase in heat: this would indicate that an agent other than smoke, e.g. steam, had caused the high analogue value.

The exact method of polling to make use of this feature is described in a Technical Sales document available to panel partners. This feature offers protection from false alarms.

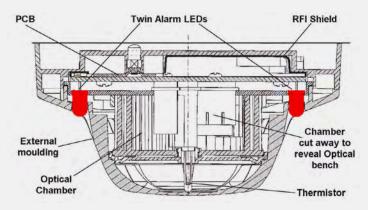


Figure 3 – Sectional View – Discovery Multisensor Detector



Mode	Smoke Sensitivity (grey smoke) %/m dB/m	Temperature Sensitivity	Response Type	Minimum Time to Alarm (seconds)
1	1.1 0.05	>15°C Increase	Multisensor	20
2	2.1 0.09	Not set to heat response	Optical	30
3	2.8 0.12	>21°C Increase	Multisensor	20
4	4.2 0.19	>15°C Increase	Multisensor	20
5	No response to smoke	Refer Mode 5 below	Heat A1R	15

Characteristics of the response modes

The processing algorithms in modes 1 to 4 incorporate drift compensation.

The characteristics of the five response modes are summarised below.

Mode 1 has very high smoke sensitivity combined with high heat sensitivity. This gives a high overall sensitivity to both smouldering and flaming fires.

Mode 2 has a smoke sensitivity similar to that of a normal optical smoke detector. This mode is therefore equivalent to a standard optical detector. It is suitable for applications in which wide temperature changes occur under normal conditions.

Mode 3 has moderate smoke sensitivity combined with a moderate sensitivity to heat. This combination is considered the optimum for most general applications since it offers good response to both smouldering and flaming fires.

Mode 4 has lower than normal smoke sensitivity combined with high heat sensitivity. This makes it suitable for applications in which a certain amount of fumes or smoke is considered normal.

Mode 5 has no smoke sensitivity at all, but gives a pure heat detector response meeting the response time requirements for a Class A1R detector in the European standard EN54–5:2000. In this mode the detector will respond to slowly changing temperatures and has a "fixed temperature" alarm threshold at 58°C. The analogue value in this mode will give the approximate air temperature over the range 15°C to 55°C.

In mode 5, the smoke sensor is still active though it does not contribute to the analogue signal. As a consequence, if the detector is used in a dirty or smoky environment the optical sensor drift flag may be activated in the heat-only mode.

Notes

- 1. This applies only to panels which have been programmed to read the additional information.
- 2. In situ testing of the Multisensor detector should be carried out as for smoke detectors in response mode 2 and for heat detectors in response mode 5. Both optical and heat sensors must be tested in modes 1,3 and 4.
- 3. If the Multisensor is to be used in mode 5, heat detector spacing/coverage should be applied.



7.2 Product Codes

Product Description	EN54-5 & 7 (CEA4021)	AS7240-15	AS1603-1 & 2
Discovery Multisensor Detector	58000-700AMP	4106-2008	201-0094 (58000-730)

7.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Heat: Temperature dependant resistance	Detector Type:	Point type heat detector for fire detection and alarm systems for buildings	
radially to detect forward scattered light Two wire monitored supply, polarity insensitive It and L2: supply in and out connections HR remote indicator positive connection (internal 2.2KΩ resistance to positive) -R remote indicator negative connection (internal 2.2KΩ resistance to positive) -R remote indicator negative connection (internal 2.2KΩ resistance to positive) -R remote indicator negative connection (internal 2.2KΩ resistance to positive) -R remote indicator negative connection (internal 2.2KΩ resistance to positive) -R remote indicator negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive) -R remote negative connection (internal 2.2KΩ resistance to positive negative connection (internal 2.2	Detection Principle:	particles	
Land L2: supply in and out connections	Chamber Configuration:		
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Apollo Discovery 5-9V peak to peak Discoverup Surge Current: 400μA at 24V DC Discoverup Surge Current: ImA Maximum power up time: Ios Narm Current, LED on: 3.5mA Remote output characteristics: Connects positive line through 4.5KΩ (5mA maximum) Clean-air analogue value: 23 +4/-0 Narm level analogue value: 55 Narm Indicator: 2 colourless Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED remperature range: -40°C to +70°C Humidity: 0% to 95% relative humidity (no condensation or icing) Siffect of Atmospheric Pressure: None Siffect of Wind Speed: None P Rating: 44 in accordance with BS EN 60529 Dimensions: Detector: 100mm Dia x 50mm H, Detector in Base: 100mm Dia x 58mm H Weights: Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel Simoke element only: Chamber confirmation: Horizontal optical bench housing infra -red emitter and sensor, arranged radically to light detect forward scattered Simoke: Silicon PIN photo diode Emitter: GaAlAs infra red light emitting diode	Terminal Functions:	+R remote indicator positive connection (internal 2.2K Ω resistance to positive)	
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Clean-air analogue value: 23 +4/-0 Alarm level analogue value: 55 Alarm Indicator: 2 colourless Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED Femperature range: -40°C to +70°C -40midity: 0% to 95% relative humidity (no condensation or icing) Fetct of Atmospheric Pressure: None Fetct of Wind Speed: None Vibration, Impact & Shock To EN54-7: 2000 and EN54-5: 2000 P Rating: 44 in accordance with BS EN 60529 Dimensions: Detector: 100mm Dia x 50mm H, Detector in Base: 100mm Dia x 58mm H Weights: Detector 105g, Detector in Base:160g Material: Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel Smoke element only: Chamber confirmation: Horizontal optical bench housing infra -red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	Alarm Current, LED on:	3.5mA	
Alarm level analogue value: S5 Alarm Indicator: 2 colourless Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED -40°C to +70°C -40midity: 0% to 95% relative humidity (no condensation or icing) None Feet of Atmospheric Pressure: None None None //bration, Impact & Shock To EN54-7: 2000 and EN54-5: 2000 P Rating: 44 in accordance with BS EN 60529 Dimensions: Detector: 100mm Dia x 50mm H, Detector in Base: 100mm Dia x 58mm H Neights: Detector 105g, Detector in Base:160g Material: Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel Smoke element only: Chamber confirmation: Horizontal optical bench housing infra –red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAIAs infra red light emitting diode	Remote output characteristics:	Connects positive line through 4.5KΩ (5mA maximum)	
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Meights: Detector 105g, Detector in Base:160g Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel Smoke element only: Chamber confirmation: Horizontal optical bench housing infra –red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	IP Rating:	44 in accordance with BS EN 60529	
Material: Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel Smoke element only: Chamber confirmation: Horizontal optical bench housing infra –red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	Dimensions:	Detector: 100mm Dia x 50mm H, Detector in Base: 100mm Dia x 58mm H	
Terminals: Nickel plated stainless steel Chamber confirmation: Horizontal optical bench housing infra –red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	Weights:	Detector 105g, Detector in Base:160g	
Horizontal optical bench housing infra —red emitter and sensor, arranged radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	Material:		
radially to light detect forward scattered Sensor: Silicon PIN photo diode GaAlAs infra red light emitting diode	Smoke element only:		
Emitter: GaAlAs infra red light emitting diode	Chamber confirmation:		
	Sensor:	Silicon PIN photo diode	
Campling frequency: 1 per second	Emitter:	GaAlAs infra red light emitting diode	
	Sampling frequency:	1 per second	



8 Ionisation Smoke Detector

8.1 Operating Principles:



The Discovery Ionisation Smoke Detector uses the same outer case as the optical smoke detector and is distinguished by the red indicator LEDs. Inside the case is a printed circuit board which has the ionisation chamber mounted on one side and the signal processing and communications electronics on the other.

The ionisation chamber consists of a reference chamber contained inside a smoke chamber (Fig. 4). The outer smoke chamber has inlet apertures fitted with insect resistant mesh.

At the junction between reference and smoke chambers, the sensing electrode converts variations in chamber current into voltage changes.

When smoke particles enter the ionisation chamber, ions become attached to them with the result that the current flowing through the chamber decreases. This effect is greater in the smoke chamber than in the reference chamber, and the imbalance causes the sensing electrode to become more positive.

The analogue voltage at the sensor electrode is converted to a digital format which is processed to provide an analogue value for transmission to the control panel when the device is polled. The Discovery Ionisation Detector, like all ionisation detectors, has some sensitivity to air movement (wind). The extent to which the analogue value will change depends on the wind speed and on the orientation of the detector relative to the wind direction. Relatively small changes in wind direction can cause significant changes in analogue value.

For wind speeds up to 1m/s (200ft/min) the change in analogue value will not exceed 5 counts. Continuous operation in wind speeds greater than 2m/s (400ft/min) is not recommended. However, wind speeds up to 10m/s (2000ft/min) can be tolerated for short periods and will not under any conditions increase the probability of false alarms. Ionisation smoke detectors are supplied in individual packing with a red lid serving as a dust cover which can be left in place after fitting to prevent ingress of dust and dirt until commissioning of the system takes place. At this point the covers must be removed.

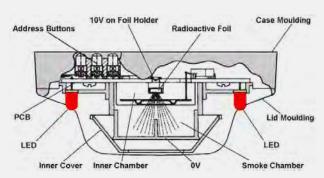


Figure 4 – Sectional View – Discovery Ionisation Smoke Chambe

Mode	Alarm Threshold y value	Minimum time to alarm (sec)
1	0.45	5
2	0.45	30
3	0.70	5
4	0.70	30
5	1.0	5

Table 3 – Ionisation Detector Operating Modes (rates comply with EN54-7: 2000



8.2 Product Codes

Product Description	EN54-7	AS7240-7
Discovery Ionisation	58000-500AMP	4106-2006

Safety Note

In the United Kingdom, ionisation smoke detectors are subject to the requirements of the Radioactive Substances Act 1993 and to the Ionising Radiations Regulations 1999 made under the provisions of the Health and Safety at Work Act 1974.

The detectors, independently tested by the Health Protection Agency (HPA), conform to all the requirements specified in the 'Recommendations for ionisation smoke detectors in implementation of radiation standards' published by the Nuclear Energy Agency of the Organisation for Economic Cooperation and Development (OECD) 1977.

There is no limit to the number of ionisation smoke detectors which may be installed in any fire protection system. Storage regulations depend on local standards and legislation, but, in the UK, up to 500 detectors may be stored in any premises, although there are stipulations on storage facilities if more than 100 ionisation detectors are stored in one building.

At the end of their recommended working life of ten years, ionisation smoke detectors should be returned to the manufacturer for safe disposal.

Guidance on storage and handling details can be requested from:

Radioactive Substances Regulation Function

Environment Agency

Rio House, Waterside Drive

Aztec West, Almondsbury

Bristol BS32 4UD.

Outside the UK, please contact the relevant national agency.



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8.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Detector Type:	Point type smoke detector for fire detection and alarm systems for buildings
Detection Principle:	Ionisation Chamber
Chamber Configuration:	Twin compensating chambers using one single sided ionising radiation source
Radioactive isotope:	Americium 241
Activity:	33.3 kBq, 0.9µСi
Supply Wiring:	Two wire monitored supply, polarity insensitive
Terminal Functions:	L1 and L2: supply in and out connections +R remote indicator positive connection (internal 2.2K Ω resistance to positive) -R remote indicator negative connection (internal 2.2K Ω resistance to positive)
Supply Voltage:	17 - 28V DC
Communication Protocol	Apollo Discovery 5-9V peak to peak
Quiescent Current:	300μA at 24V DC
Power-up Surge Current:	1mA
Maximum power up time:	10s
Alarm Current, LED on:	3.5mA
Remote output characteristics:	Connects positive line through 4.5KΩ (5mA maximum)
Clean-air analogue value:	23 +4/-0
Alarm level analogue value:	55
Alarm Indicator:	2 Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED
Temperature range:	-30°C to +70°C
Humidity:	0% to 95% relative humidity (no condensation or icing)
Effect of Temperature:	Less than 10% change in sensitivity over rated range
Effect of Atmospheric Pressure:	Operating: Suitable for installation up to 2,000m above sea level.
Effect of Wind Speed:	Less than 20% change in sensitivity at speeds up to 10m/s Note: slow changes in ambient conditions will automatically be compensated and will not affect sensitivity.
Vibration, Impact & Shock	To EN54-7: 2000
IP Rating:	44 in accordance with BS EN 60529
Dimensions:	Detector: 100mm Dia x 42mm H, Detector in Base: 100mm Dia x 50mm H
Weights:	Detector 105g, Detector in Base:160g
Material:	Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel



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9 Carbon Monoxide / Heat Multisensor Detector

9.1 Operating Principles



The Discovery CO/Heat Multisensor Detector contains a CO detection cell and a thermistor temperature sensor whose outputs are combined to give the final analogue value. The way in which the signals from the two sensors are combined depends on the response mode selected. The CO/ Heat Multisensor detects the presence of carbon monoxide or heat or a combination of both.

The Multisensor construction is similar to that of a CO detector but uses a different lid in order to expose the thermistor to the surrounding air.

The signals from the CO sensing cell and the thermistor are independent and represent the amount of CO or the temperature present in the vicinity of the detector. When the detector is used in heat only mode (Mode 5) it operates as an A1R rate-of-rise heat detector with a static threshold of 58°C. Discovery CO/Heat Multisensor detectors incorporate additional temperature information that is intended for use in signal processing which is achieved in the same way as that of the Optical/Heat Multisensor.

Characteristics of Response Modes

Mode 1 has very high sensitivity to carbon monoxide combined with moderate sensitivity to heat. This gives a high overall sensitivity to both smouldering and flaming fires.

Mode 2 is set to report the presence of carbon monoxide only.

Mode 3 has moderate sensitivity to carbon monoxide combined with moderate sensitivity to heat and is used for general applications.

Mode 4 has lower than normal carbon monoxide sensitivity combined with moderate heat sensitivity making it suitable to areas where a certain amount of carbon monoxide might be considered normal.

Mode 5 has no response at all to carbon monoxide and acts as a rate-of-rise heat detector.

Notes

- 1. If the Multisensor is to be used in mode 5 heat detector spacing & coverage should be applied. Observe the recommendations of BS5839: Part 1 or other applicable code
- 2. In situ testing of the multisensory detector should be carried out as for CO detectors in response mode 2 and for heat detectors in response mode 5. Both CO and heat sensors must be tested in modes 1, 3 and 4.

Mode	CO Sensitivity (ppm)	Temperature Sensitivity (relative)	Response Type	Minimum time to alarm (seconds)
1	42	>21°C Increase	Multisensor	20
2	45	Not set to heat response	Carbon Monoxide	30
3	52	>21°C Increase	Multisensor	20
4	57	>21°C Increase	Multisensor	20
5	No response to CO	A1Rx	Heat Rate of Rise; Static limit of 58°C	15

x Response is A1R to EN54-5 with fixed upper threshold of 58°C



Table 4 – CO/Heat Multisensor Response Modes

9.2 Product Codes

Product Description	EN54-5, LPS1274 & 1265	AS7240-5
Discovery Ionisation	58000-305AMP	4106-2009

9.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Detector Type:	Point type detector for fire detection and
Detector Type.	alarm systems for buildings
Detection Principle:	CO: Ambient carbon monoxide level Heat: Temperature dependant resistance
Supply Wiring:	Two wire monitored supply, polarity insensitive
Terminal Functions:	L1 and L2 supply in and out connections +R remote indicator positive connection (internal $2.2K\Omega$ resistance to positive) -R remote indicator negative connection (internal $2.2K\Omega$ resistance to positive)
Supply Voltage:	17 - 28V DC
Communication Protocol	Apollo Discovery 5-9V peak to peak
Quiescent Current:	400μA at 24V DC
Power-up Surge Current:	lmA
Maximum power up time:	10s
Alarm Current, LED on:	3.5mA
Remote output characteristics:	Connects positive line through 4.5KΩ (5mA maximum)
Clean-air analogue value:	25 ±2
Alarm-level analogue value	55
Alarm Indicator:	2 Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED
Storage Temperature:	Continuous +10 to +30°C
Operating Temperature:	Continuous 0°C to +50°C Transient -20° to +55°C (no condensing or icing)
Operating Pressure:	Atmospheric pressure ±10%
Humidity:	Continuous 15 to 90% relative humidity; Transient 0 to 99% relative humidity
Effect of Temperature on CO Cell:	Less than 15% change in sensitivity over rated range
Effect of Wind on CO Cell:	None
Minimum CO Cell life:	7 Years (assumes regular checks are satisfactory)
Transport Pressure:	If air freighted this detector should be carried in a pressurized hold
Vibration, Impact & Shock	To EN54
IP Rating:	44
Dimensions:	Detector: 100mm Dia x 54mm H, Detector in Base: 100mm Dia x 60mm H
Weights:	Detector 105g, Detector in Base:160g
Material:	Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel



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10 Carbon Monoxide Detector10.1 Operating Principles:



Discovery CO fire detectors contain a long-life electrochemical carbon monoxide sensor which is tolerant of low levels of common vapours and household products. The sensing technology is fast, accurate and needs only very low power. The detection capabilities are enhanced by a rate sensitive response. Fast rises in the carbon monoxide level are often associated with hot fires and the detector will respond earlier under these conditions.

The analogue reply from the detector is rate limited to remove nuisance alarms resulting from short-term high levels caused by sources such as pipe smokers or gas flame ignition.

Application

CO detectors do not detect smoke particles or heat and are not universal replacements for smoke detectors. Apollo does not endorse the use of CO detectors as the main method of fire detection if:

- · the protected area is an escape route
- there is a requirement to detect overheating of electrical equipment or cables
- the protected area is exposed to sources of CO such as vehicle exhausts, or to hydrogen or to high levels of alcohol vapour as emitted by some cleaning agents
- there is a requirement to detect fires involving flammable liquids

CO fire detectors are particularly suitable for supplementing smoke detection when there is:

- · a deep seated smouldering fire risk
- · a risk of fire starting in an enclosed space
- · a likelihood of stratification taking place

Carbon monoxide detectors may be used as the primary fire detector in areas where the following conditions exist:

- · the main risk is smouldering fires
- optical smoke detectors are deemed unsuitable (see 'False Alarms' below)
- the fire compartment is not greater than 50m²

Typical applications include hotel bedrooms, halls of residence, sheltered accommodation and hospital wards.

Detector Sitting

CO fire detectors should be sited using the recommendations from BS5839: Part 1 (or other applicable code).

In the development of a fire, smoke and CO in the smoke plume is spread by convection to a fire detector. As CO is a gas, it further spreads, like smells, by diffusion. For this reason CO may reach a detector faster than smoke would. This potential advantage can be exploited when designing a fire protection system and CO detectors may be used for supplementary detection. Equally, the opposite effect might occur, with CO moving away from a detector. **The behaviour of CO is therefore unpredictable** and diffusion should not be relied on when designing a fire protection system.



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False Alarms

Carbon monoxide detectors are less susceptible than smoke detectors to false alarms from sources such as toast, steam, cooking, plumbing work and hair spray. They may therefore be used in **some** applications in which smoke detectors would be susceptible to unwanted alarms.

Conversely, they may be more susceptible than smoke detectors to false alarms from fumes containing CO, such as vehicle exhausts, open fires and gas appliances.

Notes:

- 1. Discovery CO detectors should not be used with isolating base 45681-321. Use 45681-284.
- 2. It is necessary to wait 30s after power-up to receive valid data from the CO detector.

Limitations

Carbon monoxide detectors also have important limitations. They are set to a higher sensitivity than the maximum allowed by the domestic CO alarm standard and will respond to CO from faulty gas appliances or vehicle exhausts. These detectors **should not** be used in place of carbon monoxide alarms complying with BS7860 or UL2034.

Operating Modes

The Discovery CO detector has five operating modes, each having a set combination of sensitivity and response delay, which the user can select for any given application. See table below.

Drift Compensation

In view of the inherent stability of CO cells, there is no need for Discovery CO detectors to compensate for drift. Discovery CO detectors are set to report a drift value of 16.

Cell Test

The Discovery carbon monoxide fire detector has a remote test feature, which is used to verify that the electrochemical cell is fitted and that it is active. A test must be carried out at least once a year but preferably more frequently to ensure that the cell has not dried out. (Note that the cell will not be affected by the test, even if the remote test is carried out once a day.) If the test indicates a sensor failure, i.e. the detector returns a pre-set analogue value of 25, the detector should be returned to the manufacturer for cell replacement and detector recalibration. When carrying out the cell test, observe the 30s delay referred to above.

Precautions When Investigating Alarms

It is important to remember that CO is a colourless, odourless gas, which is not directly detectable by human senses. If a CO fire detector is in an alarm condition, it is possible that a dangerous level of CO exists around the detector. Extreme care must be taken when investigating alarms from CO fire detectors even if no combustion products can be seen or smelled. Because of this danger, it is imperative that CO fire detectors are correctly identified at the control panel so that personnel investigating alarms may take the relevant precautions.



Maintenance and Service

The electrochemical cell used in the Discovery CO fire detector has a more limited life than would normally be expected from a smoke detector. In a typical environment, the life of the cell is seven years.

High temperature or low relative humidity can, however, reduce the life significantly. The limits given in the section '**TECHNICAL DATA**' overleaf should be carefully observed.

It is essential that systems using CO fire detectors be correctly maintained and that the maintenance schedule include functional testing of the CO fire detectors. CO fire detectors will not respond to the aerosol testers commonly used for the in-situ testing of smoke detectors. The Apollo (No Climb) detector tester with a CO test gas canister can be used to test CO detectors. If there is any doubt over the sensitivity of a Discovery CO fire detector it should be returned to Apollo for servicing and calibration.

Note: The CO detector cannot be tested with the Discovery Test Set

Health and Safety Guidelines

This product contains a sealed electrochemical cell and in normal usage represents no chemical hazard in the sense of COSHH and the Health and Safety at Work Act 1974. Chemical hazard can, however, arise if the following notes on storage, handling and disposal are not observed.

For maximum life, the product should be stored before installation in clean dry conditions between 0°C and 20°C. It should not be exposed to temperatures outside the range -40°C to +55°C or to organic vapours. The electrochemical cell contained in this product is fitted into sockets on the printed circuit board; to avoid damage to the cell do not remove it. The electrochemical cell contains sulphuric acid in a relatively concentrated state. In the event of leakage (which may be caused by mechanical damage or use outside the operating specification for the cell) the cell should be removed from the detector using protective gloves. Avoid contact with any liquid. If skin or eye contact with the electrolyte occurs, wash immediately with plenty of water and obtain medical advice. All traces of electrolyte should be washed away with copious amounts of clean water. The cell should be disposed of according to local waste management requirements and environmental legislation. It should not be burnt since it may release toxic fumes.

Mode	Alarm Threshold (ppm)	Minimum time to alarm (seconds)	Typical application	
1	30	60	Sleeping with no ambient CO	
2	45	30	General use fast response such as supplementary protection in atria	
3	45	General use and sleeping risk with some low level CO (such as from light smoking or an unventilated gas fire)		
4	60	30	General smoking area and supplementary detection of deep seated fires such as laundry rooms	
5	75	30	Supplementary use in kitchen or boiler room	



10.2 Product Codes

Product Codes		AS1603-14
Discovery Carbon Monoxide Detector	58000-300AMP	201-0102 (58000-330)

10.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Detector Times	Daint town a data at a few flow data at in a mad all more
Detector Type:	Point type detector for fire detection and alarm systems for buildings
Detection Principle:	Ambient carbon monoxide level
Supply Wiring:	Two wire monitored supply, polarity insensitive
Terminal Functions:	L1 and L2 supply in and out connections +R remote indicator positive connection (internal 2.2K Ω resistance to positive) -R remote indicator negative connection (internal 2.2K Ω resistance to positive)
Supply Voltage:	17 - 28V DC
Communication Protocol	Apollo Discovery 5-9V peak to peak
Quiescent Current:	300μA at 24V DC
Power-up Surge Current:	lmA
Maximum power up time:	10s
Alarm Current, LED on:	3.5mA
Remote output characteristics:	Connects positive line through 4.5K Ω (5mA maximum)
Clean-air analogue value:	25 ±2
Alarm level analogue value:	55
Alarm Indicator:	2 Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED
Storage Temperature:	Continuous +10 to +30°C Transient: -40°C to +55°C (no condensation or icing)
Operating Temperature:	Continuous 0°C to +50°C Transient -20° to +55°C (no condensing or icing)
Operating Pressure:	Suitable for installation up to 2,000m above sea level
Operating Humidity:	Continuous 15 to 90% relative humidity; Transient 0 to 99% relative humidity
Effect of Temperature on CO Cell:	Less than 15% change in sensitivity over rated range
Effect of Wind:	None
Minimum CO Cell life:	7 Years (assumes regular checks are satisfactory)
Transport Pressure:	If air freighted this detector should be carried in a pressurized hold
Vibration, Impact & Shock	To EN54-7: 2000
IP Rating:	54 in accordance with BSEN60529
Dimensions:	Detector: 100mm Dia x 42mm H, Detector in Base: 100mm Dia x 50mm H
Weights:	Detector 105g, Detector in Base:160g
Material:	Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel



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11 Heat Detector11.1 Operating Principles:



Discovery heat detectors have a common profile with ionisation and optical smoke detectors but have a low air flow resistance case made of self extinguishing white polycarbonate.

The Discovery Heat Detector uses a single thermistor to sense the air temperature at the detector position. The thermistor is connected in a resistor network, which produces a voltage output dependent on temperature. The design of the resistor network, together with the processing algorithm in the microcontroller, gives an approximately linear characteristic from 10°C to 80°C. The linear signal is further processed, depending on the response mode selected, and converted to an analogue output.

For the European standard version of the detector, the five modes correspond to five "classes" as defined in EN54-5:2001. The classes in this standard correspond with different response behaviour, each of which is designed to be suitable for a range of application temperatures. All modes incorporate "fixed temperature" response, which is defined in the standard by the "static response temperature". The application temperatures and static response temperatures for all response modes are given in Table 6. In addition to the basic classification, a detector may be given an "R" or "S" suffix. The "R" suffix indicates that the detector has been shown to have a rate-of- rise characteristic. Such a detector will still give a rapid response even when starting from an ambient temperature well below its typical application temperature. This type of detector is therefore suitable for areas such as unheated warehouses in which the ambient temperature may be very low for long periods.

The "S" suffix on the other hand indicates that the detector will not respond below its minimum static response temperature even when exposed to high rates of rise of air temperature. This type is therefore suitable for areas such as kitchens and boiler rooms where large, rapid temperature changes are considered normal.

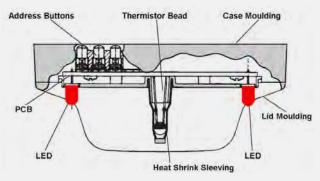


Figure 5 - Sectional View - Discovery Heat Detector

Mode	Class EN54-5	AS1603-1		cation rature Max	Statio Min	: Response Tempe Typical	erature °C Max
1	A1R	Туре А	25	50	54	57	65
2	A2R	Туре А	25	50	54	61	70
3	A2S	Туре В	25	50	54	61	70
4	CR	Туре С	55	80	84	90	100
5	CS	Type D	55	80	84	90	100

Table 6 – Heat Detector Response Modes

For air temperature in the range 15°C to 55°C, the analogue value for a detector in mode 1 will correspond approximately to the air temperature.



11.2 Product Codes

Product Description	EN54-4	AS7240-7	AS1603-1
Discovery Heat Detector	58000-400AMP	4106-2007	201-0089 / 201-0090 (58000-430)

11.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Detector Type:	Point type heat detector for fire detection and alarm systems for buildings		
Detection Principle:	Heat sensitive resistance		
Supply Wiring:	Two wire monitored supply, polarity insensitive		
Terminal Functions:	L1 and L2 supply in and out connections +R remote indicator positive connection (internal $2.2K\Omega$ resistance to positive) -R remote indicator negative connection (internal $2.2K\Omega$ resistance to positive)		
Supply Voltage:	17 - 28V DC		
Communication Protocol	Apollo Discovery 5-9V peak to peak		
Quiescent Current:	400μA at 24V DC		
Power-up Surge Current:	lmA		
Maximum power up time:	10s		
Alarm Current, LED on:	3.5mA		
Remote output characteristics:	Connects positive line through 4.5KΩ (5mA maximum)		
Alarm level analogue value:	55		
Alarm Indicator:	2 Light Emitting Diodes (LEDs); illuminating red in alarm. Optional remote LED		
Temperature Range:	Maximum operating – refer table above Minimum operating (no condensing/icing) -40°C Storage -40°C to +80°C		
Operating Humidity:	0 to 90% relative humidity (no condensation)		
Vibration, Impact & Shock	To EN54-5: 2001		
IP Rating:	54 in accordance with BSEN60529		
Dimensions:	Detector: 100mm Dia x 42mm H, Detector in Base: 100mm Dia x 50mm H		
Weights:	Detector 105g, Detector in Base:160g		
Material:	Detector housing: White polycarbonate rated V-0 in accordance with UL 94. Terminals: Nickel plated stainless steel		



12 Mounting Bases

12.1 Technical Description:



Item No	Description
45681-210AMP	XP95/Discovery Detector Base with Xpert Card

All detectors in the Discovery range fit into XP95 mounting bases. An earth connection is not required for either safety or correct operation of detectors. The ground (earth) terminal is isolated and is provided for tidy termination of grounded conductors or cable screens and to maintain earth continuity where necessary. All terminals are marked according to their function.

Bases have a wide interior diameter for ease of access to cables and terminals and there are two slots for fixing screws. The slots enable two fixing screws to be located at a spacing of 51 to 69mm.

Detectors fit into bases one way only, without snagging, and require clockwise rotation without push force to be plugged in.

Universal address cards, known as XPERT cards, are supplied with all bases. Consult the coding guide in the installation instructions to determine which pips are to be removed from the card to give the correct address. Lay the card on a flat surface, pips down, insert a screwdriver into the slot on the reverse of the pip to be removed and give a firm twist.

When the card is coded, insert it into the slot in the side of the appropriate base, making sure that the card locks itself into place. As a detector is inserted into the base, the remaining pips operate the address buttons on the detector and the detector electronics reads the address.

The bases are 100mm diameter and have five terminals:

Terminal Description		Туре
LI	Line In and Line Out	Double Terminal
L2 Line In and Line Out		Double Terminal
-R Remote LED negative supply		Double Terminal
+R	Remote LED positive supply	Double Terminal
E	Earth	Single Terminal



13 Manual Call Point

13.1 Operating Principles:



Item No	Description
58100-908AMP	Discovery Manual Call Point with Isolator
58100-910AMP	Discovery Manual Call Point

The Discovery EN54–11:2001 compliant Manual Call Point (MCP) is based on the KAC conventional MCP range. It is electronically and mechanically compatible with previous call points based on KAC's World Series product.

The address of each call point is set at the commissioning stage by means of a seven-segment DIL switch. If an MCP is activated, it interrupts the normal protocol to give a fast response.

A single bi-coloured alarm LED is provided on the call point. This LED is controlled, independently of the call point, by the control panel and may be set to flash each time the call point is polled. The red LED is lit when the call point has been activated and sent into alarm. On the isolated versions an amber/yellow LED indicates a short circuit on the loop wiring either side of the call point.

Call points can be remotely tested from the panel by transmission of a single bit in the communications protocol. Call points respond by providing a value of 64 which corresponds to the alarm value. The panel should recognise this response as a test signal and should not raise a general alarm.

The Discovery Manual Call Point incorporates an integral short circuit isolator together with a resettable element and a backbox for surface mounting as standard. If a glass option is required, spare glasses are available on request. For ease of installation Discovery manual call points are supplied with clip-on terminal blocks and a connector which allows continuity testing before call points are commissioned.

To provide additional protection against accidental operation, a transparent hinged cover with a locking tag, is available, which can be fitted to the manual call point. Please note that the call point does not conform to EN54-11:2001 when this lid is fitted and secured with the locking tag.



13.2 Non Standard Call Points:



Discovery waterproof (IP67) manual call points are available in red or yellow. For special purposes, such as initiating 'Hazard' alarm, specially coloured call points can be used on the fire system – see table below. However, these do not conform to EN54-11:2001 requirements.

Item No	Colour	Deformable Element	Backbox for surface	Isolator	Non- Isolator	Waterproof IP67 Rated
58100- 908AMP	Red	•	•	•		
58100- 951AMP (213-0067)	Red	•	•	•		•
58100-926	White	•	•		•	
58100-927	Yellow	•	•		•	
58100-928	Blue	•	•		•	
58100-929	Green	•	•		•	
58100-953	Yellow	•	•	•		•

Table 7 – Manual Call Point Item Numbers

13.3 Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Call Delicat Torre	Deferments also and
Call Point Type:	Deformable element
Call Point Principle:	Operation of a switch
Alarm Indicator:	Red Light Emitting Diode (LED)
Fault Indicator:	Amber/Yellow Light Emitting Diode (LED)
Supply Wiring:	Two wire monitored supply, polarity insensitive
Loop Connections:	Terminal Block L1 –ve and L2 +ve supply in and out connections
Operating Voltage:	17 - 28V DC
Communication Protocol:	Apollo Discovery 5-9V peak to peak
Quiescent Current:	100μA at 24V DC
Power-up Surge Current:	1mA
Maximum power up time:	1s
Alarm Current, LED on:	4mA
Normal analogue value:	16
Alarm State Value:	64
Temperature Range:	-20°C to +60°C
Humidity:	0 to 90% relative humidity (no condensation)
Compliance Standard:	To EN54-11: 2001, EN54-17:2005 (isolated version)
IP Rating:	24D IP67 (weatherproof)
Dimensions:	89mm x 93mm x 26.5mm (manual call point) 87mm x 87mm x 32mm (back box)
Weights:	Flush Mounted: 110g Surface Mounted: 160g
Material:	Housing: Red self-coloured polycarbonate/ABS

Ancillary Items:

Item No	Description	
26729-152	Hinged Cover	
26729-179	Security Locking Tags for above (pack of 5)	
26729-155 Discovery Glasses		



14 Interfaces



A comprehensive range of interfaces for use with Discovery systems and incorporating the Ampac fire alarm control panels is available. They are designed to enable fire protection systems to be engineered simply and effectively without the need for custom-designed equipment.

These interfaces are available in three types of housing. The standard interfaces are designed to be surface or flush-mounted while the DIN-rail versions feature enclosures that clip to a standard 35mm DIN rails (DIN46277) or are screwed to the base of a larger enclosure. Miniature interfaces use very compact enclosures for installation into other equipment.

The standard interface range is fitted with bi-directional, short-circuit isolators. These interfaces allow for easier installation when large numbers of interfaces are required.

The following interfaces may be incorporated into Discovery systems:

- Input/Output Unit provides a relay output and one monitored input
- 3-channel Input/Output Unit provides 3 relay outputs and 3 monitored inputs
- Mains Switching Input/Output Unit switches machinery operating at 230V
- · Output Unit provides one relay output
- · Zone Monitor controls a zone of conventional detectors
- · Switch Monitor monitors the operation of a switch
- Switch Monitor Plus monitors the operation of a switch; also incorporates a time delay
- Sounder Controller controls the operation of conventional sounders
- Mini Switch Monitor monitors the operation of a switch and is small enough to fit into other equipment

For further information on the range of compatible interfaces refer to Ampac Product Guide MAN3040.



15 Isolators



All XP95 isolators and isolating bases are suitable for use with Discovery detectors and manual call points. These are:

For further information on the use of isolators in Discovery systems refer to Ampac Product Data sheet PDS201-9001.

15.1 Product Codes

Product Description	Product Number	Item Number
XP95/Discovery Isolating Base with Xpert Card	45681-284AMP	201-0125
XP95/Discovery Isolator	55000-720AMP	201-0172
XP95/Discovery Isolator Base (for above)	45681-211AMP	201-0006



16 Sounder Beacon Base



The Discovery Sounder Beacon Base is a multifunctional device comprising a mounting base for Discovery fire detectors, a sounder, a beacon and a short-circuit isolator.

The Discovery Sounder Beacon Base is used to provide audible and visual warning of fire and is controlled by the fire control panel by means of the Discovery protocol. The particular features of this base are available only when it is being controlled by the full Discovery protocol with the panel programmed accordingly. Information on features should be requested from the panel manufacturer.

The Discovery Sounder Beacon Base can be used with a detector fitted or with a cap for operation as a stand-alone alarm device.

The right tone for your installation

The Discovery Sounder Beacon Base offers a choice of 15 evacuation tones, including a standard evacuation tone. One of these tones is selected during commissioning in order to suit local regulations or customs. The tones include those required by Dutch, Swedish, German, Australian, New Zealand and North American standards as well as the UK. Whichever evacuation tone is selected there is a secondary tone which may be used for alerting or warning of a possible evacuation.

The right level of sound

The sounder is set during commissioning to one of 7 levels of sound, the highest level being nominally 90dB(A). At 60dB(A) the lowest level falls outside the scope of the standard, EN54. It has been included to provide a very local warning for the use of personnel in particular environments, such as nurse stations in hospitals.

Flexibility of group addressing

In many installations a fire alarm must be raised by switching more than one sounder beacon to alert or alarm simultaneously. This is achieved with Discovery Sounder Beacon Bases by assigning devices to groups on commissioning, with the group information being stored in each device. One command will then switch all devices in the group.

Sounder, beacon or both

The Discovery Sounder Beacon Base normally switches both sounder and beacon to provide an alert or evacuation signal. The sounder and beacon of the Discovery Sounder Beacon Base can, however, be switched independently of each other by the control panel.

Location-specific volume setting

Detectors and sounder beacons are installed in many different types of environment. When configuring the Discovery Sounder Beacon Base, the adjustment of volume can be done at the point of installation. The commissioning engineer simply sets the control panel to 'Setup' and then walks from one device to the next to set the required volume, using a magnetic wand, part no 29650-001.

When all devices have been set the control panel is used to register all the individual volume settings.



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Features

- · 15 evacuation tones and 15secondary or alert tones
- · 7 volume levels
- · Software-defined group addressing
- Alarm switching by individual device, by group or of all devices on loop
- · Independent control of sounder and beacon
- · Set-up and testing of devices at point of installation
- · Isolator status information

Product Description	EN54-3
Discovery Sounder Beacon Base with Indicator	45681-393AMP
White Base Sounder Cap	45681-292
Red Base Sounder Cap	45681-293

Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Audio/Visual Type:	Point type sounder/beacon for fire detection and alarm systems for buildings
Operating Voltage:	17-28V d.c. (polarity sensitive)
Protocol Pulses:	5-9V
Current consumption at 24V:	Switch on surge, <1s = 1.2mA Quiescent = 350µA Device operated at maximum volume = 8mA
Maximum sound output at 90°:	90±3dB(A) Sound pressure level data is published in Product Data Sheet PDS201- 9002
Operating Temperature:	-20°C to +60°C
Humidity (no condensation or icing):	0-95%
IP Rating:	21D

Note: do not connect XP95 sounders if Discovery sounders are being used.



17 Open Area Sounder Beacon



The Discovery® Open Area Sounder Beacon is an alarm device comprising a sounder, a beacon and a short circuit isolator for use with Discovery detection systems. It is supplied with a mounting base which incorporates a short-circuit isolator.

The Discovery Open Area Sounder Beacon is used to provide audible and visual warning of fire and is controlled by the fire control panel by means of the Discovery protocol. The particular features of this sounder beacon are available only when it is being controlled by the full Discovery protocol with the panel programmed accordingly. Information on available features should be requested from the panel manufacturer.

Features & advantages

These are identical to the Discovery Sounder Beacon Base but the Open Area Sounder Beacon is a wall mounted stand alone device that produces a higher sound output of up to 100dB(A).

Product Description	EN54-3
Discovery Sounder Beacon Red Open-Area	58000-005AMP
Discovery Sounder Beacon White Open-Area	58000-007AMP

Technical Data:

Specifications are typical and given at 23°C and 50% relative humidity unless specified otherwise.

Visual Type:	Point type beacon for fire detection and alarm systems for buildings
Operating Voltage:	17-28V d.c. (polarity sensitive)
Protocol Pulses:	5-9V
Current consumption at 24V:	Switch on surge, <1s = 1.2mA Quiescent = 350µA Device operated at maximum volume = 8.2mA
Maximum sound output at 90°:	100dB(A) Sound pressure level data is published in Product Data Sheet PDS201-9002
Operating Temperature:	-20°C to +60°C
Humidity (no condensation or icing):	0-95%
IP Rating:	65



18 Maintenance of Detectors

Detectors should be maintained according to BS5839 or other locally applicable code. Test equipment can be ordered from Ampac for testing smoke and heat detectors. Detectors should not be cleaned in the field except for careful removal of exterior dirt with a damp cloth. For cleaning and recalibration detectors should be returned to the manufacturer or to the local distributor.).

19 Application of Discovery Detectors

The process of designing a fire detection system using Discovery detectors is the same as that used for any other detector range, except that Discovery offers more choices to the system designer. The principles set out in relevant codes of practice such as BS5839: Part 1 should be followed in any system design. The notes below are intended to supplement the codes of practice and to give some specific guidance on the choices available with the Discovery range.

Choice of Detector Type

The choice of detector from the Discovery range follows the well established principles of system design. That is, the optimum detector type will depend on the type of fire risk and fire load, and the type of environment in which the detector is sited.

For general use, smoke detectors are recommended since these give the highest level of protection. Smoke detectors from the Discovery range may be ionisation, optical or multisensory types. The most widely used single sensor detector is the optical smoke detector. For the greatest versatility in designing fire detection systems the optical/heat multisensor is the detector of choice.

lonisation smoke detectors are excellent at detecting small particle smoke and providing early warning of a fire but they must be used in an environmentally friendly way.

The optical/heat multisensor is basically an optical smoke detector and will therefore respond well to the smoke from smouldering fires. In response modes 1, 3 and 4, however, (ie, in the multisensor modes) the detector also senses air temperature. This temperature sensitivity allows the multisensor to give a response to fast burning (flaming) fires which is similar to that of an ionisation detector. The multisensor can therefore be used as an alternative to an ionisation detector while still retaining the benefits of an optical smoke detector.

Where the environment is smoky or dirty under normal conditions, a heat detector may be more appropriate. It must be recognised, however, that any heat detector will respond only when the fire is well established and generating a high heat output. The Discovery heat detector can be used in a wide range of conditions by selecting the correct mode (see Table 9).

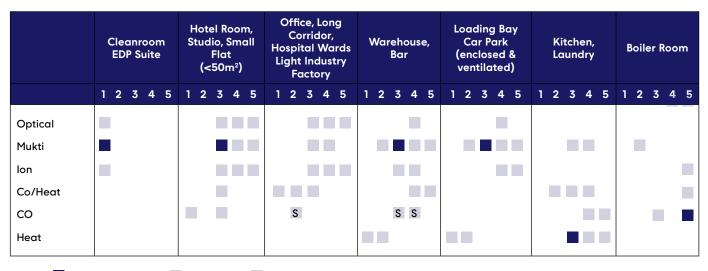
The relative performance of the six detector types for different fire types is given in Table 8.



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	Optical	Multisensor	Ionisation	CO/Heat	со	Heat
Overheating/thermal decomposition	Very Good	Very Good	Poor	Very Poor	Very Poor	Very Poor
Smouldering/glowing combustion	Good	Good	Moderate /Good	Excellent	Excellent	Very Poor
Flaming combustion	Good	Good	Very Good	Moderate	Poor	Poor
Flaming with high heat output	Good	Very Good	Very Good	Very Good	Moderate	Moderate /Good
Flaming – clean burning	Very Poor	Moderate /Good	Poor	Moderate /Good	Very Poor	Moderate /Good

Table 8 – Relative Performance of Detectors in Test Fires



KEY Recommended Suitable S Suitable as supplement Table 9 – Discovery Response Mode Selection Grid

20 Acknowledgement

The Discovery range of detectors and products are manufactured for Ampac by Apollo Fire Detectors Ltd.

UNCONTROLLED DOCUMENT

NOTE: Due to AMPAC's commitment to continuous improvement specifications may change without notice.



Choice of Response Mode

A major objective in designing a detection system is to achieve the best detection performance while keeping the number of unwanted alarms at a low level. Unwanted alarms are normally caused by environmental influences. For any given environment, unwanted alarms will, as a rule, be more frequent for detectors of higher sensitivity.

It has already been pointed out that the response modes for Discovery detectors correspond to different sensitivity to fire, with response mode 1 being more sensitive than mode 5. It follows, then, that Discovery

detectors set to mode 1 will be most suitable for environments in which sources of unwanted alarms are rare. Such environments include clean rooms and computer suites.

At the other extreme, response mode 5 will be suited to more dusty or smoky environments such as loading areas where diesel forklift trucks are operating. Response mode 3 is a general-purpose setting for which the response is similar to that of the corresponding XP95 detector.

It will be seen, then, that it is often more useful to think of particular response modes being suited to different environments rather than simply having different sensitivity to fire. Table 9 shows response modes for Discovery detectors that are considered suitable for different environment types. Any of those identified as suitable should give acceptable performance. The recommended detector/mode combinations will give the best available performance from Discovery.

Time-related systems

Discovery detectors are particularly useful for installations in which it is desirable to set different detector response characteristics at different times of the day because of changes in the environment. For example, if an industrial process generates smoke or fumes during working hours and the area is clean at other times the optimum response mode will be different at different times of the day. Outside working hours the sensitivity can be switched to a higher level to maintain maximum protection.

The Discovery multisensor is especially suitable for time-related systems. Because its response can be switched from a pure heat response to a sensitive multisensor smoke response, it can be optimised for very clean or dirty (smoky) environments. However, if mode switching between heat and smoke (or multisensor) modes is used, it is important to remember that the area coverage in the heat-only mode is less than that of the smoke or multisensory modes. The detector spacing must therefore be based on the heat detector spacing of the relevant standard.



EvacUElite Voice Alarm & Emergency Voice Communication System





EvacUElite 24U & 13U Cabinets

- ✓ Conforms to EN54-16 and EN54-4.
- ✓ Easy to navigate touch screen user interface.
- ✓ Fully scalable system architecture.
- ✓ Software supports up to 512 Voice Alarm Zones
- ✓ Designed to meet the requirements for EN and BS5839-9 Code of Practice installation requirements.
- ✓ 1024 EVCS Outstations conforming to BS5839-9 Code of Practice.
- ✓ Networkable up to 64 nodes using fibre optic, Cat5/6 or two core 1.5mm twisted copper cable.
- ✓ Background Music Inputs.
- Dual 25 Watt, 50 Watt, & 150 Watt Amplifier options.
- Configuration Tool (PC App) with integrated sequence simulator.

Product Overview

The EvacU^{Elite} is Ampac's next generation of Voice Alarm Control and Indicating Equipment (VACIE) with a fully integrated Emergency Voice Communication System (EVCS).

The system is designed to receive input signals from a fire detection system then broadcast and facilitate the orderly evacuation of buildings (or large complexes) in the event of a fire alarm or emergency evacuation management plan or lockdown situation.

The EvacU^{Elite} supports a high-level interface to an Ampac FireFinder^{PLUS} in a combination or individual cabinets. Low level interface is available for third party fire detection systems via hardwired inputs.

Each cabinet size supports a number of universal rack frame assemblies, touch screen graphical user interfaces, power supplies and module cards.

The primary graphical touchscreen user interface incorporates the menu system, common and individual controls and indicators for Voice Alarm Zones and EVCS Outstations.

Secondary graphical user interfaces support additional individual controls and indicators for Voice Alarm zones to suit the quantity required.

Universal rack frames accommodate the following cards:

- · CPU Card / Network Interface Card.
- 8 Way Output Cards (Strobes & VADs) supports single end O/Ps or 2 wire reverse polarity connection.
- 8 Input Multi-Purpose Interface Card (FIP inputs or others).
- · Dual 25 Watt Amplifier Card.
- · Single Output 50 Watt Amplifier Card.
- 150 Watt Amplifier with Built in 4 Way Splitter Card.
- 4 Way Radial Interface Card for EVCS Outstations.
- Dual Loop EVCS Interface Card (supports 20 Outstations per loop interface, 40 total).



EvacUElite Voice Alarm & Emergency Voice Communication System

Networking Capability

The EvacU^{Elite} can be networked, and supports up to 64 nodes in a fault tolerant loop network. This allows monitoring and control to be taken from multiple locations on site, ultimately dictated by a programmable hierarchy system design.

Networking communication mediums include multimode and single mode fibre optic cable, CAT 5/6 cable and two core twisted copper.

Emergency Voice Communication System (EVCS)

The Emergency Voice Communication System supports two interfaces options for Outstations (Emergency Phone).

The first is the traditional radial or point to point connection. This allows a single pair cable to be routed to each Outstation. Each Outstation is also fitted with a remote buzzer output, required when the Outstation is mounted inside a security enclosure.

The second interface is a fault tolerant design that allows the Outstation to be wired in a loop configuration saving on install time and cabling costs. The innovative two wire design allows further savings compared to similar four wire market configurations. Each Outstation is fitted with a short circuit isolator to ensure all Outstations on the loop remain operational with a short circuit condition on the loop.

Each Outstation is fitted with a connection for an Emergency Alarm Initiating Device (EAID). The Outstation programming and zone association of a connected EAID is done through the configuration tool.

Audio

The EvacU^{Elite} uses digital audio throughout—including the network. The tone generation of all Voice Alarm signals are handled within software. Pre-recorded messages are stored as audio files which can be distributed according to the programmed configuration.

Audio mapping software allows any audio source or file to be routed to any amplifier. This allows multiple Voice Alarm signals (Bespoke Tones and Messages) to be broadcast as part of a phased Voice Alarm evacuation or life safety sequence.

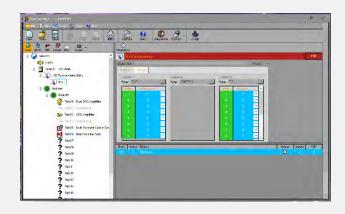
Configuration Tool

Programming of the EvacU^{Elite} is done by a highly flexible, easy to use configuration tool (PC App), which enables the system to be custom configured to the site requirements.

The configuration tool supports USB connection to the panel to allow upload application files and configuration files and download configuration files and log files. This is complemented by a network send function to ensure the ease of single point programming.

A specialized sequence builder and simulator is built into the configuration tool. The sequence builder enables the sequences to be configured as per requirements and includes a sequence simulator, allowing the sequences to be tested prior to site implementation and commissioning.

The EvacU^{Elite} supports complete user programming flexibility to ensure the seamless functionality and integration of ever changing consultant and site engineering requirements.





EvacU^{Elite} Voice Alarm & Emergency Voice Communication System

Specifications	
Cabinet Options	13U Wall Mount & 24U Floor Standing
Dimensions (mm)	13U - H 900 x W 650 x D 380 24U - H 1800 x W 650 x D 380
External Operating Voltage	204 - 264 V AC
Max No. of Voice Alarm Zones	512
Max No. of Outstations	1024
Max No. of Nodes	64
Amplifiers Sizes	Dual 25 Watt, 50 Watt & 150 Watt (4 Way Splitter)
Output to Warning Devices (Visual) Contacts Rated at 2 Amps Max Current Draw 6 Amps	2 Wire Single End O/Ps 8 x 750mA OR Reverse Polarity Option 4 O/Ps x 1.5 Amps Each
Graphical User Interfaces	13U - 4 24U - 8
Universal Rack Frames	13U - 2 24U - 5
Temperature	-5°C to +50°C
Humidity	0% to 95% (Non-Condensing)
Networking Specifications (Node to Node)	2 core 1.5mm2 twisted Cat 5/6e (up to 100M) Single Mode Fibre Multimode Fibre
Power Supply	13U - Max 2.4 kW 24U - Max 3.6 kW
Max Battery Size (Pair)	13U - 100 Ah 24U - 190 Ah
Mains Current (Max)	13U - 13 Amps fitted with a 25 Amp Breaker 24U - 19.5 Amps fitted with a 25 Amp Breaker

Graphical User Interface		
Description	9 inch TFT LCD 800 x 480 with LED backlight and resistive touch screen	
Microphone	600 Ω with capsule monitoring	
Emergency Voice Communication Handset	Electret capsule with 150 Ω speaker	
USB Support	Host (USB stick) and Device (mini USB) connection	
SD Card Support	Yes	
HLI (to FDCIE)	1 x RJ45 connector with RS485 signal levels	
Ethernet Support	2 x RJ45, with proprietary power and transformer isolation	
Inputs	2 x monitored and 2 x unmonitored	
Current Consumption	0.185 Amps (Quiescent)	

Universal Rack Frame	
No. of Slots	16 + Dedicated Slot for the CPU
Max No. of Dual 25 Watt Amplifier Cards	8
Max No. of 50 Watt Amplifier Cards	8
Max No. of 150 Watt Amplifier Cards	8
Max No. of EIS Line Cards (Radial or Loop)	16
Max No. of Multi-Purpose Interface Cards	16
Max No. of Multi-Purpose Output Cards	6
Max Current Per Rack	48 Amps



FireFinder^{Plus} EN54 -Intelligent Analogue Addressable Fire Control Panel



FireFinder Plus SP1M Control Panel

Features

- Fully Expandable 1 to 8 Loop Fire Alarm Control Panel
- · Large Graphic (240 x 64 pixel) Display
- · 500mA Loop Current
- 4 Programmable Monitored Inputs
- · 4 Programmable Monitored Sounder Outputs
- · 5 Programmable Relays
- · 2 Auxiliary Power Outputs
- · Programmable via front panel
- Networkable
- · Supports High Level Graphics Interface
- · Supports a Range of Panel Add-ons
- · Rack Mount options available
- EN54-2 and EN54-4 compliant



Description

FireFinder Plus is an Intelligent Analogue Addressable Fire Alarm Control Panel that is available in 1 to 8 loop panel options.

The FireFinder Plus is suitable for medium to large sized fire detection systems and is compatible with Apollo XP95 and Discovery Detectors.

Powerful and flexible programming is achieved via AMPAC's configuration tool ConfigManager Plus which includes many pre-engineered programming functions. Simple system programming is easily achieved via the front panel.

FireFinder Plus is configurable as a peer to peer network up to 100 panels/nodes with a maximum of 150 Loops.

FireFinder Plus supports a large range of internal and external optional Panel Add-ons.

- · Fire Fan Control Module
- · 8-way Switch and Indicator Module
- · 32 Zone Alarm Indicator Module
- · Zone Disable and Indicator Module
- · 16-way Input Board
- · 8-way Relay Board
- · 8-way Sounder Board
- 8 Zone Conventional Board
- · Front panel mounted printer
- · SmartTerminal (LCD Repeater)

The FireFinder Plus is available in four standard cabinet options:

- SPIM accommodates up to 4 Loops, 64
 Zone LEDs (32 as standard) and 2 Add-on termination boards
- SP1X includes a locked glazed outer door and accommodates up to 4 loops, 64 Zone LEDs (32 as standard) 2 Add-on modules and 2 Add-on termination boards. Requires 32 Zone Indication Module to meet EN54-2.
- SP8X has a locked glazed outer door and accommodates up to 8 loops, 64 Zone LEDs (as standard), 4 Add-on modules and 4 Add-on termination boards
- SP16X comes with a locked glazed outer door and accommodates up to 16 loops (2 nodes), 128 Zone LEDs (64 fitted as standard), 8 Add-on modules and 10 Add-on termination boards

FireFinder^{Plus} EN54 -Intelligent Analogue Addressable Fire Control Panel

Item Numbers		
Panels		
8681-0108x	FireFinderPLUS 1 Loop 32Z 5A SP1M	
8681-0208x	FireFinderPLUS 2Loop 32Z 5A SPIM	
8681-0308x	FireFinderPLUS 3 Loop 32Z 5A SPIM	
8681-0408x	FireFinderPLUS 4 Loop 32Z 5A SPIM	
8681-0110xx	FireFinder Plus 1 Loop 32Z 5A SPIX	
8681-0113x	FireFinder Plus 1 Loop 64Z 5A SP8X	
8681-0916	FireFinder Plus 9 Loop 64Z 14A SP16X	
Panel Extras		
4210-0042	SP1X/M Cabinet Flush Surround	
4210-0044	SP8X Cabinet Flush Surround	
4210-0040	SPIX/M Batter Cabinet	
4210-0041	SP8X Battery Cabinet	
Panel Add-ons		
8610-0001x	Slave CPU Board (Loop Activation)	
8610-0002x	Dual Loop Termination Board	
4210-0006x	2 Wire Network Interface Board	
4310-0021	Fire Fan Module	
4310-0071	Fire Fan Module (Loop Driven)	
4310-0030	8-Way Switch and Indicator Module	
4310-0040	16-Way Input Board	
4310-0050	8-Way Relay Board	
4310-0060	8-Way Sounder Board	
4310-0080x	HLI Expander Board	
4310-0082x	8 Zone Conventional Board	
4310-0085x	32Z Alarm Indicator Card (SPIM)	
4310-0086x	32Z Alarm Indicator Module	
4310-0087	Zone Disable & Indicator Module	
Repeater Panels (Refer to specifications)	individual Datasheets for	
4350-0004	SmartTerminal ABS	
4350-0005	SmartTerminal inc PSU ABS	
4350-0006	SmartTerminal Slimline ABS	

Note - Other Panel options and accessories available.
Contact the Ampac office for details.
(xdenotes items covered by LPCB approval)
(xxdenotes product requires 4310-0086 to meet EN54-2)



Specifications		
Cabinet Size	SP1X	SP8X/SP16X
Power Supply	5A PSU Versionx	5A PSU Versionx/ 14A PSU Version
Input Voltage	195 - 264VAC	195 - 264VAC
Protection	2Amp 3AG	2Amp 3AG (5A PSU)/ 5Amp 3AG (14A PSU)
Output Current	5.6Amps	5.6Amps / 14Amp
Charger Current	1.25A	1.25A / 3A
Power Supply Output Voltage: Power Supply Ripple Voltage:	27.5VDC +/- 0.1V 250mV	DC
Charger Output Voltage: Battery Type: Maximum Battery Capacity: Discharge Cut-off voltage:	27.5 +/- 0.1VDC 2 x 12V Sealed Lead Acid 18Ahr (SP1X), 26Ahr(SP1M), 33Ahr (SP8X), 40Ahr (SP16X)	
Panel Quiescent Current 1 Loop, 8 Loop Additional Loops (even) Additional Loops (odd)	220mA, 580mA +40mA for each Loop +75mA for each Loop	
Loop Capacity Max No of Devices per Loop Cabling Requirements Fault supervision	500mA max per Loop 126 2 core 1.5 to 2.5mm ² O/C, S/C, Over current	
Number of Zones	1999	
Devices Per Zone	32 Max	
Outputs: (Programmable) Relay outputs (Programmable) Auxiliary Power Outputs	4 x 24VDC @ 1 Max, 10K EOL 5 x Voltage Free - 24VDC@1A 2 x 24VDC @ 2A	
Inputs (Programmable)	4 x O/C, S/C, 10K EOL	
Comms External to FACP Comms Printer port Comms PC Interface	RS485 RS232 or Parallel RS232 or USB 2.0	
Temperature	-5°C to + 40°C	
Humidity	25% to 95% (nor	n-condensing)
Mechanical		
Material	1.2mm Mild Steel	
Colour/Finish	Surf Mist Ripple (Dulux)	
Dimensions (mm) SPIM SPIX SP8X SP16X	500H x 405W x 1 500H x 405W x 1 845H x 518.5W x 1200H x 625X x 2	50D 173D 40D
IP Rating	IP30 (Indoor Use	Only)



XP95 - Optical Smoke Detector



Features

- · Alarm flag for fast alarm reporting
- · Electronics-free base
- Responds well to slow burning, smouldering fires
- · Easy installation
- · Well suited for bedrooms and escape routes
- · Elegant design
- · Unaffected by wind or atmospheric pressure
- Insect resistant

Applications

- Living Areas & Hospitals
- Warehouses
- · Computer Rooms

Item Numbers	
LPCB (EN54-7)	
55000-620AMP	XP95 Optical Smoke Detector
55000-660AMP	XP95 Optical Smoke (Black) Detector
SAI Global (AS7240-7)	
4106-2001	XP95 Optical Smoke Detector
4106-2010	XP95 Optical Smoke (Black) Detector
Activfire (AS1603-2)	
201-0003 (55000-630)	XP95 Optical Smoke Detector
201-0092 (55000-660)	XP95 Optical Smoke [Black) Detector



Description

XP95 range of analogue addressable fire detectors combines proven design with performance and has unique features that benefit the installer and end user.

The XP95 Optical Smoke Detector works using the light scatter principle and is ideal for applications where slow-burning or smouldering fires are likely. The Detector continuously monitors the environment for contamination of clean air by smoke particles. This facilitates early warning of incipient fires.

The Optical arrangement inside the detector uses an internal pulsing LED together with a photodiode which is located at an obtuse angle. In normal clear air conditions, the photodiode in the detector receives no light from the LED and produces a corresponding signal. This signal increases when smoke enters the chamber and light is scattered onto the photodiode. The signal is processed by the electronic circuitry and transmitted to the main fire control equipment via the detection loop circuit.

The Optical Smoke Detector shares the same mechanical dimensions and colour as that of other detectors in the XP95 range of products.

As with all detectors in the XP95 range, the Optical Smoke Detector is used in conjunction with the XP95 universal Detector Base which incorporates the unique XPERT card and is used to configure the address of the detector.

Specifications		
Operating voltage	17 to 28 VDC	
Quiescent current	340uA average 600pA peak	
Alarm current LED on	3.5mA	
Remote LED current	4mA at 5V	
Dimensions	100mm Dia x 50mm H inc base	
Sensitivity Settings Normal (100%) High (80%) Low (120%6)	AS1603 7.5 % obs./m 6% obs/m 9% obs./m	EN54 & AS7240 3 % obs./m 2.4 %obs./m 3.6 % abs /m
Operating temperature	-20°C to +60°C (no icing)	
Relative humidity.	0 to 95% (non condensing)	
IP rating	IP23D (indoor use)	
Weight	157 grams inc base	

For further information refer Product Guide MAN3037.

XP95 - Heat Detector



Features

- · Alarm flag for fast alarm reporting
- · Electronics-free base
- Ideal in environments that are dirty or smoky under normal conditions
- Well suited for warehouses. loading bays and car parks
- · Unaffected by wind or atmospheric pressure
- · Elegant design
- · Insect resistant
- · Easy installation

Applications

- · Dusty Environments
- · Warehouses
- · Car Parks
- · Kitchens & Restaurants
- Loading Bays

Description

The XP95 range of analogue addressable fire detectors combines proven design with performance and has unique features that benefit the installer and end user.

The XP95 Heat Detector monitors temperature by using a single thermistor which provides a count output proportional to the external air temperature. The XP95 range features two heat detectors, the standard device and high temperature device. The standard heat detector is classified as an A2S device and will report an alarm at 55°C. The high temperature detector is classified as a CS device, and will report an alarm at 90°C.

The XP95 Heat Detector shares the same mechanical dimensions and colour as that of other detectors in the XP95 range of products.

As with all detectors in the XP95 range, the Heat Detector is used in conjunction with the XP95 universal Detector Base which incorporates the unique XPERT card and is used to configure the address of the detector.

Item Numbers	
LPCB (EN54-5)	
55000-420AMP	XP95 Heat Detector A2S
55000-401AMP	XP95 Heat Detector High Temp CS (90°C)
SAI Global (AS7240-5)	
4106-2003 XP95 Heat Detector (Type A & B) A2S	
Activfire (AS1603-1)	
201-0001 (55000-430)	XP95 Heat Detector (Type A & B) A2S

Specifications	
Operating voltage	17 to 28 VDC
Quiescent current	250uA average 500uA peak
Alarm current LED on	2mA
Remote LED current	4mA at 5V
Dimensions	100mm Dia x 50mm H inc base
Operating temperature	-20°C to +70°C (no icing)
Relative humidity.	0 to 95% (non condensing)
IP rating	IP53
Weight	157 grams inc base

For further information refer Product Guide MAN3037.



XP95 Discovery Detector Base



Discovery Sounder Base





- ✓ XPERT addressing.
- ✓ One way fit of detector.
- ✓ Locking feature to prevent unauthorised detector removal.

Product Overview

All detectors in the XP95 and Discovery range fit the Intelligent Mounting Base.

The mounting base is a low insertion force base with stainless steel contacts for the detector terminals.

XPERT cards are supplied with all bases.

Specifications		
Dimensions	100mm Dia x 8mm H	
IP Rating IP23D (Indoor Use)		
Weight	55 grams	

Item Numbers		
ENS4	AS 7240	Description
45681-210AMP	201-0004	Detector Base with XPERT Card
45681-361APO	201-0093	Detector Base (Black)

Product Overview		
Product	Sounder Base	
Part No.	45681-702	
Digital communication	Discovery	

Product Information

The Discovery Sounder Base is a multifunctional device made up of a mounting base for Discovery fire detectors, a sounder and a short-circuit isolator.

The Discovery Sounder Base can be used with a detector fitted or with a cap for operation as a stand-alone alarm device.

- · 15 evacuation tones and 15 secondary or alert tones
- · Seven volume levels
- · Software defined group addressing
- · Unique acoustic self-test
- Alarm switching by individual device, by group or all devices on a loop
- · Set-up and testing of devices at the point of installation
- Complies with NEN 2575, DIN 33404 and DIN 0833
- Built-in isolator with status information

Discovery Sounder Base

Manufacturer's Specification		
All data is supplied subject to change without notice. Specifications		
Supply voltage	17-28 V dc polarity sensitive	
Protocol pulses	5 V - 9 V	
Maximum loop current consur	nption at 24V dc	
Quiescent	370 μΑ	
Switch-on surge	1.2 mA for <1 second	
Device operated at maximum volume	5.5 mA	
Sound output - maximum at 90°	90 dB (A) ± 3 db(A)	
Nominal sounder output ± 3 c	IB(A) at 28 V	
Level 1 - 60 db(A)	1 mA (not EN54-3 compliant)	
Level 2 - 70 dB(A)	1.3 mA	
Level 3 - 74 dB(A)	1.6 mA	
Level 4 - 78 dB(A)	2.1 mA	
Level 5 - 82 dB(A)	2.8 mA	
Level 6 - 86 dB(A)	4 mA	
Level 7 - 90 dB(A)	5.5 mA	
Operating temperature	-20°C to +60°C	
Humidity (no condensation)	0-95% RH	
Designed to IP Rating	IP21C	
Dimensions	115 mm diameter x 38 mm height	
Weight	140 g	
Materials	Housing: White flame- retardant polycarbonate Terminals: Nickel plated stainless steel	



Application

The Discovery Sounder Base is used to provide audible warning of fire and is controlled by the fire control panel by means of the Discovery protocol. The particular features of this base are available only when it is being controlled by the full Discovery protocol with the panel programmed accordingly. Information on this should be requested from the appropriate panel manufacturer.

The Advantages of the Sounder Base The right tone for your installation

The Discovery Sounder Base offers a choice of 15 evacuation tones, including the standard Apollo evacuation tone. One of these tones should be selected during commissioning in order to suit local regulations or customs. The tones include those required by Dutch, Swedish, German, Australian, New Zealand and North American Standards as well as the U.K.

Whichever evacuation tone is selected there is a secondary tone which may be used for alerting or warning of a possible evacuation.

The right level of sound

The sounder is set during commissioning to one of seven levels of sound, the highest level being nominally 90 dB(A). The lowest level, 60 dB(A) falls outside the scope of the standard EN54. It has been included to provide a very local warning for the use where personnel are in particular environments such as nurse stations.

Flexibility of group addressing

In many installations a fire alarm must be raised by switching more than one sounder to alert or alarm simultaneously. This is achieved with Discovery Sounder Bases by assigning devices to groups on commissioning, with the group information being stored in each device. One command will the switch on all devices in the group.

Location-specific volume setting

Discovery Sounder Bases are installed in many different types of environment.

When configuring the Discovery Sounder Base the volume adjustment can be made at the point of installation.

Depending on the panel the commissioning engineer simply sets the control panel to 'Set-up' and then goes from one device to the next to set the required volume using the magnetic wand (Part No. 29650-001). When all the devices have been set the engineer simply presses a button on the control panel which then registers all the individual settings.

Discovery Sounder Base

Protocol usage

The Discovery Open-Area Voice Alarm devices only operate with the Discovery protocol as shown below:

Output bits		
2	Visual indicator control	
1	Sounder control	
0	0 = Alert, 1 = Evacuate	
Interrupt	No	
Analogue value	•	
1	Sounder failure	
2	Visual indicator failure	
3	Sounder and visual indicator failure	
4	General fault	
17 to 23	Quiescent, volume setting 1 to 7	
Input bits		
2	Visual indicator status, 1 = On	
1	Sounder status, 1 = On	
0	Confirmation of alert (0), Evacuate (1)	
Flag setting		
XP95 flag	Yes	
Alarm flag	No	

EMC Directive 2014/30/EU

The Discovery Sounder Base complies with the essential requirements of the EMC Directive 2014/30/EU, provided that it is used as described in this datasheet.

A copy of the Declaration of Conformity is available from the Apollo website: www.apollofire.co.uk

Conformity of the Discovery Sounder Base with the EMC Directive, does not confer compliance with the directive on any apparatus or systems connected to it.

Construction Products Regulation (EU) 305/2011

The Discovery Sounder Base complies with the essential requirements of the Construction Products Regulation (EU) 305/2011.

A copy of the Declaration of Performance is available from the Apollo website:

www.apollo-fire.co.uk.

Byte Value	Primary Tone		Tone No.	Secondo	Secondary Tone	
1	Apollo Evacuation Tonex	567 Hz for 0.5 seconds 850 Hz for 0.5 seconds	TI	Apollo Alert Tonex	1 second off, 1 second 850 Hz	то
2	Alternating – Hochiki and Fulleonx	925 Hz for 0.25 seconds 626 Hz for 0.25 seconds	T12	Continuousx Hochiki and Fulleon	925 Hz	TII
3	Medium Sweepx	800 Hz to 970 Hz at 1 Hz	T14	Continuous	970 Hz	T13
4	Fast Sweep	2500 Hz -2850 Hz at 9 Hz	T16	Continuous	2850 Hz	T15
5	Dutch Slow Whoop - sweepx	500 Hz to 1200 Hz for 3.5 sec, 0.5 sec off	Т3	Continuousx	850 Hz	T2
6	DIN Tone - sweepx	1200 Hz to 500 Hz for 1 sec	T4	Continuousx	850 Hz	T2
7	Swedish Fire Tonex	660 Hz, 150 ms on, 150 ms off	T18	Swedish all clear signal - continuousx	660 Hz	T17
8	Australia – fast rise sweep	3 x (500 Hz - 1200 Hz for 0.5 sec), 0.5 sec off	Т6	Australia Alert Tone	420 Hz, 0.625 sec, 0.625 sec off	Т5
9	New Zealand -slow rise sweep	500 Hz - 1200 Hz for 3.75 sec, 0.25 sec off	Т7	New Zealand Alert Tone	420 Hz, 0.625 sec, 0.625 sec off	Т5
10	US Temporal LF ISO8201	3 x (970 Hz, 0.5 sec on, 0.5 sec off) 1 sec off	T19	Continuous	970 Hz	T13
11	US Temporal HF ISO8201	3 x (2850 Hz, 0.5 sec on, 0.5 sec off) 1 sec off	T20	Continuous	2850 Hz	T15
12	Simulated Bell- Continuous	Continuous	Т8	Simulated Bell - Intermittent	lsecond on l second off	Т9
13	Emergency Warning Siren	N/A	T10	Emergency Warning – All Clear	N/A	T10
14	Evacuation Tonex	970 Hz continuous	T13	Alert Tone	Silence for 1 second 970 Hz for one second	T21
15	Apollo Evacuation Tonex	567 Hz for 0.5 sec, 850 Hz for 0.5 sec	ті	Apollo Alert Tonex	l second off l second 850 Hz	то

Tones marked x are EN54 compliant



Intelligent Manual Call Point



Features

- Suitable for Flush or Surface Mount Application
- Plug E-Z Fit Connector
- · Easy Access
- Front Reset Mechanism
- · 170° viewable LED
- · Ergonomic Reset Key
- · Integral Short Circuit isolator
- · Continuity Link for Cable Insulation Testing

Operating Principles

The address of each call point is set at commissioning stage by means of integral DIL switch.

A solid red alarm LED is provided on the manual call point. This LED is controlled independently of the call point by the Ampac fire control panel. When configured as a Discovery device, the LED will flash yellow if there is a fault and flash green when the device is polled. Once activated, the Intelligent Manual Call Point can be reset by inserting the reset key into the front facing LED, turning clockwise until a positive click and reset occurs.

The Intelligent Manual Call Point incorporates a short circuit isolator which will ensure its operation in the event of a short circuit fault on the detection loop cabling. The isolator operation is indicated by a solid yellow LED.

Installation time is reduced by use of a removable terminal block which fits neatly into the back of the manual call point.



Description

The Intelligent Manual Call Point is intended for indoor use and has been designed to operate on a loop of intelligent addressable fire detection devices. An alarm is initiated by pressing the resettable element. The manual call point signals to the Ampac fire control panel using an interrupt feature within the digital protocol.

An alarm status is indicated through the rotation of the resettable element, displaying yellow and black indication bars and a solid red LED. The manual call point can be easily reset from the front using the reset key supplied.

Protocol Compatibility

The Intelligent Manual Call Point will operate with the Ampac control panel using the digital XP95 or Discovery protocol which is switch selectable at the commissioning stage.

Specifications	
Supply Voltage	17-35V DC
Quiescent Current Alarm Current	100µA at 24V DC 4mA at 24V DC
Dimensions MCP MCP inc back box	(H x W x D) 90mm x 90mm x 26mm 90mm x 90mm x 63mm
Material	Fire retardant polycarbonate
Operating Temperature	-40°C to +70°C
Humidity	0 – 95% RH non-condensing
EMC Directive	2004/108/EC
IP Rating	44 (indoor use)
Weight	180g

To provide additional protection against accidental operation, a transparent hinged cover is available which can be fitted to the Manual Call Point.

For further details on the isolator refer to PDS201-9001

Item Numbers		
LPCB	SAI Global	
(EN54-11 & 17)	(AS 7240-11)	
SA5900-908AMP	4105-2005	Intelligent Manual Call Point with Isolator
44251-175	4105-2003	Transparent Cover

Intelligent Waterproof Manual Call Point



Features

- · IP67 rated
- A unique, ergonomically designed key for resetting and front cover removal
- · Backward compatibility and retro-fit
- · Resettable element
- Integral short circuit isolator
- · Captive screws for easy installation
- · 180° viewable LED

Description

The Discovery Waterproof Manual Call Point has been designed to operate on a loop of intelligent addressable fire detection devices and when activated interrupts the polling cycle for a very fast response.

The Waterproof Manual Call Point is available in two versions, with and without isolator and has an IP67 rating. It is intended for use where water and dirt are a problem. The isolated version of the Waterproof Manual Call Point incorporates a short circuit isolator which will ensure its operation in the event of a short circuit fault on the detection loop.

The Discovery Waterproof Manual Call Point has a highly visible alarm indicator which can be seen from up to 10 metres away. A combined LED indicator and front reset mechanism allows for a quick and simple reset.

To provide additional protection against accidental operation, a transparent hinged cover is available which can be fitted.

Specifications		
Supply Voltage	18-28V DC	
Quiescent Current Alarm Current	100µA at 24V DC 4mA at 24V DC	
Material	Fire retardant polycarbonate	
Operating Temperature	-30°C to +70°C	
Humidity	0 – 95% RH non-condensing	
EMC Directive	2004/108/EC	
CPD Directive	89/106/EEC	
IP Rating	67	
Weight	180g	

Item Numbers		
LPCB	SAI Global	
(EN54-11 & 17)	(AS 7240-11)	
58200-951AMP	4105-2002	Waterproof Manual Call Point with Isolator
58200-950AMP		Waterproof Manual Call Point
44251-175	4105-2003	Transparent Cover



Audio Visual Devices | **Open-Area Alarm Devices**



Product Overview	
Product	Sounder - Red - Apollo, Slow whoop and DIN tones
Part No.	55000-001
Product	Sounder - White - Apollo, Slow - whoop and DIN tones
Part No.	55000-002
Product	Sounder Visual indicator - Red - Apollo, Slow-whoop and DIN tones and Apollo flash
Part No.	55000-005
Product	Sounder Visual indicator – White – Apollo, Slow-whoop and DIN tones and Apollo flash
Part No.	55000-006
Product	Visual indicator – Red – Apollo flash
Part No.	55000-009
Product	Visual indicator - White - Apollo flash
Part No.	55000-010
Digital Communication	XP95, Discovery and CoreProtocol® compatible

Compliancex

















Notes:x

55000-001 - All Approvals, 55000-002 - CPR, LPCB, VNIIPO and CCMG only, 55000-005 - CPR, LPCB, VNIIPO and CCMG only, 55000-006 - CPR, LPCB and VNIIPO only, 55000-009 -VNIIPO, Kazaksthan and CCMG only, 55000-010 - VNIIPO only.



 □ DESIGNED. INNOVATED & ENGINEERED IN AUSTRALIA

Technical Data

All data is supplied subject to change without notice. Specifications are typical at 24V, 25°C and 50% RH unless

otherwise stated.		
Supply voltage 17-28 V dc polarity sensitive		
Maximum loop current consumption at 24V dc		
Quiescent	333 μA	
Switch-on surge	1.2 mA for <1 second	
Operated sounder	5 mA	
Operated sounder Visual indicator	8 mA	
Operated Visual indicator	3.1 mA	
Sound output - maximum	100 dB (A)	
Operating temperature	-10°C to +55°C	
Humidity (no condensation)	0-95% RH	
Designed to IP Rating	IP65	
Standards and approvals	CPR, LPCB, VdS, VNIIPO, CNBOP, CCMG, Kazaksthan	
Dimensions	104 mm diameter x 97.5 mm height	
Weight Sounder	225g	
Sounder Visual indicator	260g	
Visual indicator	205g	
Materials	Body – red polycarbonate. Diffuser – translucent polycarbonate	
Notes:		

Notes:

- All dB (A) figures are to within \pm 3 dB (A).
- For sound pressure levels measured to EN54-3 see document PP2203 and for isolator operation information see document PP2090, both available from www.apollo-fire.co.uk

Product Information

The Open-Area Alarm Devices are loop-powered, wall mounted devices designed for use in open areas and can be connected to any XP95, Discovery or CoreProtocol system.

The range includes sounders, Visual indicators and Sounder Visual indicators all designed to fit a common mounting base.

- Three tones on standard devices; Apollo, Slow-whoop and DIN all of which comply with EN 54-3
- Two volume settings 92 dB (A) and 100 dB (A)
- Synchronisation of tones and flashes
- Individual and group addressing
- EN54 versions available with built-in isolator
- Wire-to base for simple interchange of devices
- Device locking facility

CAUTION: Product Use

Visual Indicators have not been approved as a Visual Alarm Device and the visual element alone may not be suitable for use as a fire warning device.

Audio Visual Devices | Open-Area Alarm Devices

Features

A nominal sound output of 100 dB (A) is achieved at a current consumption of 5 mA in the case of the sounder and 8 mA for the sounder Visual indicator. Many control panels will be able to drive up to 20 sounders and up to 15 sounder Visual indicators per loop on average. However, the maximum number of devices that may be connected to a particular loop should be determined by a loop loading calculation using the Apollo Loop Calculator, which is available as a free download from www.apollo-fire.co.uk/loop calc.

Since the Open-Area Alarm Devices are intended for use in open areas it is possible for more than one device to be audible at any given point in a building For this reason the operation of all may be synchronised by the control panel.

The devices can be assigned either group or individual group addresses so that the functional options of the sounder are identical with those of the Sounder Control Unit, Part No. 55000-182.

Electrical operation

The Open-Area Alarm Devices are powered directly from the loop and need no external power supply. They operate at 17 V - 28 V dc and are polarity sensitive.

Tone frequency and volume control

The Open-Area Alarm Devices have three selectable tones and flashes, either Apollo, Slowwhoop or DIN.

The volume control can be used to adjust the sound from 100 dB (A) to 92 dB (A) if required.

The Apollo tone version produces a pulsed alert tone of 984 Hz, one second off and one second on, and a continuous evacuation tone of 644 Hz for 0.5 seconds followed by 984 Hz for 0.5 seconds.

Synchronisation

The sounder also offers synchronisation of continuous and pulsed tones. This ensures the integrity of alert-signals - tones from different sounders do not merge into one signal that could be mistaken for an 'evacuate' tone.



The Open-Area Alarm Devices respond to their own individual addresses set with a DIL switch.

They can also respond to a 'Group Address' which enables multiple sounders to be controlled simultaneously. A group address may be any spare address between 112 and 126 and is selected by means of a four segment DIL switch. A device under group address control must have an individual address between one and 111 otherwise a fault value of four is transmitted. Devices not using the group address facility may be addressed at any address (1 - 126).

Protocol compatibility

The features of the Open-Area Alarm Devices are available only when the sounder is connected to a control panel with the appropriate software.

EMC Directive 2014/30/EU

The Open Area Alarm Devices comply with the essential requirements of the EMC Directive 2014/30/EU, provided that they are used as described in this datasheet.

A copy of the Declaration of Conformity is available from the Apollo website: www.apollo-fire.co.uk

Conformity of the Open Area Alarm Devices with the EMC Directive, does not confer compliance with the directive on any apparatus or systems connected to them.

Construction Products Regulation 305/2011/EU

The Open Area Alarm Devices comply with the essential requirements of the Construction Products Regulation 305/2011/EU.

A copy of the Declaration of Performance is available from the Apollo website: www.apollo-fire.co.uk.

T	Tone Selection				
sv	DIL switch setting Tone		Output Bit 1 Set to logic 1	Output Bit 0 Set to logic 1	Output Bit 0 and 1 Set to logic 1
5	6				J
0	0	Apollo Standard	Apollo alert and visual indicator	Apollo evacuate and visual indicator	Apollo evacuate and visual indicator
1	0	Slow - Whoop	Constant tone and visual indicator	Dutch NEN2575 and visual indicator	Dutch NEN2575 and visual indicator
0	1	DIN Tone	Constant tone and visual indicator	German DIN33404 and visual indicator	German DIN33404 and visual indicator
1	1	Apollo Standard	Apollo alert and visual indicator	Apollo evacuate and visual indicator	Apollo evacuate and visual indicator



Soteria Input Output Unit

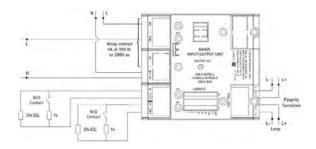


Features

- Improved design for ease of wiring meaning faster installation
- · Short circuit isolator
- · Address range 1 126
- Compatibility with XP95 and Discovery protocol
- · Two input channels
- Failsafe mode (meets BS 7273-4 requirements)

Status Indicators		
Legend	LED Status	Description
RLY	Continuous Red	Relay Active
RLY	Continuous Yellow	Relay Fault
Poll/ISO	Flashing Green	Polling LED
Poll/ISO	Continuous Yellow	Isolator LED
I/P	Continuous Yellow	Input Fault
I/P	Continuous Red	Input Active

Part Number	Item Number	Description
SA4700-103AMP	4110-1107	Soteria Mains Input Output Unit





Description

The Soteria Mains Input Output Unit provides a single line tolerant circuit containing one or more normally open contacts connected to a single pair of cables. It also provides a voltage free change over relay output capable of switching mains.

Mechanical Construction

The Soteria Mains Input Output Unit is available in the new faceplate style enclosure. This can be mounted with the supplied back-box for surface mounting or flush mounted using a UK double gang, flush mounting back-box of minimum depth 30mm.

EMC Directive 2014/30/EU

The Soteria Mains Input Output Unit complies with the essential requirements of the EMC Directive 2014/30/ EU, provided that it is used as described in this datasheet.

Construction Products Regulation 305/2011/EU

The Soteria Mains Input Output Unit complies with the essential requirements of the Construction Products Regulation 305/2011/EU.

Connectivity

Refer to the Installation Guide for the installation instructions on this product.

Specifications	
Supply Voltage (Vmin—Vmax)	17 to 35V dc
Protocol	5-13V peak to peak
Power-up surge current	1.lmA
Quiescent Current	700μΑ
Max Current LEDs On	5.2mA
Max current LEDs disabled	700μΑ
Relay output contact rating	5A at 30V dc or 250V ac
Isolator data	Refer to short-circuit isolation datasheet PDS201-9001
Operating Temperature	-40°C + 70°C
Humidity	0% to 95% RH (no condensation or icing)
Vibration, impact and shock	EN54.17, EN54.18, AS7240.17 & AS7240.18
Standards & Approvals	EN54.17, EN54.18, CPR, LPCB, AS7240.17, AS7240.18 & SAI Global
Dimensions	60mm height x 150mm width x 90mm depth
Weight	301g

All data supplied is subject to change without notice. Specifications are typical at 24V, +25°C and 50% RH unless stated otherwise.

Soteria Switch Monitor Unit

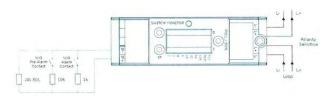


Features

- Improved design for ease of wiring, meaning faster installation
- · Short circuit isolator
- · Address range 1 126
- Compatibility with XP95 and Discovery protocol

Status Indicators		
Legend	LED Status	Description
Poll/ISO	Flashing Green	Polling LED
Poll/ISO	Continuous Yellow	Isolator LED
I/P	Continuous Yellow	Input Fault
I/P	Continuous Red	Input Active

Part Number	Item Number	Description
SA4700-100AMP	4110-1104	Soteria Switch Monitor Unit





Description

The Soteria Switch Monitor Unit is designed to monitor the state of one or more single pole, volt-free contacts connected on a single pair of cables to report the status. It has a selectable status reporting delay making it suitable for monitoring flow switches.

Mechanical Construction

The Soteria Switch Monitor Unit is available in the new faceplate style enclosure. This can be mounted with the supplied back-box for surface mounting or flush mounted using a UK double gang, flush mounting back-box of minimum depth 30mm.

EMC Directive 2014/30/EU

The Soteria Switch Monitor Unit complies with the essential requirements of the EMC Directive 2014/30/EU, provided that it is used as described in this datasheet.

Construction Products Regulation 305/2011/EU

The Soteria Switch Monitor Unit complies with the essential requirements of the Construction Products Regulation 305/2011/EU.

Connectivity

Refer to the Installation Guide for the installation instructions on this product.

Specifications	
Supply Voltage (Vmin—Vmax)	17 to 35V dc
Protocol	5-13V peak to peak
Power-up surge current	900µA per Switch Monitor
Quiescent Current	500µA per Switch Monitor
Max Current LEDs On	2mA per Switch Monitor
Max current LEDs disabled	500μA per Switch Monitor
Isolator data	Refer to short-circuit isolation datasheet PDS201-9001
Operating Temperature	-40°C + 70°C
Humidity	0% to 95% RH (no condensation or icing)
Vibration, impact and shock	EN54.17, EN54.18, AS7240.17 & AS7240.18
Standards & Approvals	EN54.17, EN54.18, CPR, LPCB, AS7240.17, AS7240.18 & SAI Global
Dimensions	60mm height x 150mm width x 90mm depth
Weight	239g

All data supplied is subject to change without notice. Specifications are typical at 24V, +25°C and 50% RH unless stated otherwise.

UL Certificate of Compliance – Fittings



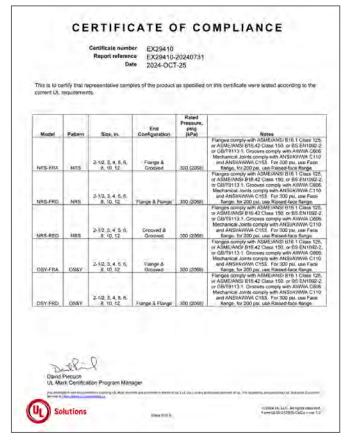


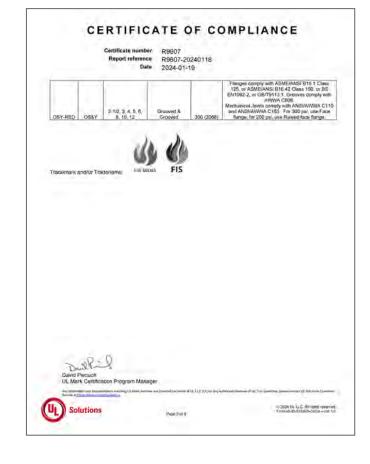




UL Certificate of Compliance – Gate Valves









FM Certificate of Compliance

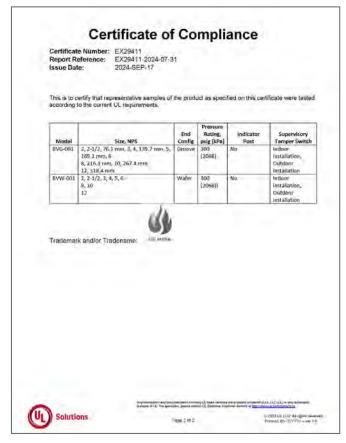






UL Certificate of Compliance – Butterfly Valves

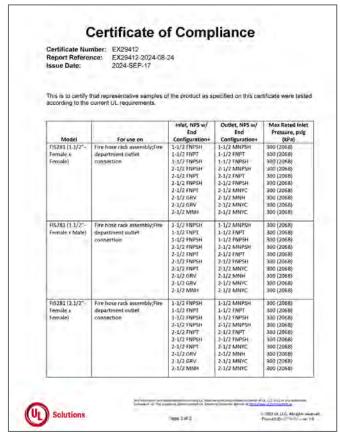


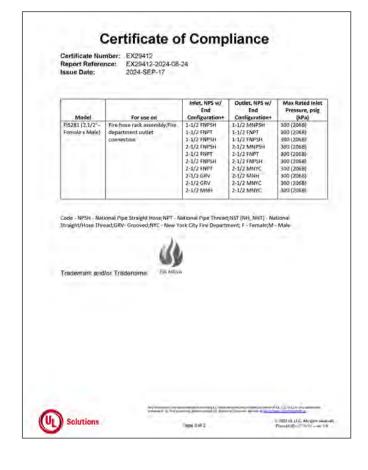




UL Certificate of Compliance – Landing Valves



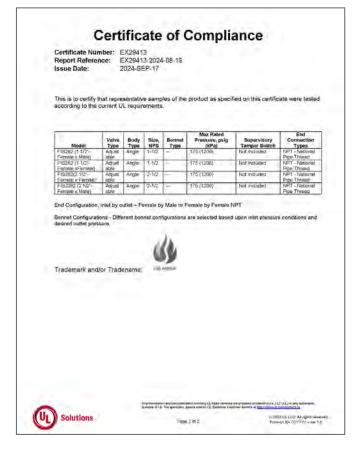






UL Certificate of Compliance – Pressure Restricting Valves

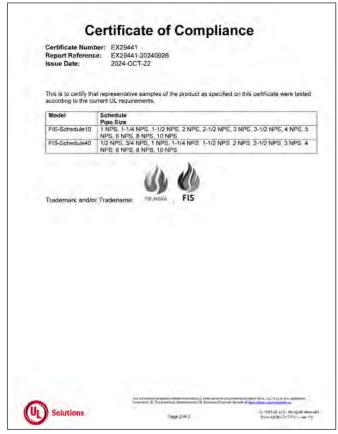






UL Certificate of Compliance – Sprinkler Pipes





FM Certificate of Compliance - Sprinkler Pipes





LPCB Certificate of Compliance – Hose Reels



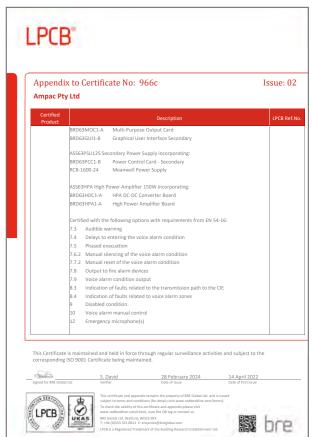


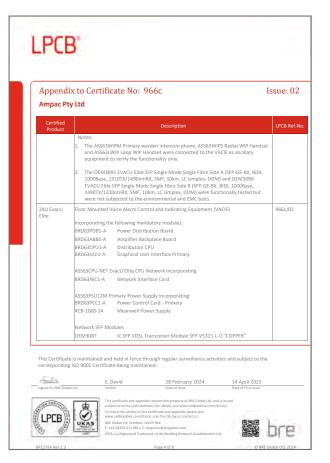


LPCB Certificate of Compliance - Ampac



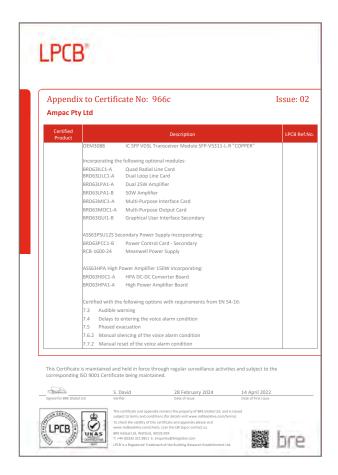


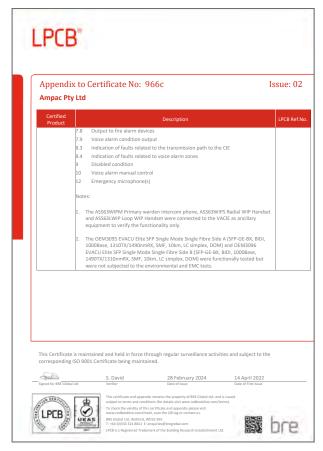






LPCB Certificate of Compliance – Ampac



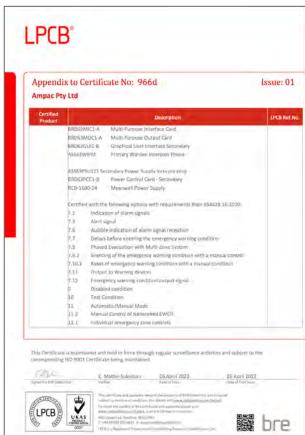




LPCB Certificate of Compliance - Ampac







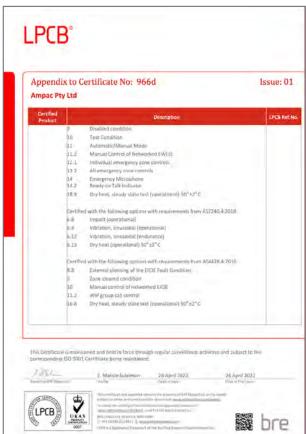




LPCB Certificate of Compliance – Ampac











Civil Defence Certification









Establishment Compliance Certificate (Headquarter)



Federal Certificate of Completion





Trading License



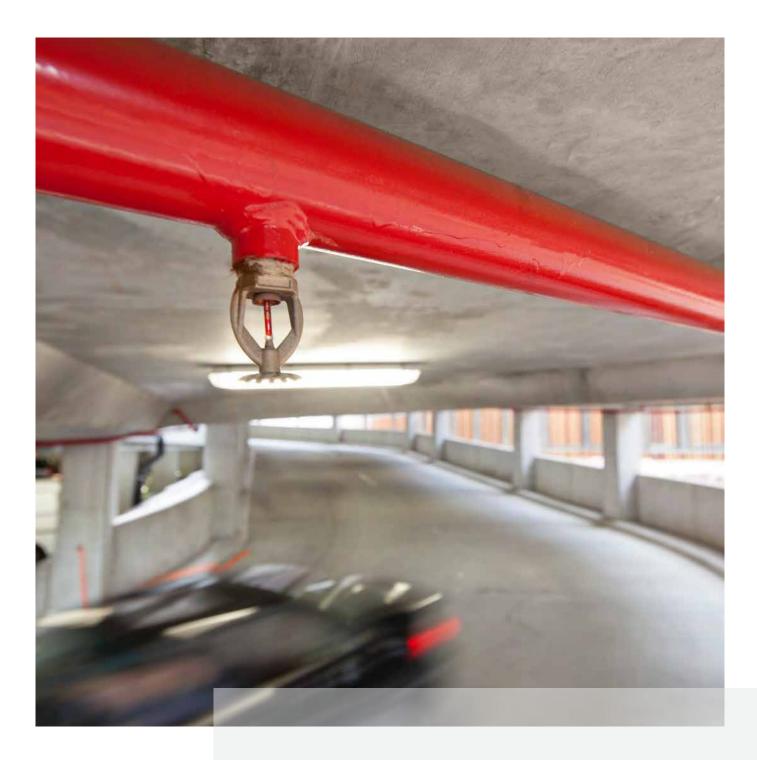
ISO Certificate



Chamber of Commerce Certificate







Statutory Approvals

Civil Defence

UL Certificate

FM Certificate

LPCB Certificate

Trading License

Ministry of Economy

Chamber of Commerce





Our Investment in the UAE

Rhinotek has made significant investment in a 300,000 sqft warehouse facility located in Aljada, Sharjah, which contains stock valued at AED10 million that has been specifically designed, engineered, and manufactured with Arada's stringent quality protocols in mind. The facility features state-of-the-art ordering, packing and dispatch technology that will streamline and fast track the whole ordering and receiving experience.

Rhinotek has also invested heavily in a fully operating R&D facility on site that features a fully functioning fire system. Here, we invite our customers, authorities and licensing agencies to try, test and train alongside our factory trained staff. This facility is the first of three that are scheduled for the UAE, with locations in Dubai and Abu Dhabi set to open in our second year of operations, underling our commitment to the local market.

Rhinotek ensure all its staff receive both training and education at the manufacturers' facilities, whether in Australia, Europe or Asia, and we invest heavily to ensure our staff are experts in each and every product we stock.

In addition, Rhinotek ensures that each of our own manufacturing facilities around the world, as well as our partners' facilities, are inspected on a quarterly basis by our own internal inspectors and third-party ISO inspectors with batch testing conducted on each product line.

We are excited to be able to bring to the UAE market a home-grown, 100% UAE-owned and operated operation that is staffed with a team of dedicated and internationally experienced engineers, managers and industrial designers. We believe that this level of commitment and investment is a first for the UAE in our industry. Our target is to become one of the top four manufacturers and wholesalers in the country over the next 24 months with international expansion scheduled for our third year of operations.

We look forward to working with all our stakeholders to deliver not only the highest-grade products in the industry but also a level of service and training that cannot be matched in the UAE, thus ensuring the protection of both our customers and their property.





Gate 2, Aljada Logistics Area, Behind Arada Project Management Office, Near Airport Road, Muweilah, 22436, Sharjah

rhinotek.ae